Intended for Energinet Eltransmission A/S

Document type
Report

Date June 2022

HDD project Hesselø Offshore Wind Farm

Subject
Site Investigations For Horizontal Directional Drillings

HESSELØ OFFSHORE WIND FARM

SITE INVESTIGATIONS FOR HDD

GILBJERG HOVED





HESSELØ OFFSHORE WIND FARM SITE INVESTIGATIONS FOR HDD GILBJERG HOVED

Project name Gilbjerg Hoved HDD 1100051481 Project no. Energinet Eltransmission A/S Recipient Document type Report 0.0B Version 06-07-2022 Date Prepared by MSHE, CRTA, LAF RMH Checked by Approved RMH Description Site Investigation Report

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1. EXECUTIVE SUMMARY

This report has been prepared to provide geotechnical, geological, and geophysical data in order to disclose the basic soil conditions for the horizontal directional drilling (HDD) location of Gilbjerg Hoved. A risk assessment has been part of the process whereas potential risks has been identified and evaluated for the HDD.

In order to disclose the basic soil conditions, a site investigation campaign was carried out involving a total of 5 geotechnical boreholes performed on the expected HDD location to the depths from 25 to 50 meters below ground level. Furthermore, approximately 1310 meter of Multi Electrode profiling was carried out.

The HDD crossing will be performed in glacial deposits with a known risk of encountering obstructions such a boulders, cobbles and firm sand deposits. Additionally, the HDD crossing will be performed in saturated and unsaturated sand- and gravel deposits where sufficient pressure can be challenging to maintain during drilling. Furthermore, the HDD crossing should be expected to drill below- and above water table which can require adaptation to maintain sufficient pressure and set-up.

In connection with the design and planning of the HDD, calculations to evaluate the factor of safety against blow up of drilling fluid should be performed for the HDD crossing during the final design process. These calculations should be used to determine the maximum fluid pressure limitations and modify the alignment of the HDD, if necessary, to maintain appropriate factors of safety against blow up.

Furthermore, additional factors must be implemented to reduce the potential for blow up of drilling fluids, including the following:

- Preparing spill prevention, control, and countermeasure for the HDD crossing
- Establishing minimum requirements for HDD contractors
- Requiring HDD contractors to develop and follow fluid monitoring programs and blow up prevention plans.

2. INTRODUCTION

2.1 General

Rambøll has been appointed to perform the geophysical and geotechnical site investigation for a planned HDD at the location of Gilbjerg Hoved in the northern part of Zealand.

This report summarizes the results of the performed geophysical and geotechnical investigation.

This report provides recommendations and a risk assessment for tackling problems in the subsurface when using the horizontal directional drilling (HDD) technique for the crossing. HDDs will typically be considered where obstacles at the ground surface, such as sand dunes, protected areas, roads, railway, and water channel, make traditional cut and cover pipeline installation problematic, or where natural amenities such as the wet area are crossed.

This report contains a description of the proposed project, information on the HDD installation technique, a summary of the location where this technique is being considered and discussions concerning surface, geological, and geotechnical conditions at the location. An assessment of the risks for the successfully completing an HDD installation at the locations is provided based on all available information.

All boring locations and depths and sites for geophysical investigations have been selected and defined by Energinet.

2.2 Project description

2.2.1 Background

In June 2020 the Danish Parliament decided to commence the development of the offshore wind farm (OWF) project, Hesselø aiming for a capacity of ca. 1000 MW. It is planned to build and connect the OWF to the Danish onshore electrical grid.

The OWF site is located in the inner Danish Sea, Kattegat, and has been subject to screening studies. The area of investigation subject to the OWF spans an area of ca. 247km².

Following the political decision, the Danish Energy Agency has instructed Energinet to initiate site investigations, environmental and metocean studies and analysis for grid connection for the area of investigation.

On the basis of the instruction from the Danish Energy Agency, Energinet requests Rambøll to carry out a geotechnical and geophysical site investigation at the landing site of the export cable from the OWF prior to the planning and execution of an HDD (Horizontal Directional Drilling).

2.2.2 The project

The HDD process involves boring under a feature and pulling the pipeline into place through the borehole that has been reamed to accommodate the diameter of the pipeline.

This process has three main phases: pilot-hole drilling, subsequent reaming passes, and pipe pullback. These phases will not be described in further details since the techniques are assumed to be familiar to the contractors.

Figure 2-1 presents an overview map of the location. Figure 2-2 presents an overview map of the planned HDD position at Gilbjerghoved.

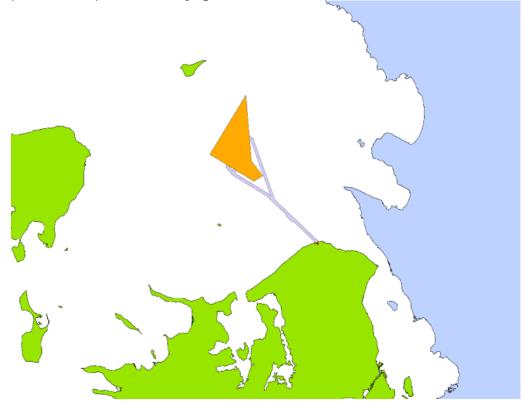


Figure 2-1: Overview map of the location. Orange polygon: OWF area. Pink polygon: cable routes ending at the landing site at Gilbjerg Hoved west of Gilleleje.

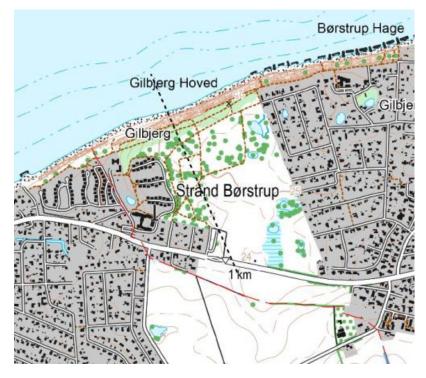


Figure 2-2: Black dotted line: Planned HDD position, Gilbjerg Hoved.

2.3 Regional geological background

2.3.1 General geology

The landscape in the northern part of Zealand was created by a series of glaciations. The surface soils in the northern Zealand are dominated by Clay Till, meltwater sand and gravel.

The Quaternary landscape of the northern Zealand is the result of a series of events in Late Weichsel glaciation. The period extends about 25.000 to 11.000 years back. During this period, three major glaciers formed the landscape present today. First The Kattegat Isstrøm (Kattegat Iceflow) from South Norway, followed by a mid-Sweden glacial advancement called NØ-isen (NE-ice) ending with a progression from East, The Østjyske Isstrøm. Several locations show how the ice has folded, stacked and pressed up the Kattegat Isstrøm and NØ-isen, forming elongated slightly twisted N-S directed moraines. Between these elongated moraines are valleys with meltwater deposits. These meltwater rivers flowed from south to north, draining large dead-ice areas around Esrum Sø. The imprints of these meltwater rivers are still seen today and are now known as Esrum Ådal and Pandehave Ådal.

A cross-section of Esrum Ådal is shown in Figure 2-3 where the Kattegat Isstrøm was responsible for the lowermost Till deposits and the NØ-isen, the upper most Till-deposits, the section is separated by meltwater and lake- deposits.

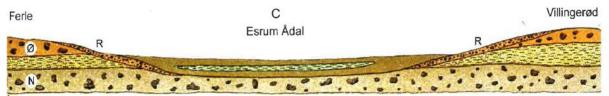


Figure 2-3: From Houmark-Nilsen, 2021 [4]. Terrain model of an area between Gilleleje and Esrum. \emptyset = Upper Till deposited by the NØ-isen/NE-ice. N = the Lower most Till deposited by the Kattegat Isstrøm/ Kattegat Iceflow. R = Pebble Gravel. N and \emptyset are separated by meltwater deposits.

2.3.2 Local geology

The survey area is located in an area dominated by meltwater deposits. The nearest archive boreholes in the area are >200 meters away from the current area of study. Due to the large distance, it won't be relevant to take this material into consideration.

The geological map, Figure 2-4, is a representation of the present geology in 1,0 m depth. As seen on Figure 2-4, the boreholes are all positioned in the meltwater deposit-zone, except for BH05 which is located near the coastline and therefore in a marine environment. As described above, the geological map is a representation only of the uppermost 1,0 m soil, and it can be expected, that the meltwater deposits that characterize the four other boreholes will define BH05 as well.

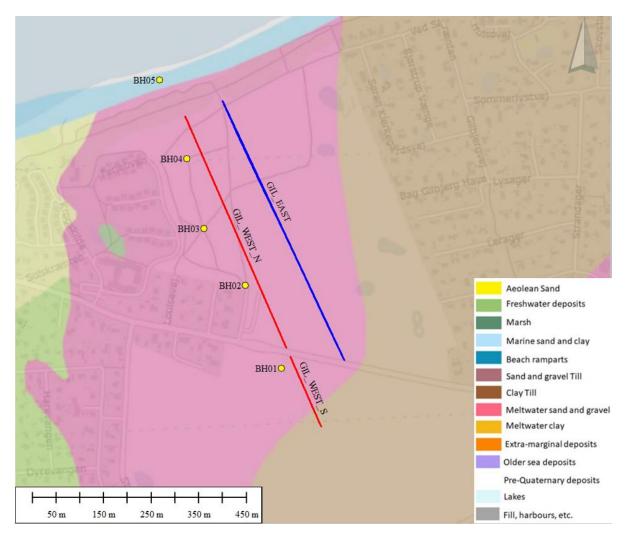


Figure 2-4: Geological map of the survey area including legend, borehole positions and (blue and red) MEPinterpretation lines

3. PURPOSE OF THE INVESTIGATION

The purpose of the site investigations is to investigate and document the geotechnical and geological conditions along with the possible lines for the HDD, so that:

- Informing the client and HDD suppliers about the ground conditions
- Decreasing the soil-related risks for performing HDDs
- Selection of HDD equipment feasible for performing the planned HDDs
- Design of the HDD underground trajectory

The work has been carried out in accordance with Eurocode EC7, Part 1, Part 2, with its associated Danish Annex, DS/CEN ISO/TS 17892 and the Danish Geotechnical Association's Bulletins.

4. EXTEND OF FIELD INVESTIGATIONS

4.1 General

In accordance with the program of the site investigation campaign, a total of 5 boreholes have been performed on site to depths from 25 to 50 meters below ground level (bgl). For this, a total of 160 borehole meters was completed. Furthermore approximately 1310 m Multi Electrode Profiling (MEP) was carried out on site.

Table 4-1 provides details about the five geotechnical boreholes.

Borehole	Depth	Date	Projection	Х	Y	LSYS	Z
[-]	[m]	[YYYYMMDD]	[-]	[-]	[-]	[-]	[m. DVR90]
HESS.HDD.BH01	25,00	2022-05-17	UTM32E89 ETRS89	703431	6224376	DVR90	+17,80
HESS.HDD.BH02	25,00	2022-05-03	UTM32E89 ETRS89	703355	6224550	DVR90	+20,39
HESS.HDD.BH03	35,00	2022-05-31	UTM32E89 ETRS89	703268	6224669	DVR90	+20,64
HESS.HDD.BH04	50,00	2022-05-23	UTM32E89 ETRS89	703233	6224815	DVR90	+30,64
HESS.HDD.BH05	25,00	2022-04-25	UTM32E89 ETRS89	703176	6224980	DVR90	+3,13

Table 4-1: Boreholes drilled at the HDD-site

Per Aarsleff has carried out setting out of borehole positions in the field with GPS and with reference to the coordinate system ETRS89 UTM32N and DVR90.

Boreholes were performed by Per Aarsleff with the shell and auger method as 6" to 8" drillings with casing. The geotechnical field exploration program was performed in the April and May 2022.

The geophysical measurement was carried out by Rambøll in April 2022.

An overview of legend and definitions are provided in Appendix 1.1.

Borehole location plans- and MEP location plans are provided in Appendix 2.1.

Geotechnical- and geophysical longitudinal profiles for respectively the western and eastern site investigation lines, are provided in Appendix 3.1-3.4.

4.2 Extend of geotechnical investigations

During drilling strata boundaries were recorded and soil samples were taken as bag samples (disturbed samples) and A-tubes for geological assessment, classification tests and thermal resistivity tests. Disturbed soil samples were collected at depths of 0.2 and 0.5 m and then generally every 0.5 m, and at least one sample per strata. If assessed possible A-tubes were extracted at an interval of 5 meter. In case of a soil stratum consisting of sand or gravel big bags have been collected instead of the A-tubes.

Field vane tests have been performed in cohesive soils (clay and silt) in accordance with Reference sheet no. 1 from Danish Geotechnical Society in order to evaluate the undrained shear strength (c_u , c_{ur}). Standard Penetration Tests have been performed in cohesionless layers in accordance with Reference sheet no. 3 from Danish Geotechnical Society in order to evaluate the relative density and the angle of internal friction (φ') in the sand.

A total of 4 standpipe piezometers (Ø25mm) have been installed in borehole BH01-BH04 for registration of the groundwater table. In borehole BH05, no standpipe piezometers have been installed as the borehole is located near the coastline and therefore sealed upon termination of the drilling.

A total of 5 attempts of extracting A-tubes were done, however, failed due to the tube being damaged in all the attempts.

The recovered samples have been geologically described in the laboratory. On all samples, the water content has been determined.

Boreholes were sealed with bentonite pellets after completion and just after the final round of ground water soundings were collected.

4.2.1 Laboratory tests

The laboratory works have included geological description of the soil samples in accordance with Danish Geotechnical Society Bulletin, denoted DGS, ref. [1].

Based on the site investigation results Ramboll prepared laboratory testing proposals for each borehole, which were approved by Energinet before commencement.

The program included classification tests as well as advanced laboratory tests:

- Determination of the moisture content in accordance with Danish Geotechnical Society Bulletin 15, section 3.1, approximately per meter.
- Particle size distribution including hydrometer testing in accordance with CEN ISO/TS 17892-4 performed on selected samples.

A limited amount of laboratory tests was performed due to the relatively homogenous soil conditions that were found in the geotechnical boreholes.

The borehole logs are provided in Appendix 4.1-4.5.

Laboratory test results from the particle size distribution are provided in Appendix 5.1-5.5.

4.2.2 Comments to geotechnical drilling works

Comments provided by the driller during the performed drilling works, concerning general drilling and complications such as milling and presence of stones or boulders, are presented in Table 4-2 below. For further detailed, refer to the field logs in Appendix 6.1-6.5.

Borehole	Depth	Comment
[-]	[m]	[-]
HESS.HDD.BH01	25,00	 Presence of very sandy Clay Till layers at the top of the strata. Presence of silty and gravelly sand layers embedded below the Clay Till layers, to the bottom of the strata. Vane test (V5) in Sand Till. measured maximum strength at 3,40 meters bgl. Vane test (V4) in Clay Till measured maximum strength at 4,40 meters bgl
HESS.HDD.BH02	25,00	 Presence of sand layers with gravel and stones throughout the strata. Milling from 13,00-13,25 meters bgl. Approximate milling duration, 3,5 hours. Milling from 14,00-14,25 meters bgl. Approximate milling duration, 2,0 hours. Milling from 16,10-16,36 meters bgl. Approximate milling duration, 1,0 hour. Milling from 17,30-17,50 depth bgl. Approximate milling duration, 1,0 hour.
HESS.HDD.BH03	35,00	 Presence of stony, gravelly, and silty sand layers throughout the strata has slowed the borehole drilling.
HESS.HDD.BH04	50,00	 Presence of stony, gravelly, and silty sand layers throughout the strata has slowed the borehole drilling.
HESS.HDD.BH05	25,00	 Presence of stony, gravelly, and silty sand layers throughout the strata has slowed the borehole drilling.

 Table 4-2: Overview of the comments to the geotechnical drilling works

Furthermore, all attempts of extracting A-tubes have resulted in the tube being damaged.

4.2.3 Ground water conditions

Standpipe piezometers have been installed in four out of five boreholes. The measured water levels are listed in the Table 4-3 below. The measured levels and standpipe piezometers can be seen in the borehole logs in Appendix 4.1-4.5.

Borehole	Pipe	Terrain	Date	Water depth	Water level
[-]	[mm]	[m. DVR90]	[YYYYMMDD]	[bgl]	[m. DVR90]
HESS.HDD.BH01	Ø25	+17,80	2022-05-17	15,60	+2,20
			Lost due to plowing	-	-
HESS.HDD.BH02	Ø25	+20,39	2022-05-03	18,62	+1,77
			2022-05-27	18,64	+1,75
HESS.HDD.BH03	Ø25	+20,64	-	-	-
			2022-06-10	18,97	+1,67
HESS.HDD.BH04	Ø25	+30,36	-	-	-
			2022-05-27	29,84	+0,52
HESS.HDD.BH05	-	+3,13	Sealed after termination of borehole	-	-

Table 4-3: Measured water levels

The water level was measured for BH01 on May 17th, 2022, and was observed at a level of +2,20m DVR90. No 2nd observation was made due to the loss of borehole and standpipe piezometer from plowing.

The water level was measured for BH02 on May 3^{rd} , 2022, and was observed at a level of +1,77m DVR90. The 2^{nd} observation on May 27^{th} , 2022, showed a water level at +1,75m DVR90.

The water level was measured for BH03 on June 10^{th} , 2022, ten days after completion of the borehole, and was observed at a level of +1,67m DVR90.

The water level was measured for BH04 on May 27th, 2022, fourteen days after completion of the borehole, and was observed at level +0,52m DVR90.

The water level was not measured for BH05 due to no standpipe piezometer installation as the borehole is located near the coastline and therefore sealed upon the termination of the drilling.

The observation of the measured water levels shows a steady decrease towards the coastline.

4.3 Extend of geophysical investigations

In the geotechnical realm, geophysical methods are valuable in mapping the subsurface, such as including the ability to collect data over large areas in a relatively short period of time. This survey includes the MEP method (Multi electrode profiling) - a geoelectrical geophysical method, whereby it is possible to determine the resistivity of the subsurface.

The method is also called ERT (electrical resistivity tomography) and CVES (continuous vertical electrical sounding) but will be called MEP in this report.

4.3.1 MEP

The resistivity measurements were acquired as MEP with a roll-along technique. The survey lines were acquired with cables with an electrode spacing of 2 m south of Tinkerup Strandvej and with

an electrode spacing of 5 m north of Tinkerup Strandvej. Steel electrodes fastened to the ground were attached to the electrodes on the cables. For each measurement 4 electrodes are actively used, 2 electrodes emit the direct current, and 2 receiving electrodes measure the potential difference between the electrodes in the subsurface. The electrode configuration was set to GradientXL and was measured using a GuidelineGeo Terrameter LS2 instrument. Resistivities are measured in ohm.m.

This method results in a 2D resistivity profile along the measured line. Resistivity is a measure of a materials ability to conduct an electrical current. It is therefore possible to differentiate between materials with low resistivity such as clays, medium resistivity such as saturated sediments, medium-high resistivity such as unsaturated sediments and materials with high resistivity such as very dry coarse-grained sediments or bedrock.

The results from the measurements are presented in section 6 and the technical drawings are presented in Appendix 3.1-3.4

4.4 Results

The siteplan and the longitudinal profiles for the HDD site are provided in Appendix 3.1-3.4

Geotechnical borehole logs are provided in Appendix 4.1-4.5, including site investigation results and laboratory results from moisture content and bulk density/unit weight.

Laboratory test results from particle size distributions are provided in Appendix 5.1-5.5.

Field logs are provided in Appendix 6.1-6.5.

The risk analyses are provided in appendix 7.1.

5. HDD CROSSING CONDITIONS

Surface and subsurface conditions at the proposed HDD crossing location are provided in this section. Discussions of subsurface conditions include information from published geological mapping, groundwater observations, and conditions observed in geotechnical boreholes. Based on this information, an interpretation of the geological and geotechnical conditions at the HDD location is provided.

5.1 Ground properties

For the HDD construction both lower and upper values of strength parameters are required. The low characteristic values of strength parameters will mainly be needed for design of possible temporary constructions like sheet pile walls, containment dams or possible foundations etc. The high values of the strength parameters are mainly needed for the HDD contractor to assess the method and suitability of the drilling equipment, to assess the time for drilling and estimate the abrasion of the bit and drill rods for the job and to estimate pullback forces.

Proper selection of reamer and the number of passes needed depends on soil conditions, the hole size and pump capacity.

For installation in quaternary deposit (till and sand) as described in the boreholes a substantial wear (the borehole drilling works has been challenged by the ground conditions) on machinery should be expected. Enlarging the hole size to much in one pass will wear on the machinery. A reamer that is too large will result in excessive torque and pullback loads.

For the site, the intervals (minimum value and maximum value) for the measured (or derived) strength- and deformation parameters for each soil type have been provided in a table with ground properties.

In the tables below the following symbols apply:

γ	:	Soil unit weight – utilized above water level
γ́	:	Submerged soil unit weight – utilized below water level
Cu	:	Undrained shear strength (short term situation)
φ´	:	Effective angle of internal friction (long term situation)
c´	:	Effective cohesion (long term situation)

5.1.1 Geotechnical investigations

The geotechnical investigations include several tests performed in the encountered soil types in borehole BH01-BH05. Table 5-1 below, presents an overview of the field- and laboratory tests performed.

Soil	Туре	No. Of Shear Vane tests	No. Of MC tests	No. Of SPT tests	No. Of particle size distribution
[-]	[Env., Age]	[No]	[No]	[No]	[No]
FILL	Fi, Re	0	7	0	0
SAND	Mw, Lg	0	12	2	1
GRAVEL	Mw, Gc	0	12	3	1
SAND	Mw, Gc	5	191	75	25
GRAVEL TILL	Gl, Gc	0	11	4	1
SAND TILL	Gl, Gc	0	57	14	3
CLAY TILL GI, Gc		6	9	1	0
То	tal	11	299	99	31

Table 5-1: Overview of tests performed in the encountered soil types in borehole BH01-05

The sections below, present a general description of the encountered soil types and present the interpreted results for each soil type encountered.

5.1.1.1 FILL, Fi, Re

In borehole BH01, BH02 and BH03, fill has been observed in the top of the strata as sandfill, fine – medium, mully, slightly gravelly, slightly silty dark yellowish brown, and not calcareous. In some samples, plant remains have been observed. Laboratory tests have been performed in the fill layers and below are the results summarized and depicted as a range and average value in Table 5-2. No field tests have been performed in the fill layers.

Test	Minimum measured value	Maximum measured value	Average value	Number of tests
Moisture content [%]	5,91	10,11	8,18	7
Particle size distribution [No]	-	-	-	0

5.1.1.2 SAND, Mw, Lg

In borehole, BH02 and BH05, lateglacial meltwater sand has been observed in the upper layers near the surface as fine – coarse, slightly silty, a few grains of gravel, dark yellowish brown and slightly calcareous. Laboratory and field tests have been performed in the lateglacial meltwater sand layers and below are the results summarized and depicted as a range and average in Table 5-3. Figure 5-1 presents an overview of the particle size distribution based on 1 test from lateglacial meltwater sand in borehole BH05.

Table 5-3: Laboratory and field test results of sand SAND, Mw, Lg

Test	Minimum measured value	Maximum measured value	Average value	Number of tests
Moisture content [%]	6,10	15,88	12,84	12
SPT [No.]	11	12	11,5	2
Particle size distribution [No]	-	-	-	1

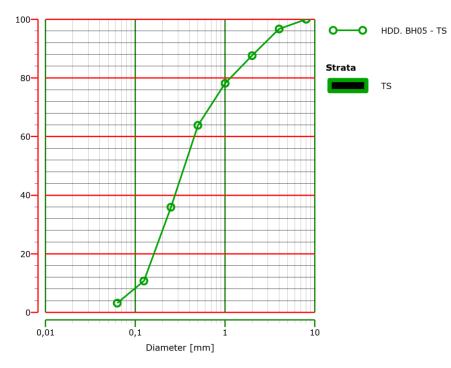


Figure 5-1: Particle size distribution of lateglacial meltwater sand in borehole BH05

5.1.1.3 GRAVEL, Mw, Gc

In borehole BH02 and BH04, glacial meltwater gravel, has been observed in the deeper layers as coarse, sandy, poorly graded, grey, and calcareous. Laboratory and field tests have been performed in the glacial meltwater gravel layers and below are the results summarized and depicted as a range and average in Table 5-4. Figure 5-2 presents an overview of the particle size distribution based on 3 tests from glacial meltwater gravel in borehole BH02 and BH04.

Test	Minimum measured value	Maximum measured value	Average value	Number of tests
Moisture content [%]	2,51	12,60	7,20	12
SPT [No.]	12	52	35	3
Particle size distribution [No]	_	-	_	3

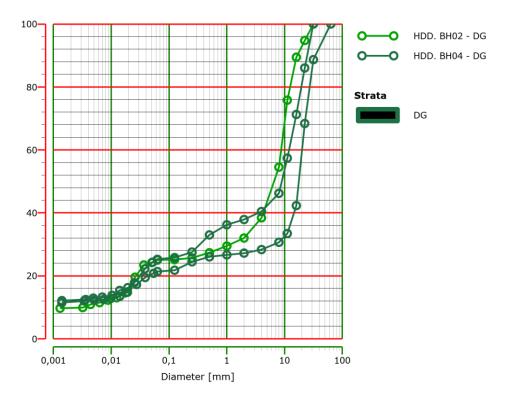


Figure 5-2: Particle size distribution of glacial meltwater gravel in borehole BH02 and BH04

5.1.1.4 SAND, Mw, Gc

In borehole BH01 and BH02, glacial meltwater sand has been observed in the deeper layers as fine – coarse, slightly gravelly, slightly silty, grey, and calcareous. In borehole BH03, BH04 and BH05, glacial meltwater sand has been observed in the upper layers close to the surface, as well as the deeper layers, as fine – medium, sorted, poorly graded, well graded, slightly silty, slightly clayey, dark yellowish brown, brownish grey, calcareous, and slightly calcareous. Laboratory and field tests have been performed in the glacial meltwater sand layers and below are the results summarized and depicted as a range and average in Table 5-5. To be noted, 5 shear vane tests has been performed in layers of glacial meltwater sand. Due to shear vane testing in frictional material, the results are not included to determine the strength or deformation of glacial meltwater sand.

Test	Minimum measured value	Maximum measured value	Average value	Number of tests
Moisture content [%]	0	21,63	9,33	191
N _{SPT} [No.]	6	100	39	75
Shear Vane [kPa]	-	-	-	5
Particle size distribution [No]	-	-	-	23

Table 5-5: Laboratory and field test results of SAND, Mw, Gc

Due to the relatively large number of performed SPT tests in glacial meltwater sand, a statistical approach is used to analyze the plane friction angle, whereby the N_{SPT} values from field tests in borehole BH01-BH05 are derived into plane friction angles in accordance with DS415 and DS/EN [3]. The friction angles represent a conservative estimate of the mean (which is hereafter referred to as the lower average), which represents the average of the values that fall within a 95% confidence interval.

The data population for glacial meltwater sand, can best be approximated by a log-normal distribution. To calculate a conservative estimate of the lower average value, a log-normal distribution is used.

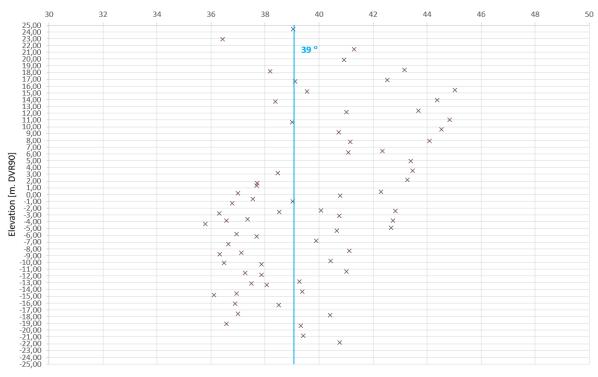
As presented in Figure 5-3, the lower average value of the plane friction angle of glacial meltwater sand is derived to be $\varphi_{pl} = 39^{\circ}$.

To be noted, the glacial meltwater sand layers have generally been observed with no significant quantities of silt. Therefore, in accordance with DS415 and DS/EN, no deduction of the derived plane friction angle of glacial meltwater sand has been done.

Figure 5-4 presents an overview of the particle size distribution based on 23 tests from glacial meltwater sand layers in borehole BH01-BH05. As presented, BH01-BH05 has silt in its glacial meltwater sand deposits.

To examine the possible relation between depth and silt content in the layers of glacial meltwater sand, the data has been processed whereas particles from the 23 tests passing through 0,063 mm sieve are defined as silt (or clay).

Figure 5-5 presents an overview of the relation between depth and silt content of glacial meltwater sand in borehole BH01-BH05. As presented, the majority of the tests show a small content of silt, whereas no relative relation between depth and silt content were found. However, it should be noted that large amounts of silt were found in borehole BH04, as presented in Figure 5-5. Thus, in accordance with DS415 and DS/EN, it should be considered to deduct the derived plane friction angle in glacial meltwater sand according to the design purpose.



SAND, Mw, Gc

φ'plan [°]

Figure 5-3: The lower average value of the plane friction angle of glacial meltwater sand

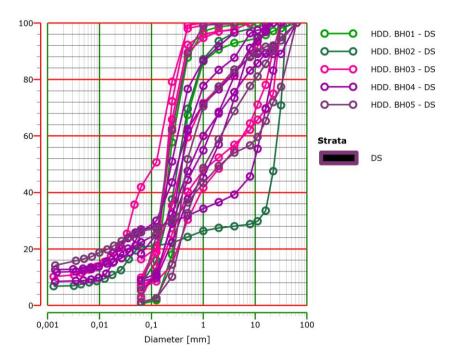
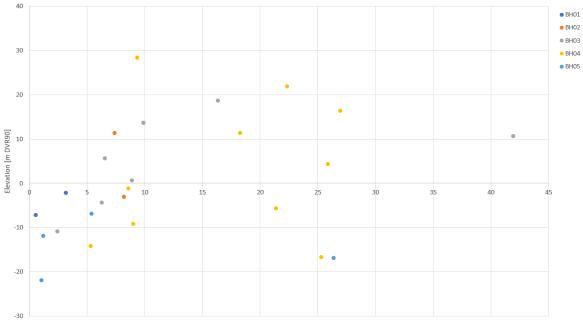


Figure 5-4: Particle size distribution of glacial meltwater sand in borehole BH01-BH05

SAND, Mw, Gc



Particles passing through 0,063 mm sieve [%]

Figure 5-5: Particle size distribution of particles passing through 0,063 mm sieve of glacial meltwater sand in borehole BH01-BH05

5.1.1.5 GRAVEL TILL, GI, Gc

In borehole, BH02, glacial gravel till has been observed in the upper layer as well as the deeper layer as sandy, silty, grayish brown and calcareous. Laboratory and field tests have been performed in the glacial gravel till, layers and below are the results summarized and depicted as a range and average in Table 5-6. Figure 5-6 presents an overview of the particle size distribution based on 1 test from glacial gravel till in borehole BH02.

Test	Minimum measured value	Maximum measured value	Average value	Number of tests
Moisture content [%]	5,74	17,64	10,16	11
SPT [No.]	27	100	62	4
Particle size distribution [No]	_	-	_	1

Table 5-6: Laboratory and field test results of GRAVEL TILL, GI, Gc

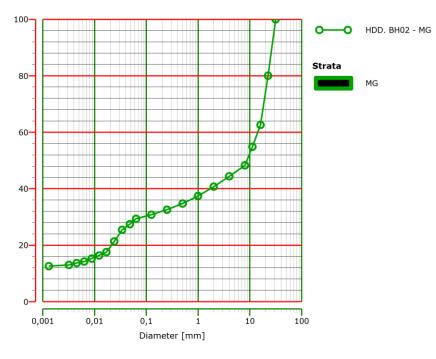


Figure 5-6: Particle size distribution of glacial gravel till in borehole BH02

5.1.1.6 SAND TILL, Gl, Gc

In borehole BH01 and BH02, glacial sand till has been observed in the upper layers as well as the deeper layers as silty, gravelly, slightly clayey light yellowish brown, olive grey, not calcareous in the upper layers, however calcareous in the deeper layers. Laboratory and field tests have been performed in the glacial sand till layers and below are the results summarized and depicted as a range and average in Table 5-7.

Test	Minimum measured value	Maximum measured value	Average value	Number of tests
Moisture content [%]	2,11	17,64	7,22	57
SPT [No.]	37	100	62	14
Particle size distribution [No]	_	-	_	3

Due to the relatively large number of performed SPT tests in glacial sand till, a statistical approach is used to analyze the plane friction angle, whereby the N_{SPT} values from field tests in borehole BH01-BH05 are derived into plane friction angles in accordance with DS415 and DS/EN [3]. The friction angles represent a conservative estimate of the mean (which is hereafter referred to as the lower average), which represents the average of the values that fall within a 95% confidence interval.

The data population for glacial sand till can best be approximated by a log-normal distribution. To calculate a conservative estimate of the lower average value, a log-normal distribution is used.

To be noted, glacial sand till, layers have been observed with smaller quantities of silt, and therefore it is assumed that the glacial sand till contains approximately 10% silt. Thus, in accordance with DS415 and DS/EN, 2 degrees is deducted from the derived plane friction angle of glacial sand till.

As presented in Figure 5-7, the lower average value of the plane friction angle of glacial sand till, is found to be $\varphi_{pl} = 40^{\circ}$.

Figure 5-8 presents an overview of the particle size distribution based on 3 tests from glacial sand till in borehole BH01 and BH02.

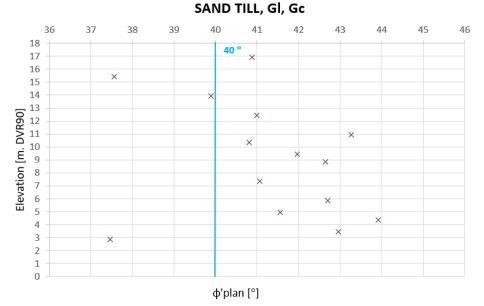


Figure 5-7: The lower average value of the plane friction angle of glacial sand till

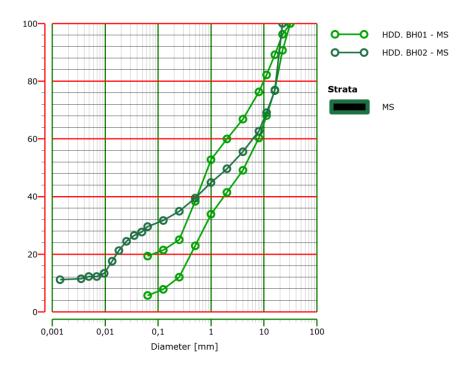


Figure 5-8: Particle size distribution of glacial sand till in borehole BH01 and BH02

5.1.1.7 CLAY TILL, GI, Gc

In borehole BH01, BH02 and BH03 glacial clay till has been observed in the upper layers as silty, very sandy, gravelly, with sand layers, grayish brown, not calcareous in the upper layers, however calcareous in the deeper layers. Laboratory and field tests have been performed in the glacial clay till, layers and below are the results summarized and depicted as a range and average in Table 5-8.

Test	Minimum measured value	Maximum measured value	Average value	Number of tests
Moisture content [%]	11,01	21,95	13,66	9
SPT [No.]	48	48	48	1
Shear Vane [kPa]	72	702	392	5
Particle size distribution [No]	_	-	-	0

Table 5-8: Laboratory and field test results of CLAY TILL, GI, Gc

Due to the relatively low number of performed shear vane tests, the strength- and deformation parameters in glacial clay till, must be determined on the basis of empirical knowledge and reference values.

To be noted, the five shear vane tests performed in glacial clay till, have been observed with a generous amount of sand in its deposit which can have an influence the shear vane test results.

The undrained shear strength is determined to match the average strength value, $c_u = 392$ kPa.

The effective cohesion, c', is determined by the following expression: $c' = \frac{c_u}{10}$, whereas c' is limited to a maximum strength of 20 kPa. Hereby the effective cohesion, c' = 20 kPa.

The consolidation module is determined by the following expression that is based on the relation between the undrained shear strength, c_u , and the water content: $K = \frac{40}{w} \cdot c_u$. Hereby the consolidation module, K = 115 MPa.

5.1.1.8 Summary

Table 5-9 below summarizes the strength- and deformations parameters in the encountered soil types in borehole BH01-05. These parameters are determined on the basis of derived field-, and laboratory tests and on the basis of empirical knowledge and reference values.

Soil Type		γ/γ'	φ_k^1	c'	Cu	к
[-]	[Env., Age]	[kN/m³]	[°]	[kPa]	[kPa]	[MPa]
FILL	Fi, Re	17/10	37	-	-	3-10
SAND	Mw, Lg	20/10	37	0	-	30
GRAVEL	Mw, Gc	21/10	37	0	-	40
SAND	Mw, Gc	20/10	39	0	-	40
GRAVEL TILL	Gl, Gc	21/10	38	0	-	40
SAND TILL	Gl, Gc	21/10	40	0	-	40
CLAY TILL	Gl, Gc	21/10	30	20	392	115

Table 5-9: Summary of strength and deformation parameters of the encountered soil types in borehole BH01-05

¹⁾ In friction material the friction angle is plane, and I cohesive material the friction angle is triaxle

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6. **GEOPHYSICAL INVESTIGATIONS – MEP**

The survey lines are called GIL-WEST and GIL-EAST are presented in Figure 6-1 below. Furthermore, details about the geophysical investigation and its survey lines are presented in Table 6-1.

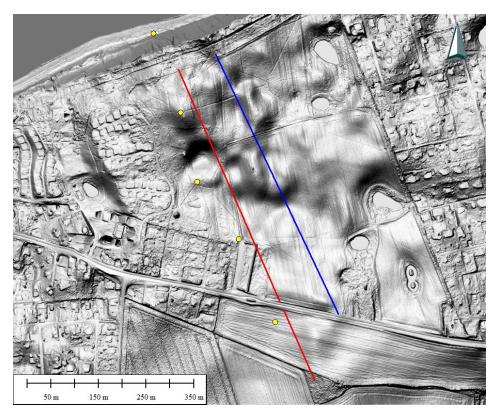


Figure 6-1. Overview of the survey site at Gilbjerghoved. Survey lines are presented in red (GIL-WEST) and blue (GIL-EAST). Boreholes are presented in yellow.

Survey Line	Colour	Surface Distance	Acquisition date	X	Y
[-]	[-]	[m]	[YYYYMMDD]	[UTM32 ETRS89]	[UTM32 ETRS89]
GIL-WEST_N	Red	530	2022-04-12	North 703228.478	North 6224903.984
				South 703440.338	South 6224419.421
GIL-WEST_S	Red	160	2022-04-12	North 703448.694	North 6224401.101
				South 703513.215	South 6224254.842

Table 6-1: Details of the geotechnical investigations and its survey lines

GIL-EAST	Blue	600	2022-04-11	North 703306.329	North 6224936.127
				South 703562.323	South 6224394.279

The MEP data has been processed in the software RES2DINV and Aarhus Workbench. The resistivity measurements have been cleaned for unusually low and high resistivities and afterwards inverted with topography included. The topography has been extracted from the Danish Digital Terrain Model (0,4 m grid) from SDFE. During the data processing both single- and multi-layered 1D interpretations are made as well as 2D interpretations.

The results from the geoelectrical mapping have been correlated with the boreholes extracted from GeoGIS to investigate the soil condition between the boreholes. In the technical drawings the boreholes are orthogonally placed on the profiles labeled with an offset distance.

The MEP profiles are shown in colours representing resistivities in ohm.m according to the logarithmic colour scale presented in Figure 6-2 below.

The MEP Profiles are presented in Figure 6-3 and Figure 6-4 and in Appendix 2.1 and Appendix 2.2 and are oriented north to south.

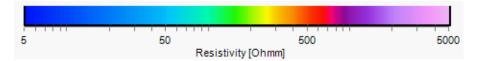
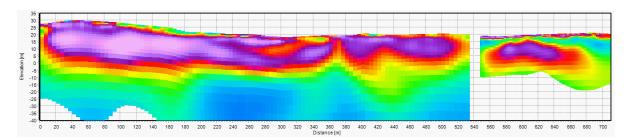


Figure 6-2. Logarithmic colour scale representing resistivities in ohm.m.



GIL-WEST

Figure 6-3. MEP profile GIL-WEST oriented north to south.

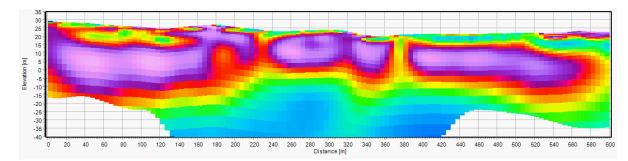
The profile is divided at the road crossing at 540 meters along the profile. The electrode spacing is 5 m north of the road and 2 m spacing south of the road. The difference is evident with a shallower penetration but with a higher resolution when 2 m spacing is used.

The sharp transition from high resistivities to low resistivities are related to the water table, thus it marks the boundary between unsatured and saturated sediments. The very low resistivities (dark blue) will normally be associated with clays, however this cannot be confirmed from the boreholes. It would not be surprising to find clays at the deepest part of the profile (-40 m), however it has not been interpreted.

According to the LER-database the profile is crossing a cable at approximately 370 meters along the profile. Undulating resistivity data correlate with position of 3rd party power cable.

From the boreholes the geology is mainly composed of sand and gravel throughout the profile but with mixed-in clay particles in the southern part. The resistivities are correlating with the labinterpreted geology, however a distinction between sand a gravel with or without mixed-in clay particles cannot be made from the resistivities.

North of Tinkerup Strandvej there are areas with clay till as seen in the low resistivities (greenish blue). This correlates with the boreholes. South of Tinkerup Strandvej the profile is situated in an agricultural field. The upper high resistivities are related to the agricultural soil. Below is a layer of clay till varying in thickness from approximately 1-10 m.



GIL-EAST

Figure 6-4. MEP profile GIL-EAST oriented north to south.

The profile is only acquired north of the road with an electrode spacing of 5 m.

The same sharp transition from high resistivities to low resistivities is present marking the boundary between unsaturated and saturated sediments. There are also very low resistivities in the deepest part of the profile normally associated with clays, however, as with the previous profile, it has not been interpreted as it could not be confirmed from the boreholes.

In the northern part of the profile there are areas of clay till as seen in the low resistivities (greenish blue). In the southern part of the profile a layer of clay till is interpreted with low resistivities and sharp boundaries to the unsaturated sediment below. In the southernmost part of the profile an unsaturated sediment is interpreted with high resistivities overlying the interpreted clay till.

The boreholes are further away and correlation becomes more uncertain with distance, however the resistivities correlate well with the lab-interpreted geology and there is a high correlation between the two profiles. It is however evident that the eastern profile has lower resistivities in the upper part which indicate a greater presence of clay till. This correlates well with the geological map (jordartskort 1:25000) from GEUS as presented in Figure 2-4. The brown colour is glacial clay till and the purple colour is glacial meltwater sand and gravel.

According to the LER-database the profile is crossing a cable at approximately 380 meters along the profile. Undulating resistivity data correlate with position of 3rd party power cable.

7. RISK ASSESMENT

The scope of this section is to establish a risk profile for the horizontal directional drillings. The purpose is to identify risks towards the contractor's successful completion of the project on time. Focus is on soil related risks.

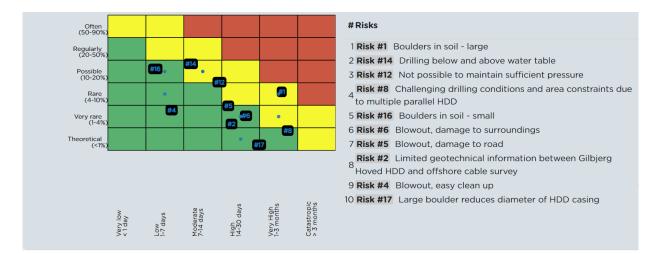
Risks have been identified and evaluated in advance by geotechnical engineers as well as geologists and discussed and clarified in a workshop with Energinet. Although all efforts have been made to identify all relevant risk and evaluate them, no guarantees are given that all risk scenarios are covered and that risks are correctly assessed.

Risks are evaluated on the impact they will have on the project objective - time. The probability of occurrence is evaluated on a six-point scale ranging from Theoretical (<1%) to Often (>50%). Consequence on time is also evaluated on a six-point scale calibrated to a project with a relatively short duration, see Figure 7-1.

	Very low	Low	Moderate	High	Very high	Cata- strophic
Time	<1 day	1-7 days	7-14 days	14-30 days	1-3 months	>3 months
Often (50-90%)						
Regularly (20-50%)						
Possible (10-20%)						
Rare (4-10%)						
Very rare (1-4%)						
Theoretical (<1%)						
					1	
		Low	Medium	High		

Figure 7-1. Risk matrices for evaluating impact on project time.

In Figure 7-2, the results are plotted in the risk matrix above.





Below is an overview of the identified risks and the risk level. The risks are ranked with the highest risk first.

In Appendix 7.1 the risks, the effects and possible mitigation measures are described in more details.

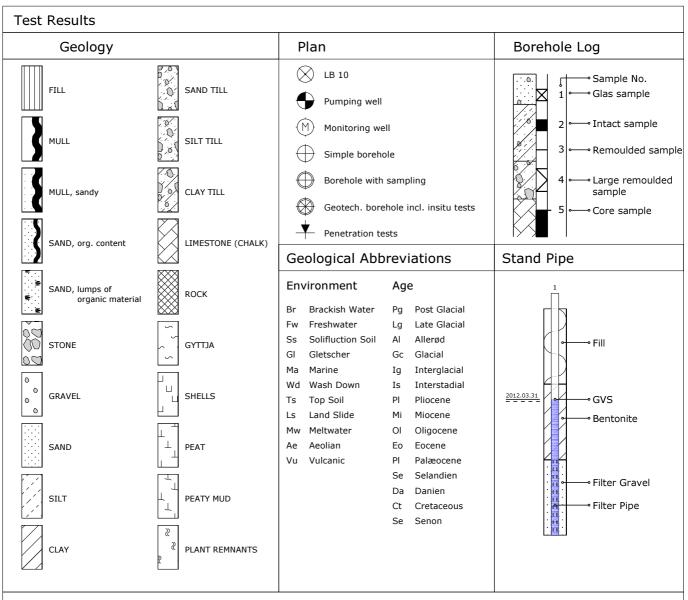
No.	Description	Risk level
1	Boulders in soil - large	
12	Not possible to maintain sufficient pressure	
14	Drilling below and above water table	
8	Challenging drilling conditions and area constraints due to multiple parallel HDD	
16	Boulders in soil - small	
2	Limited geotechnical information between Gilbjerg Hoved HDD and offshore cable survey	
5	Blowout, damage to road	
6	Blowout, damage to surroundings	
4	Blowout, easy clean up	

17 Large boulder reduces diameter of HDD casing
11 Risk of friction during drilling
15 Crossing of high voltage cable.
10 Interference with roots

8. **REFERENCES**

- [1] Danish Geotechnical Society Bulletin 1, revision 2, A guide to engineering geological description. 2021.
- [2] DS/EN 1997-1 DK NA:2021, Eurocode 7: Geotechnical design, Part 1.
- [3] Fundering, Dansk Standard, DS415, 3. Edition. 1984.
- [4] Geologi og Landskaber i Nationalpark Kongernes Nordsjælland, M. Houmark-Nielsen. 2019.
- [5] DS/EN 1997-2 DK NA:2013, Eurocode 7: Geotechnical design, Part 2.

APPENDIX 1.1 – LEGEND AND DEFINITIONS



Definitions

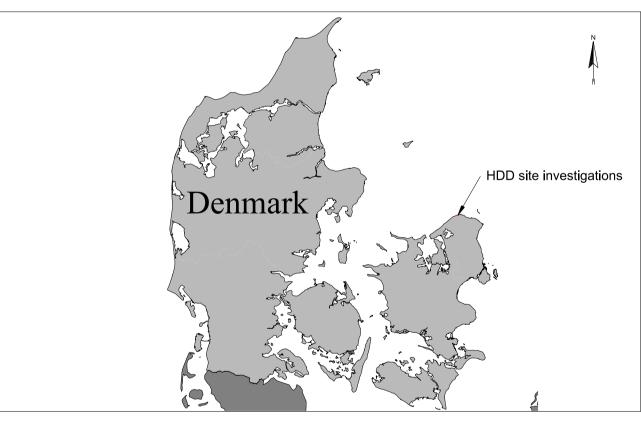
Legend	Торіс	Abbr.	Unit	Definition
0	Moisture Content	w	%	Water as % of dry weight
	Liquid limit	WL	%	Water content at liquid limit
⊢	Plasticity limit	WP	%	Water content at plastic limit
ы	Plasticity index	IP	%	WL - WP
\bigtriangledown	Bulk Weight	g	kN/m³	Total weight of total volume
×	Loss of Ignition	gl	%	Loss of ignition as % of dry weight
×	Loss of Ignition, reduced	glr	%	gl - ka
Ð	Carbonate content	ka	%	Weight of CaCo3 as % of dry weight
-/(+)/+/++	Chalk Sample	kp	-	HCl Reaction: - not calcareous, (+) slightly calcareous, + calcareous, ++ very calcareous
++/+/(+) -//?/-?/+?	Frost			 ++ Freezing hazard under all conditions + Freezing problems, even during short periods of frost (+) Freezing problems, during long periods of frost - No Freezing problems - Absolutly no freezing hazard ? Freezing hazard cannot be evaluated -?/+? Freezing hazard is difficult to evaluate
•	Vane shear strength, intact	cvf	kN/m²	Undrained shear strength - Vane test in intact soil
0	Vane shear strength, remoulded	cvr	kN/m²	Undrained shear strength - Vane test in remoulded soil
	Penetration Test:			
	- Weight Sounding Test	WST	N200	Number of half rotations per. 200 mm penetration
	- Light Sounding Test	LST	N200	Number of blows per 200 mm penetration
	- Light Dynamic Penetrometer	LDP	N200	Number of blows per 200 mm penetration
•	- SPT, closed/open	SPT	N300	Number of blows per 300 mm penetration

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Appendix 1.1

APPENDIX 2.1 – LOCATION MAP





Legend:

Geotechnical borehole
 Resistivity line (ERT) GIL - East
 Resistivity line (ERT) Gil - West

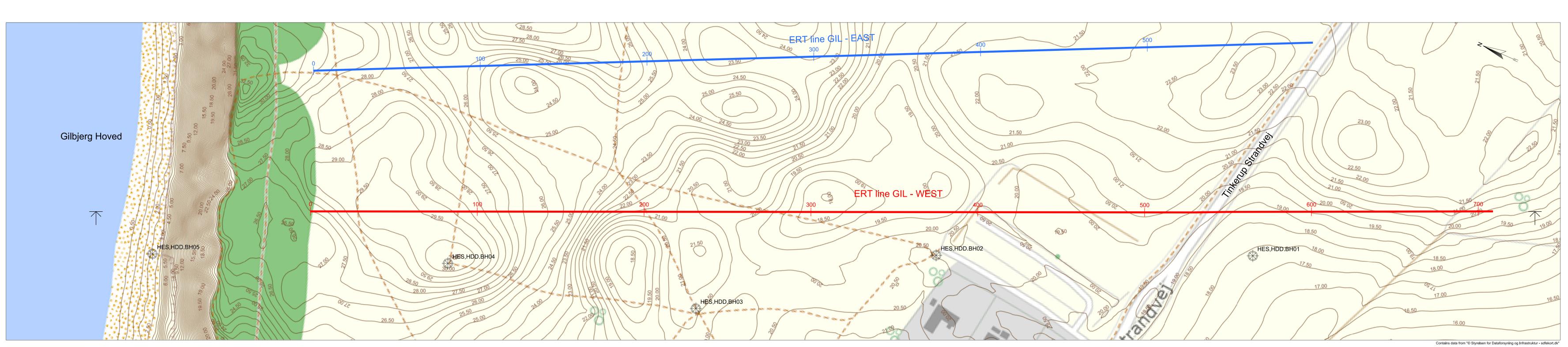
Contains data from "© Styrelsen for Dataforsyning og Infrastruktur - sdfekort.dk"

Notes:

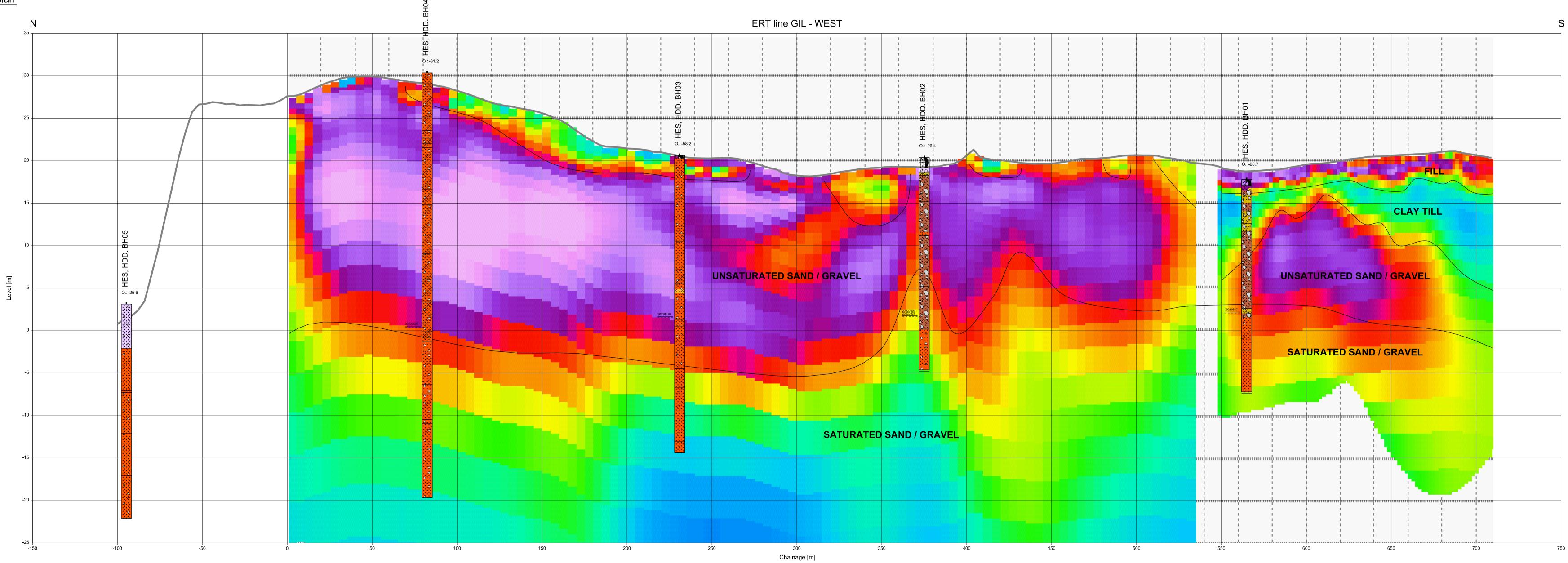
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APPENDIX 3.1-3.4 – GEOTECHNICAL AND GEOPHYSICAL LONGITUDINAL PROFILES







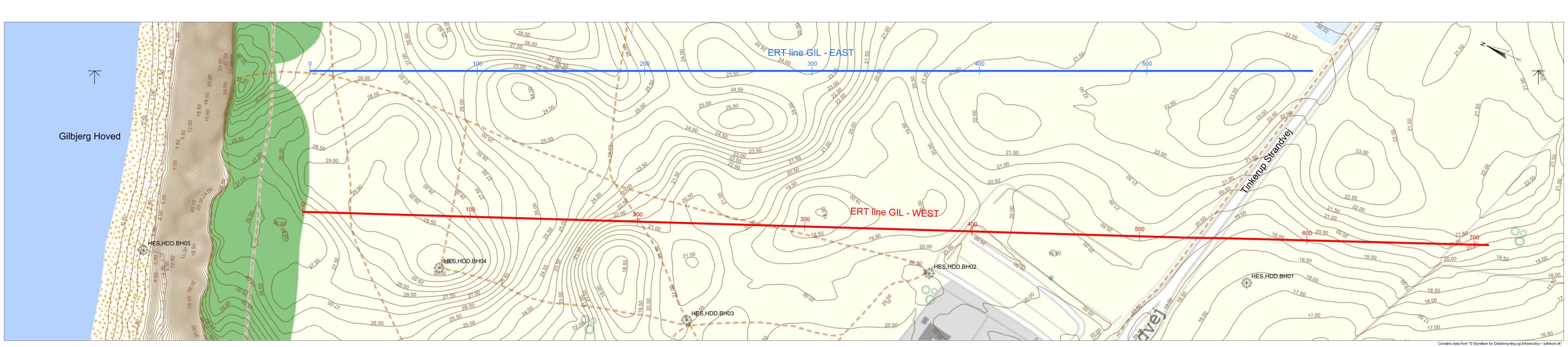
Longitudinal profile
Horz. scale: 1:1000
Vert. scale: 1:200



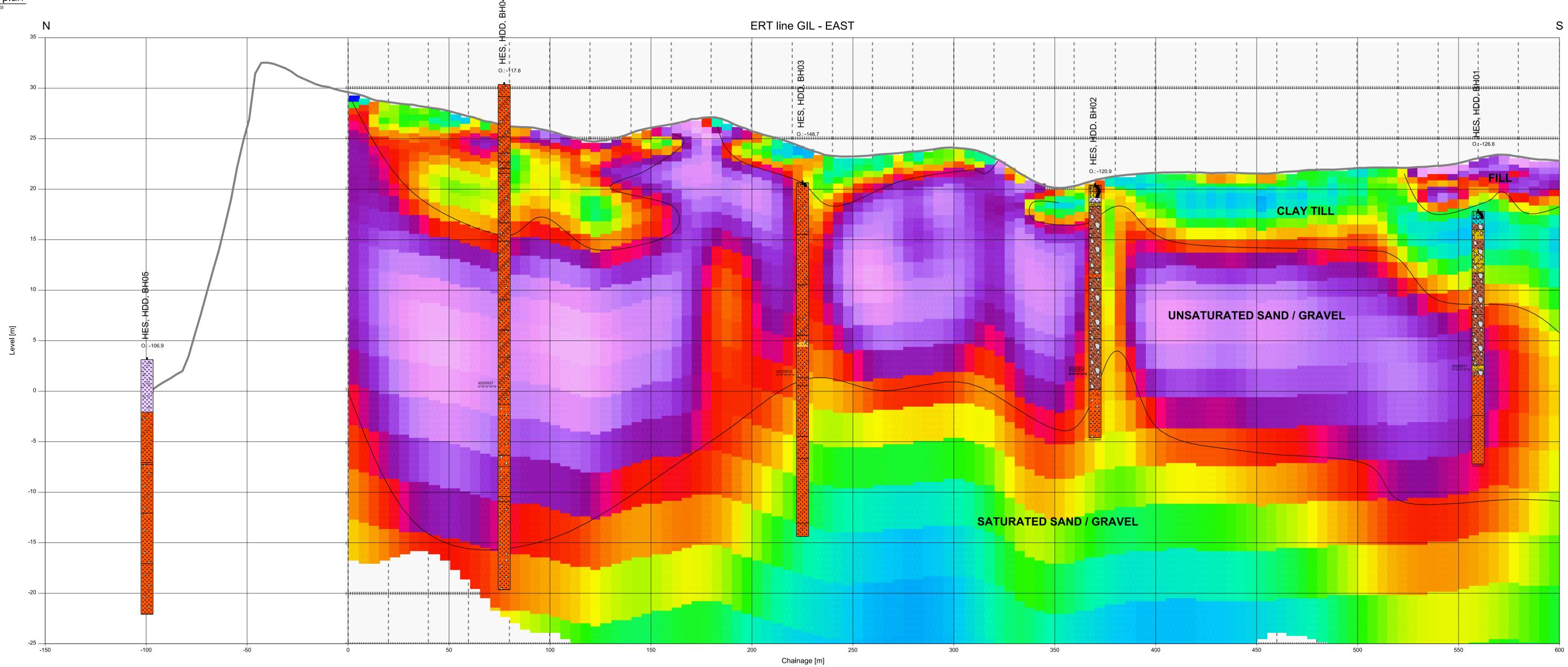
Legend:

- Geotechnical borehole
- \bigcirc Resistivity line (ERT) GIL - East
- Resistivity line (ERT) GIL West
- Ground level (Ground level is created by topographic map, DHM/Terræn 0.5m grid. "Styrelsen for Dataforsyning og Infrastruktur SDFI")

"Styrelsen for Dataforsyning og Infrastruktur - SDFI")		
5 50 500 5000 Resistivity [ohmm]		
Clay Silt Sand Gravel Stone Fill Mull/ Lumps of Limestone Flint		
topsoil mull Image: Clay Till Silt Till Sand Till Gravel Till Rock Peat Gyttja Plant Shell Water level		
Meltwater Clay Till Sand/ Meltwater Sand/ Clay Gravel Till Gravel		
Coordinate system: ETRS89 UTM32N, Elevation DVR90	Format: 594x1260	_
Rev. Date Signature Checked Approved 2022-06-17 JMN CRTA RMH	RAMBOLL	
Project no. 1100051481 Scale 1:1000; 1:200 HESSELØ OFFSHORE WINDFARM	Hannemanns Allé 53 DK-2300 København S Tlf. +45 5161 1000 Fax +45 5161 1001 www.ramboll.com	
Onshore DK. HDD site investigations	ENERGINET www.energinet.dk	
Gilbjerg Hoved. HDD GIL - West. Resistivity (ERT)	Drawing no. Rev.	
Geotechnical and geophysical longitudinal profile	2.1 1	NWL



Site plan



Longitudinal profile
Horz. scale: 1:1000
Vert. scale: 1:200

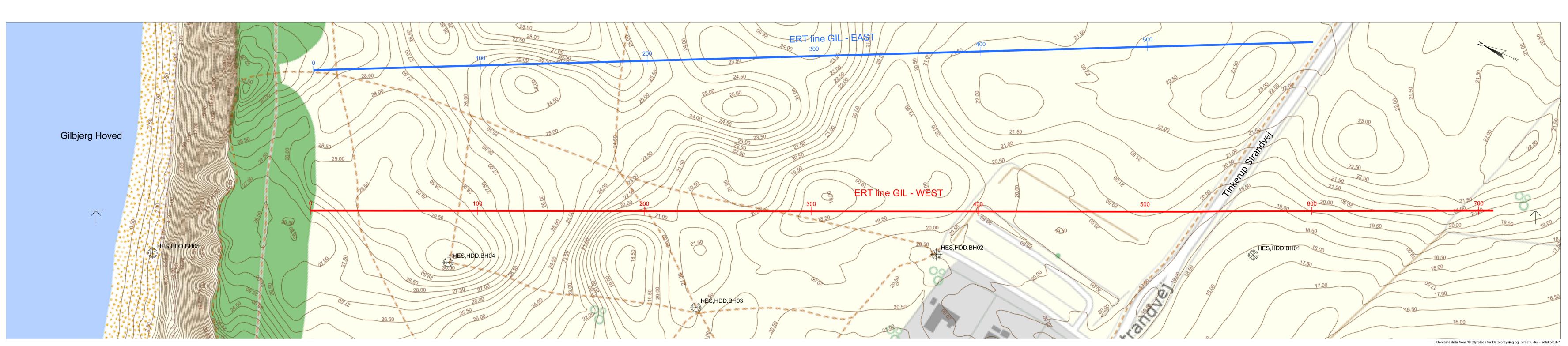


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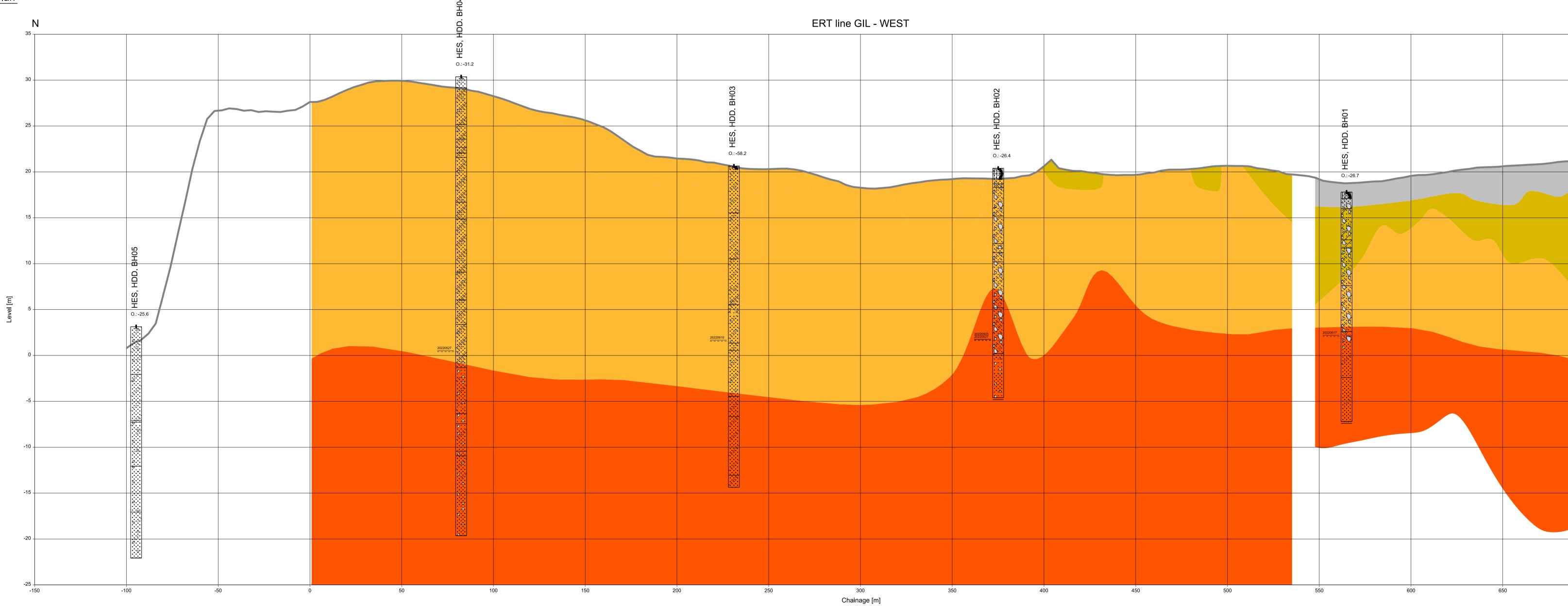
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- Geotechnical borehole
- Resistivity line (ERT) GIL East
- Resistivity line (ERT) GIL West
- Ground level (Ground level is created by topographic map, DHM/Terræn 0.5m grid. "Styrelsen for Dataforsyning og Infrastruktur - SDFI")

"Styrelsen for Dataforsyning og Infrastruktur - SDFI")	
5 50 500 5000 Resistivity [ohmm]	
Clay Silt Sand Gravel Stone Fill Mull/ topsoil Lumps of mull Limestone Flint	
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Meltwater Clay Sand/ Gravel	
Coordinate system: ETRS89 UTM32N, Elevation DVR90	Format: 594x1260
Rev. Date Signature Checked Approved 2022-06-17 JMN CRTA RMH	RAMBOLL
Project no. 1100051481 Scale 1:1000; 1:200	Hannemanns Allé 53 DK-2300 København S Tlf. +45 5161 1000 Fax +45 5161 1001
HESSELØ OFFSHORE WINDFARM Onshore DK. HDD site investigations	www.ramboll.com ENERGINET www.energinet.dk
Gilbjerg Hoved. HDD GIL - East. Resistivity (ERT)	Drawing no. Rev.
Geotechnical and geophysical longitudinal profile	2.2 1



Site plan



Longitudinal profile
Horz. scale: 1:1000
Vert. scale: 1:200

700



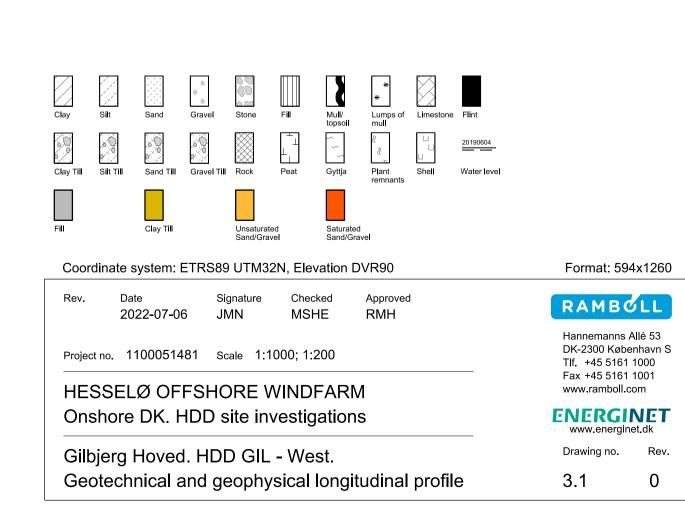
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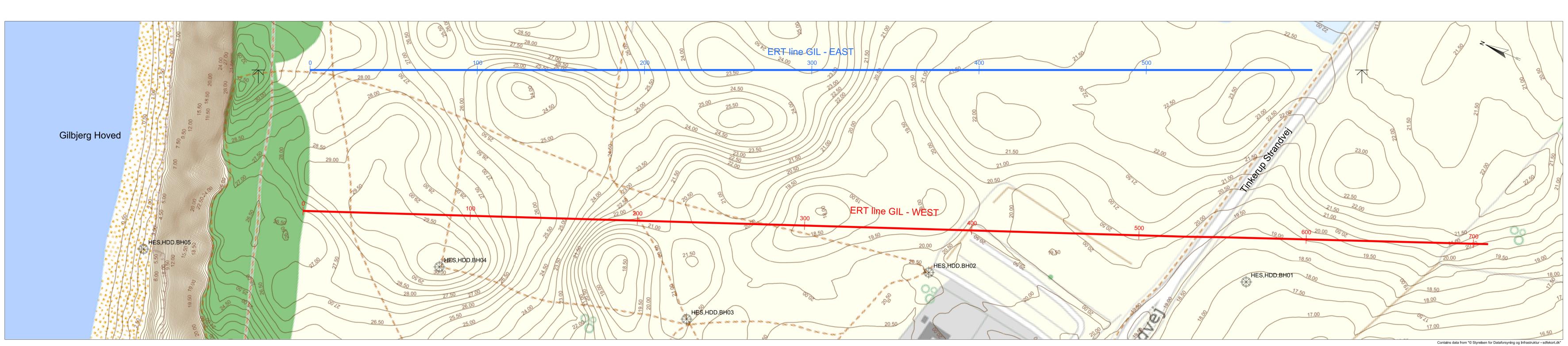


Resistivity line (ERT) GIL - East

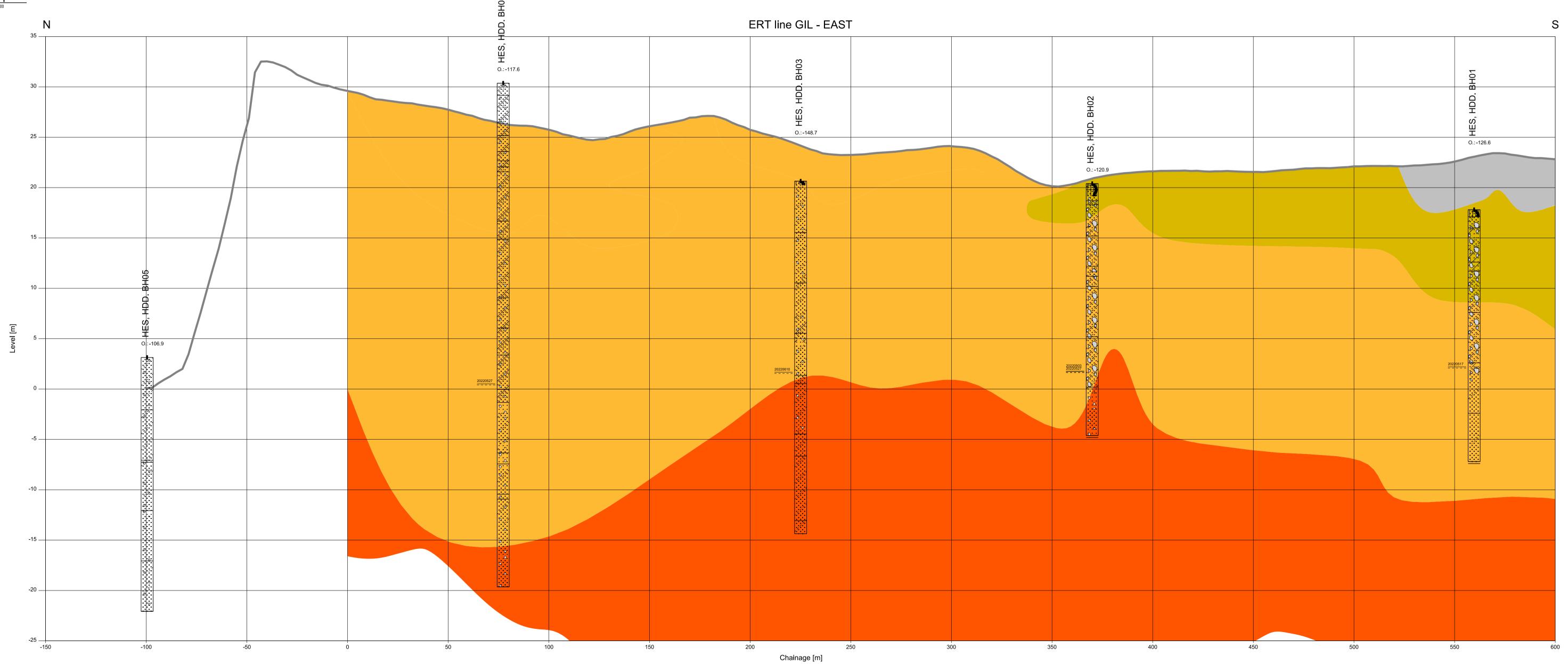
Resistivity line (ERT) GIL - West

Ground level (Ground level is created by topographic map, DHM/Terræn 0.5m grid. "Styrelsen for Dataforsyning og Infrastruktur - SDFI")





Site plan



Longitudinal profile
Horz. scale: 1:1000
Vert. scale: 1:200



Legend:



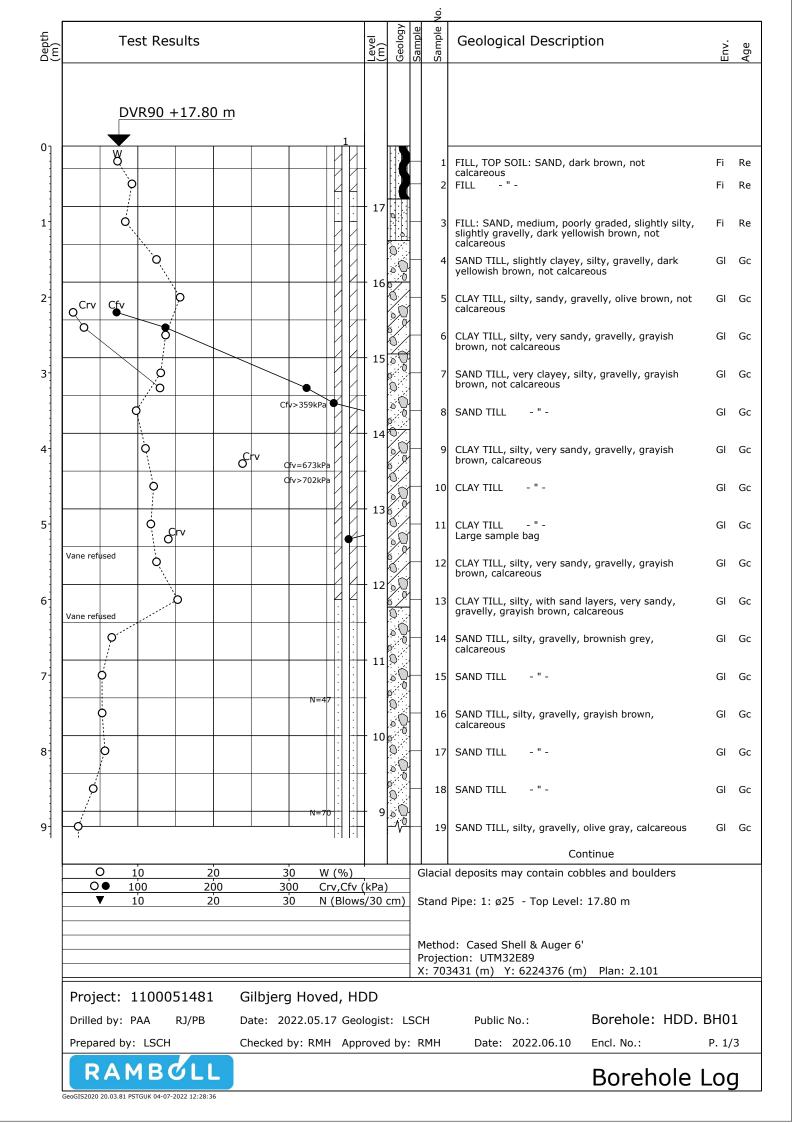
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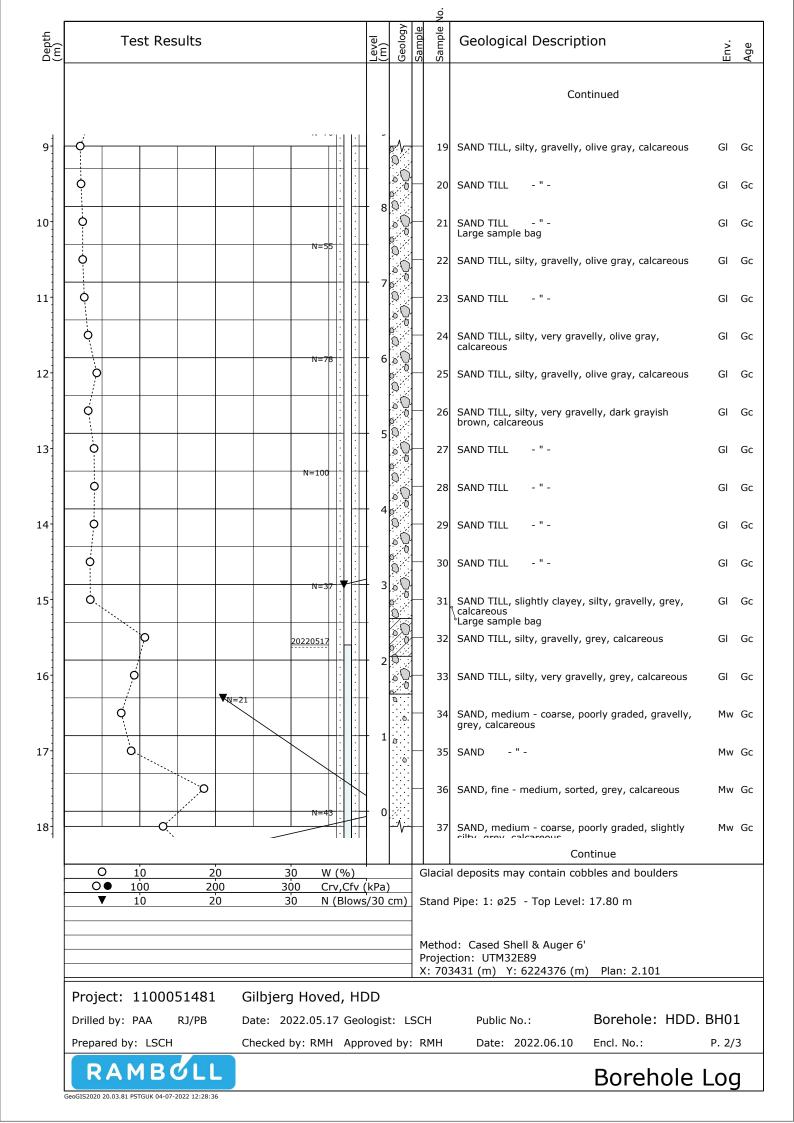
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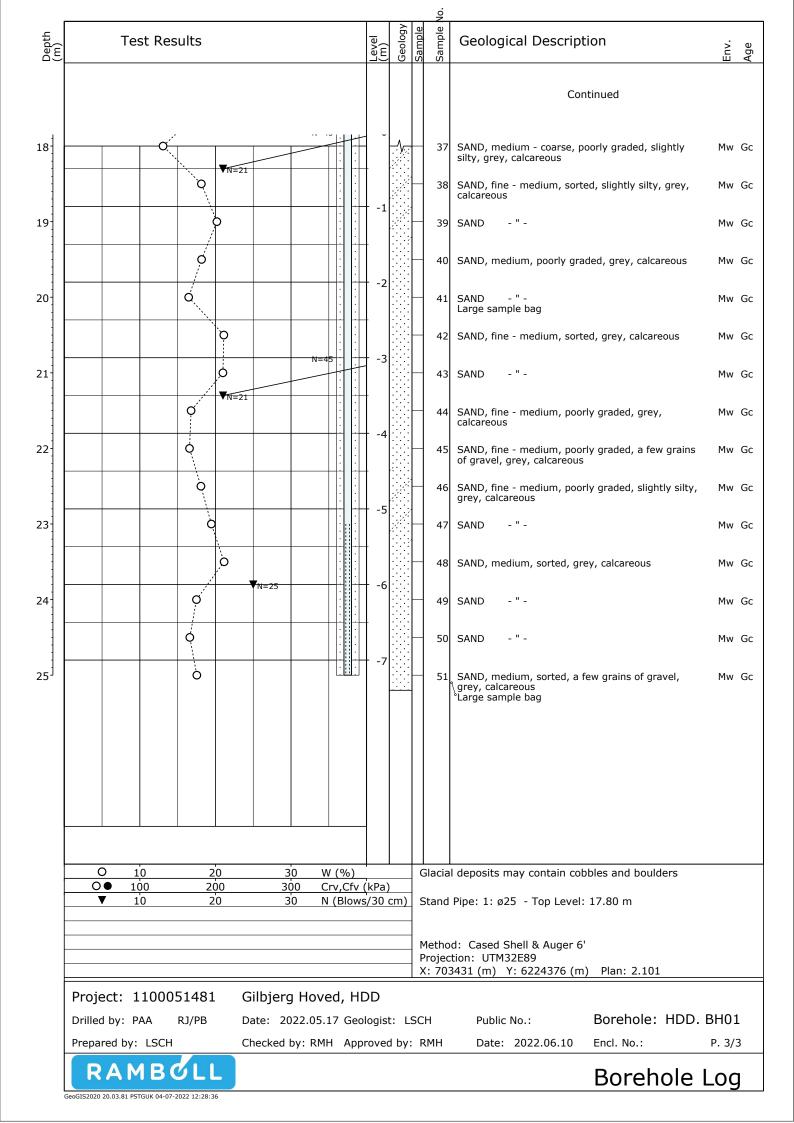
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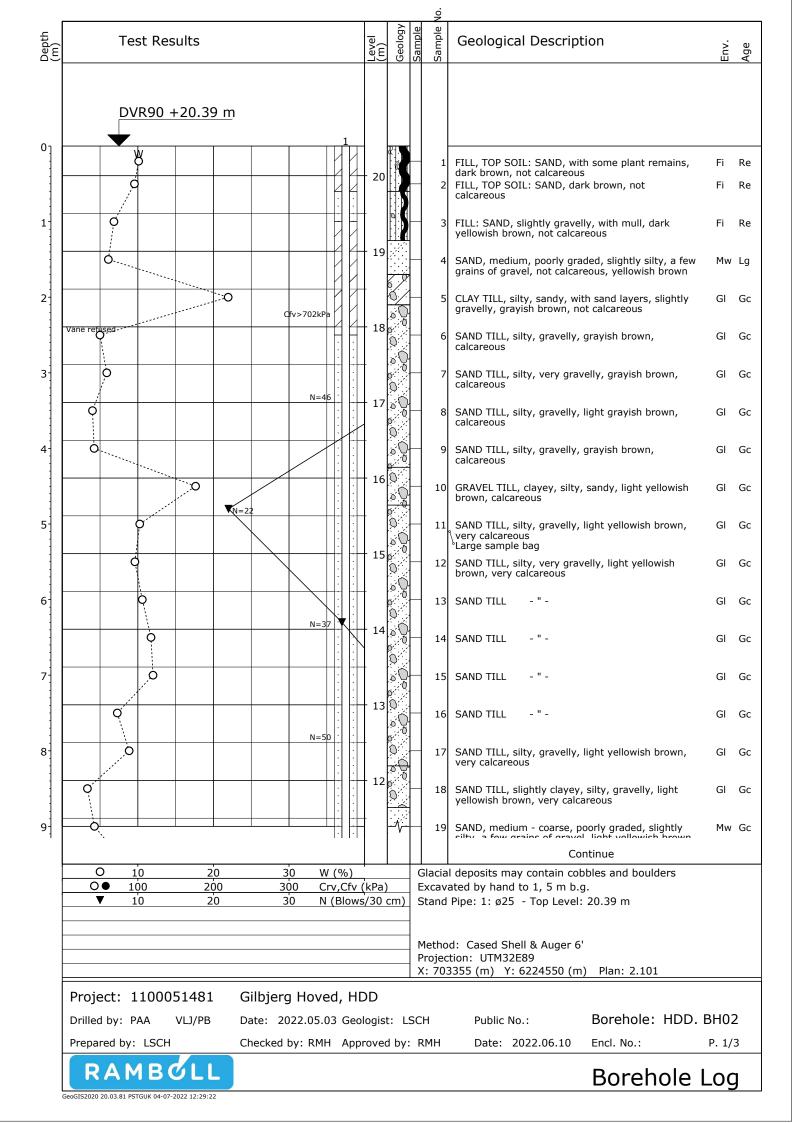
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lay Silt	Sand	Gravel	Stone	Fill	Mull/ topsoil	Lumps of mull	Limestone	e Flint		

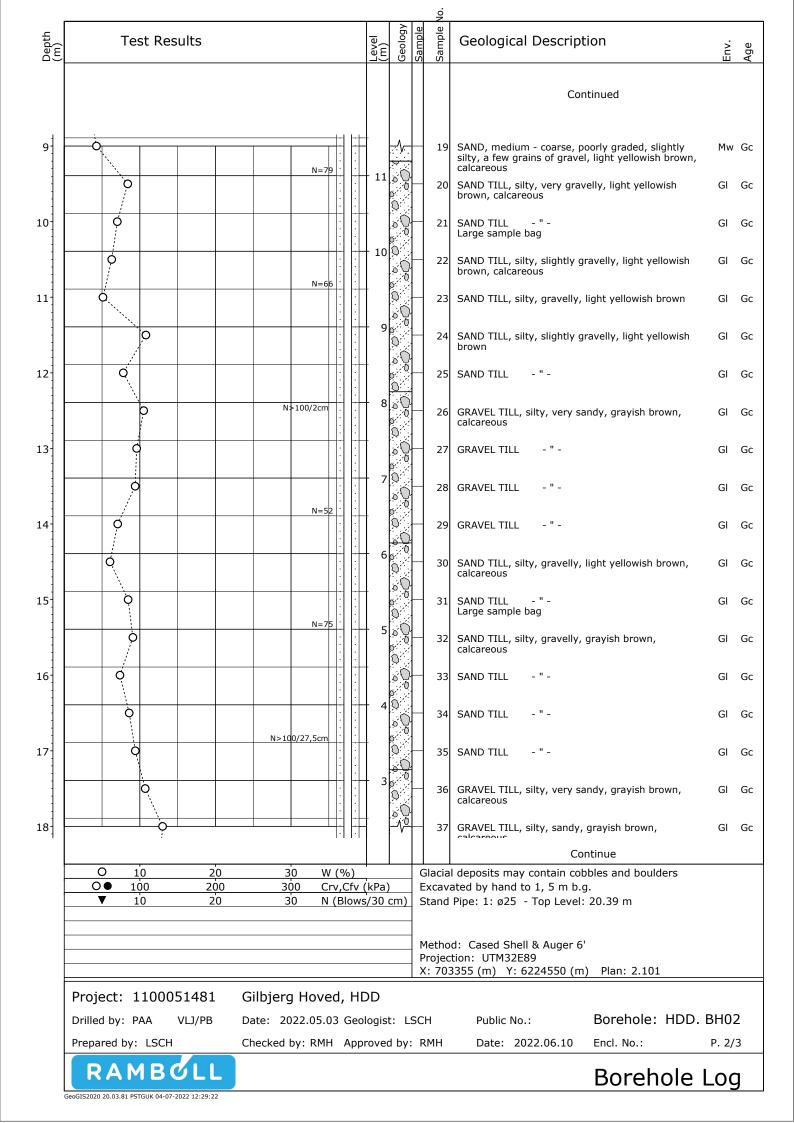
APPENDIX 4.1-4.5 – BOREHOLE LOGS

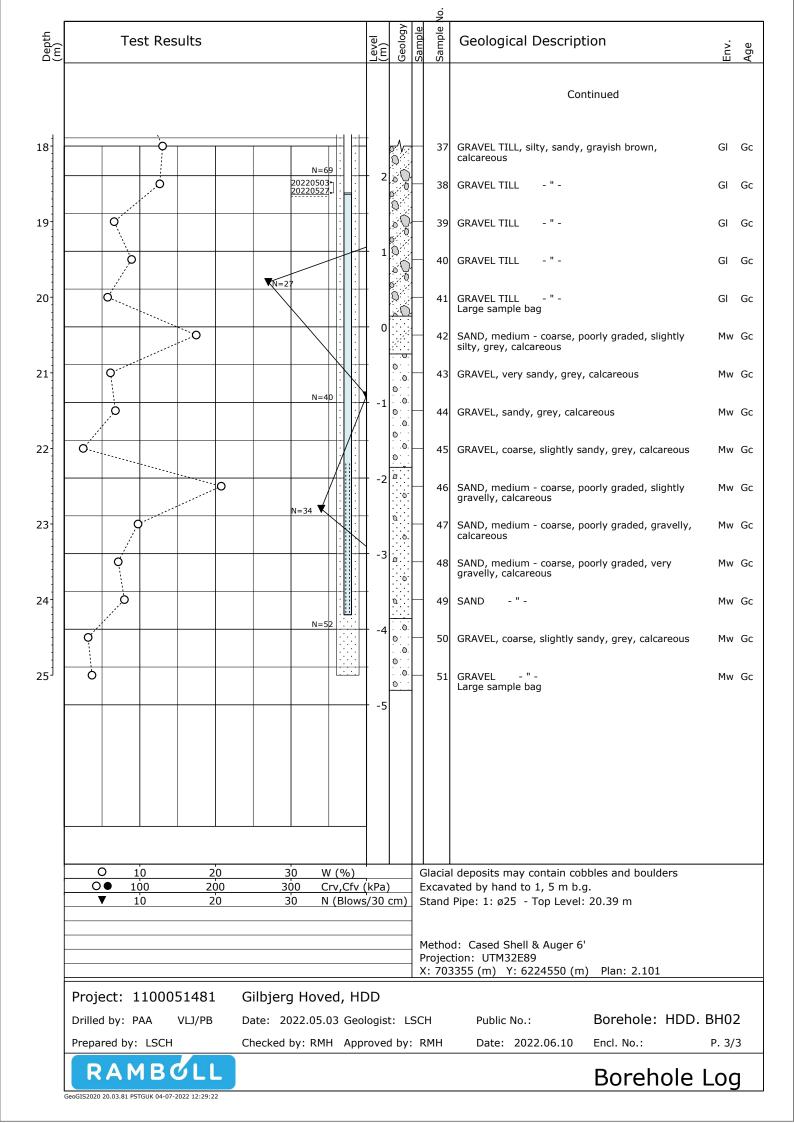


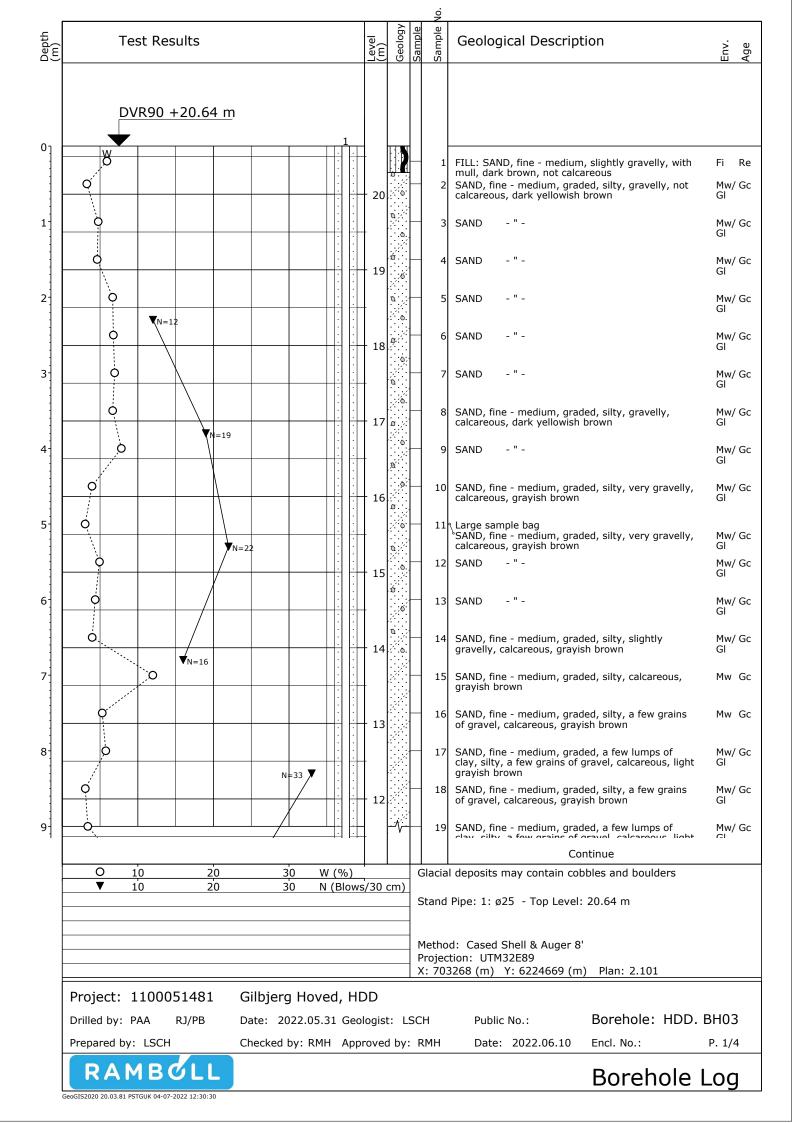


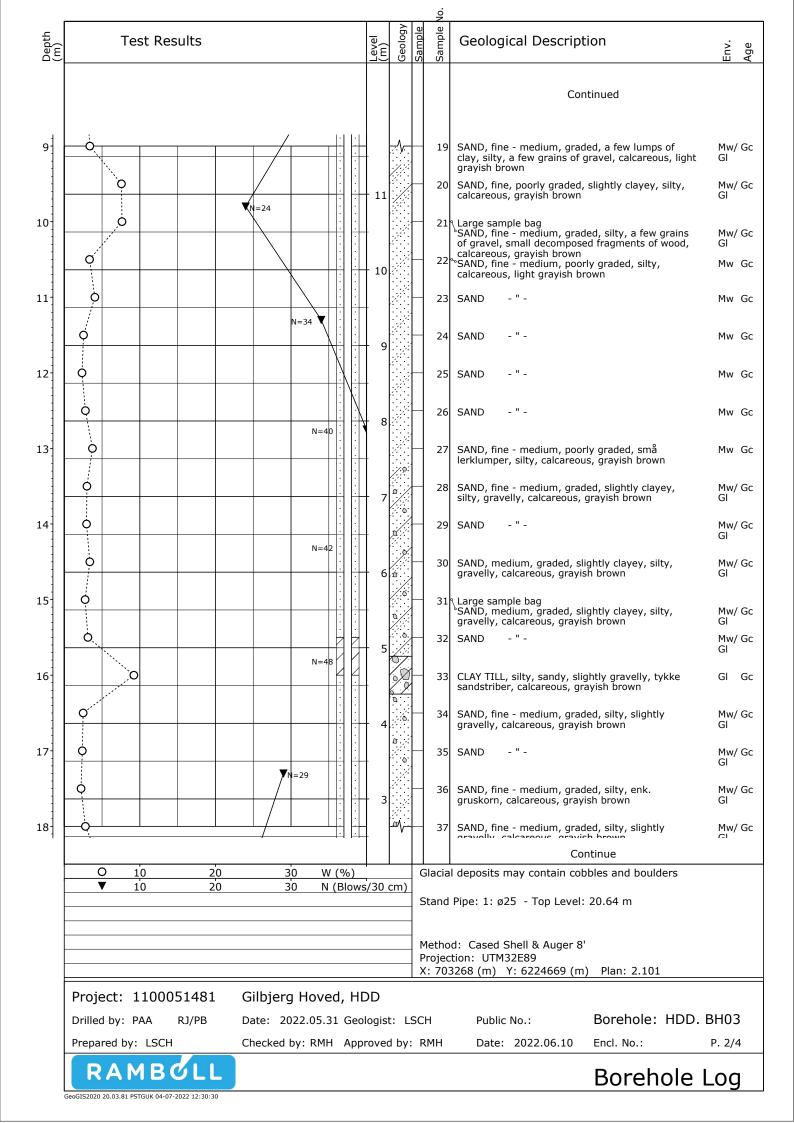


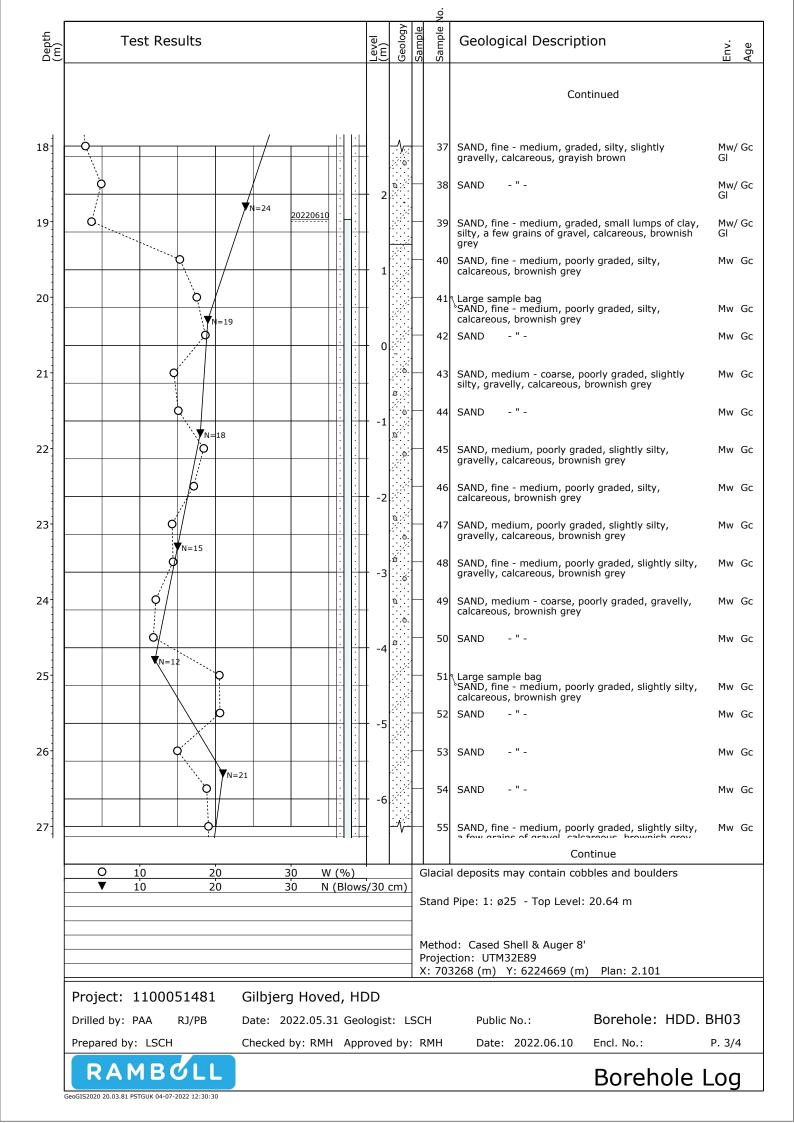


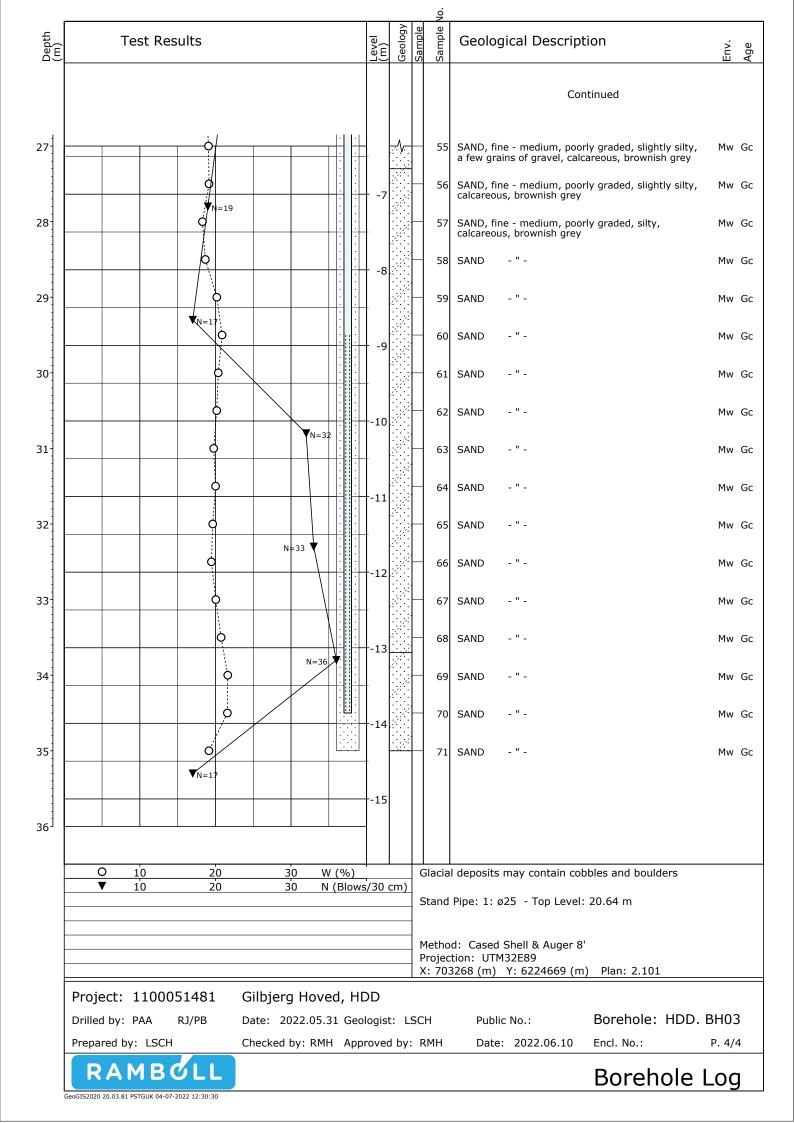


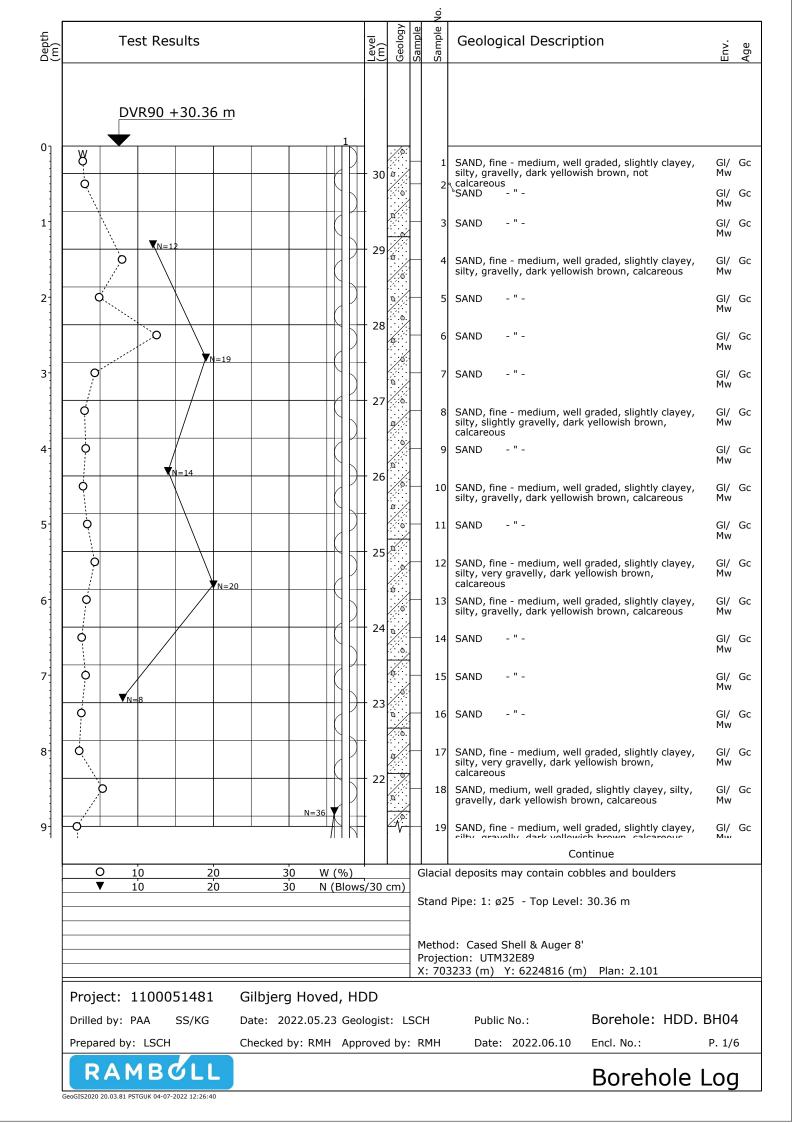


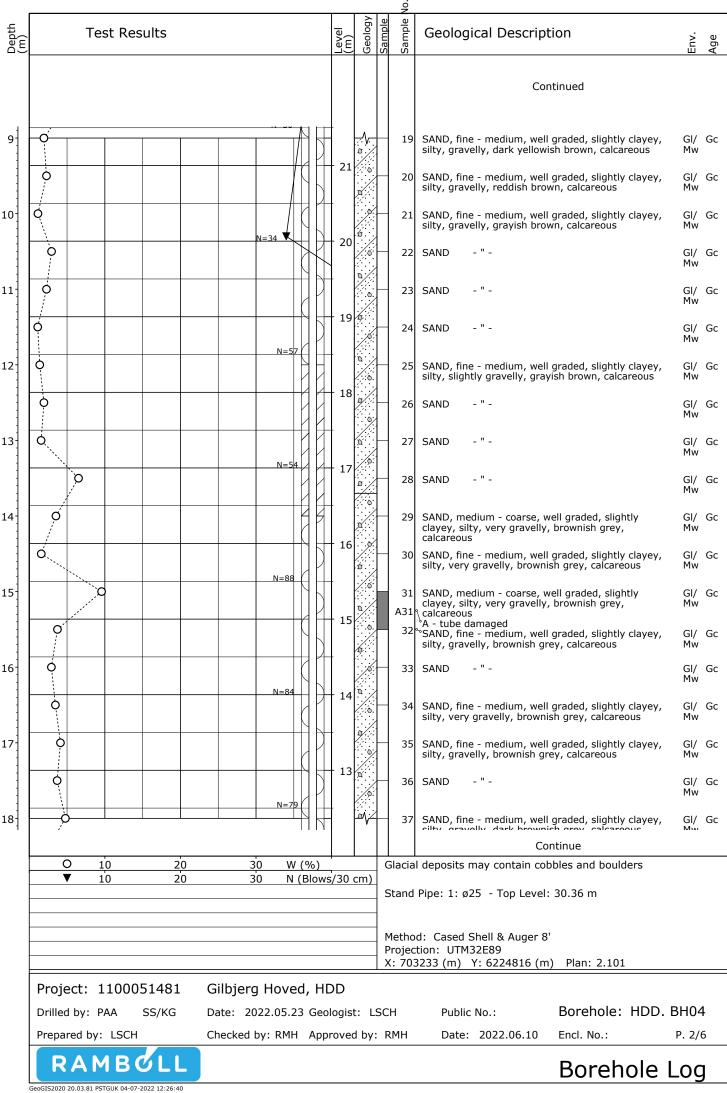




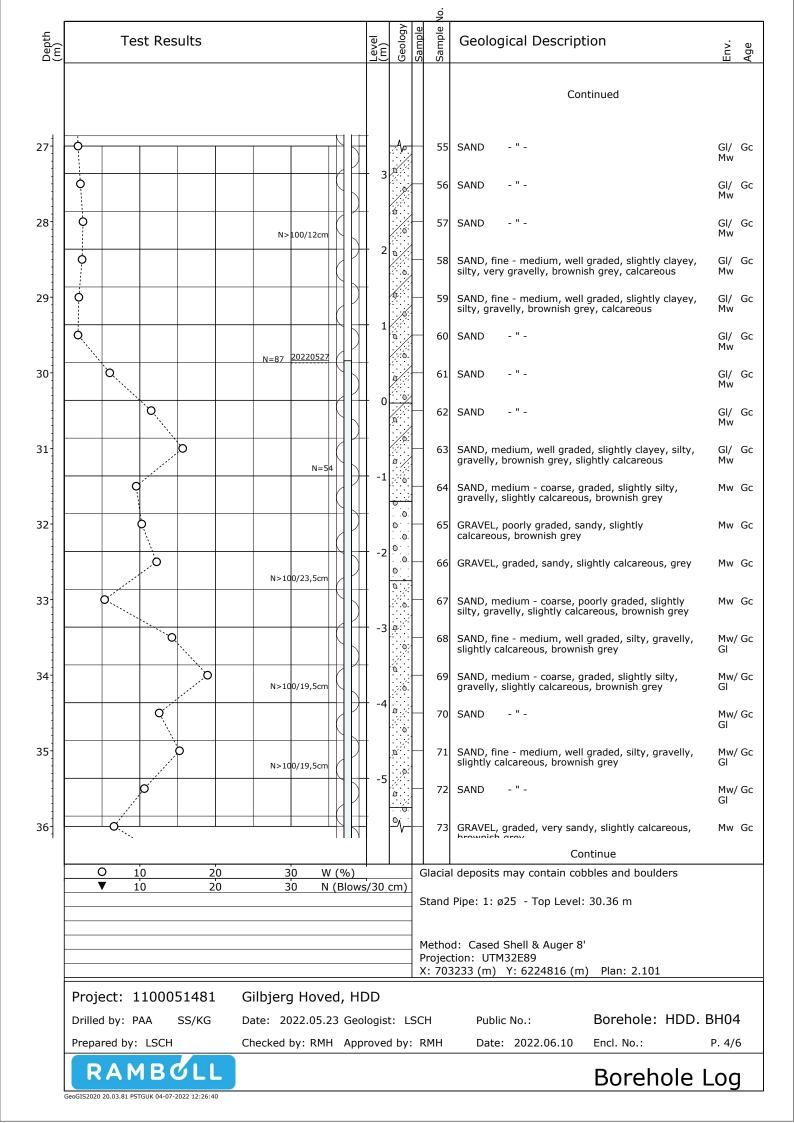


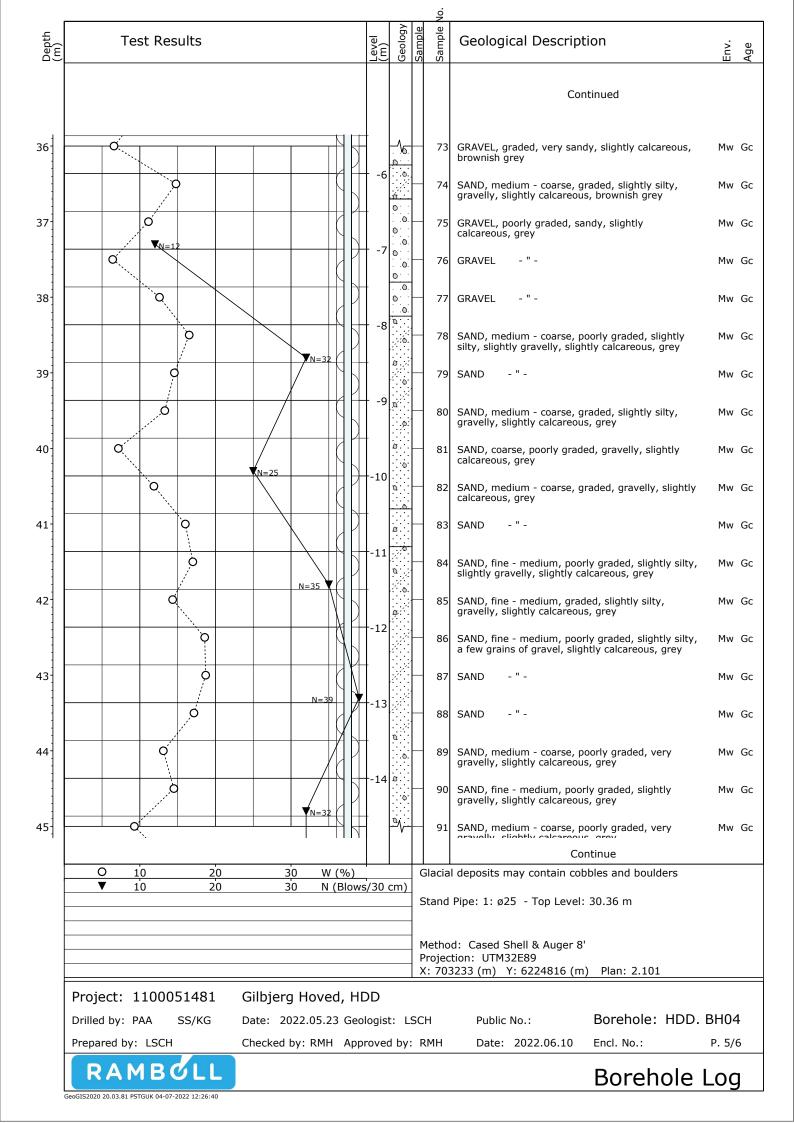


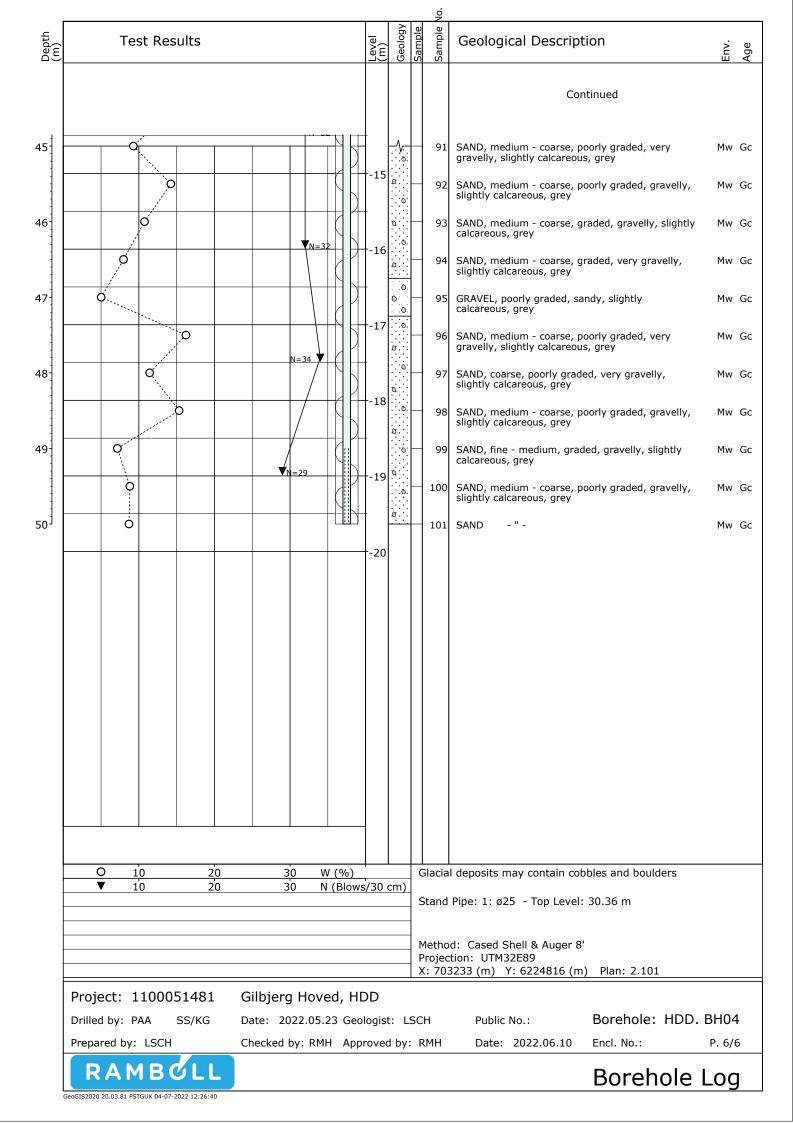


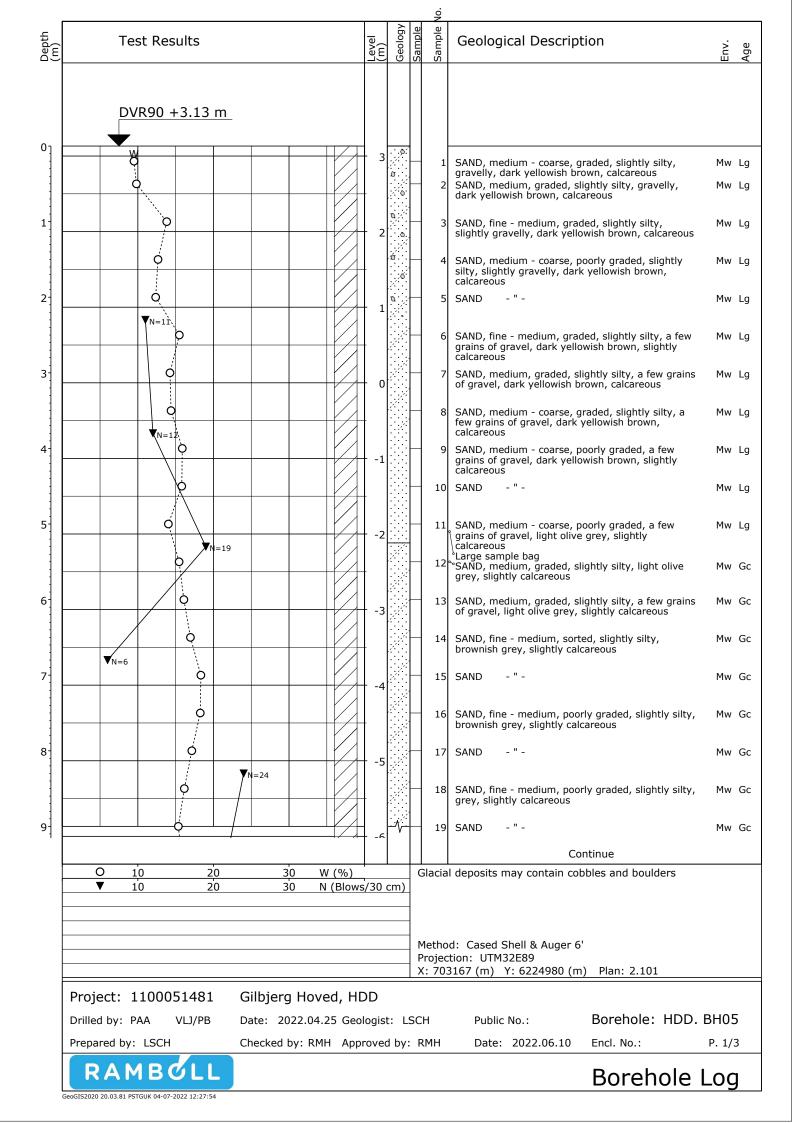


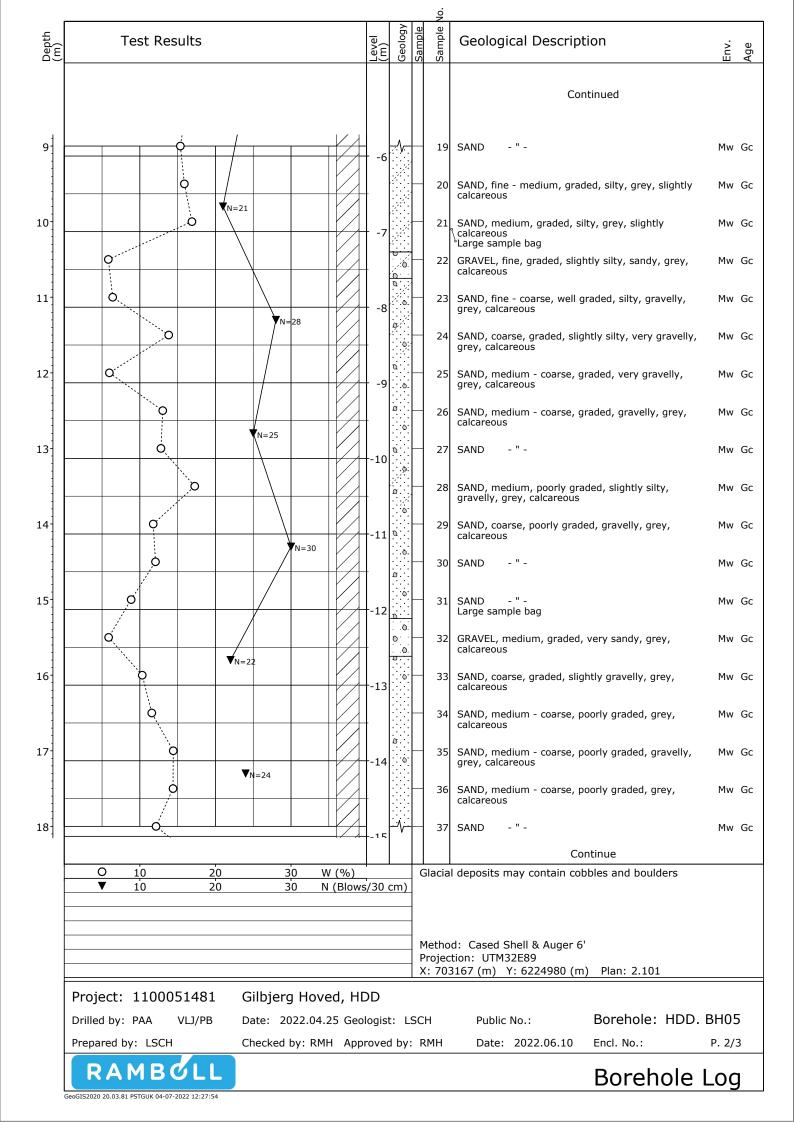
		1			No.			
Depth (m)	Test Results	Level (m)	Geology	Sample	Sample	Geological Description	Env.	Age
						Continued		
4		+						
18		1			37	SAND, fine - medium, well graded, slightly clayey, silty, gravelly, dark brownish grey, calcareous	Gl/ Mw	Gc
-	Ŏ	- 12			38	SAND, fine - medium, well graded, slightly clayey, silty, slightly gravelly, brownish grey, calcareous	Gl/ Mw	Gc
19	0 N>100/21cm				39	SAND, fine - medium, well graded, slightly clayey, silty, enk. gruskorn, brownish grey, calcareous	Gl/ Mw	
	•	+ 11			40	SAND, fine - medium, well graded, slightly clayey, silty, gravelly, brownish grey, calcareous	Gl/ Mw	Gc
20			0.		41	SAND, fine - medium, well graded, slightly clayey, silty, very gravelly, brownish grey, calcareous	Gl/ Mw	
	O N>100/17cm	- 10			42	SAND, medium - coarse, well graded, slightly clayey, silty, very gravelly, brownish grey, calcareous	Gl/ Mw	Gc
21	0				43		Gl/ Mw	Gc
-		- 9			44	SAND, medium - coarse, well graded, slightly clayey, silty, very gravelly, brownish grey, calcareous	Gl/ Mw	Gc
22	0 N=98				45		Gl/ Mw	Gc
		- 8	0		46	SAND, fine - medium, well graded, slightly clayey, silty, gravelly, reddish brown, calcareous	Gl/ Mw	Gc
23	0	+			47	SAND - " -	Gl/ Mw	
-	0 N=75	7	10 	_	48	SAND, fine - medium, well graded, slightly clayey, silty, gravelly, brownish grey, calcareous	Gl/ Mw	Gc
24	Ŏ				49	SAND - " -	Gl/ Mw	Gc
	<u>о</u>	- 6			50	SAND, fine - medium, well graded, slightly clayey, silty, slightly gravelly, brownish grey, calcareous	Gl/ Mw	Gc
25	Ŏ N≥95/25cm	-			51	SAND - " -	Gl/ Mw	
-	• •	- 5			52	SAND - " -	Gl/ Mw	Gc
26	• •	1	í o		53	SAND, fine - medium, well graded, slightly clayey, silty, gravelly, brownish grey, calcareous	Gl/ Mw	Gc
-	O N>100/22,5cm	4			54	SAND - " -	Gl/ Mw	Gc
27		-	4		55		Gl/ Mw	Gc
	O 10 20 30 W (%)				ilacia	Continue I deposits may contain cobbles and boulders		
	▼ 10 20 30 N (Blows	s/30	cm)					
				5	orqua	Pipe: 1: ø25 - Top Level: 30.36 m		
				P	rojec	d: Cased Shell & Auger 8' tion: UTM32E89		
					: 703	3233 (m) Y: 6224816 (m) Plan: 2.101		
	Project: 1100051481 Gilbjerg Hoved, HI			~~		Development (IDD		л
	Drilled by: PAA SS/KG Date: 2022.05.23 Geo					Public No.: Borehole: HDD.		
	Prepared by: LSCH Checked by: RMH App	ove	л ру:	R	INIT	Date: 2022.06.10 Encl. No.:	P. 3/	
	RAMBOLL Geoglis2020 20.03.81 PSTGUK 04-07-2022 12:26:40					Borehole	Log	J

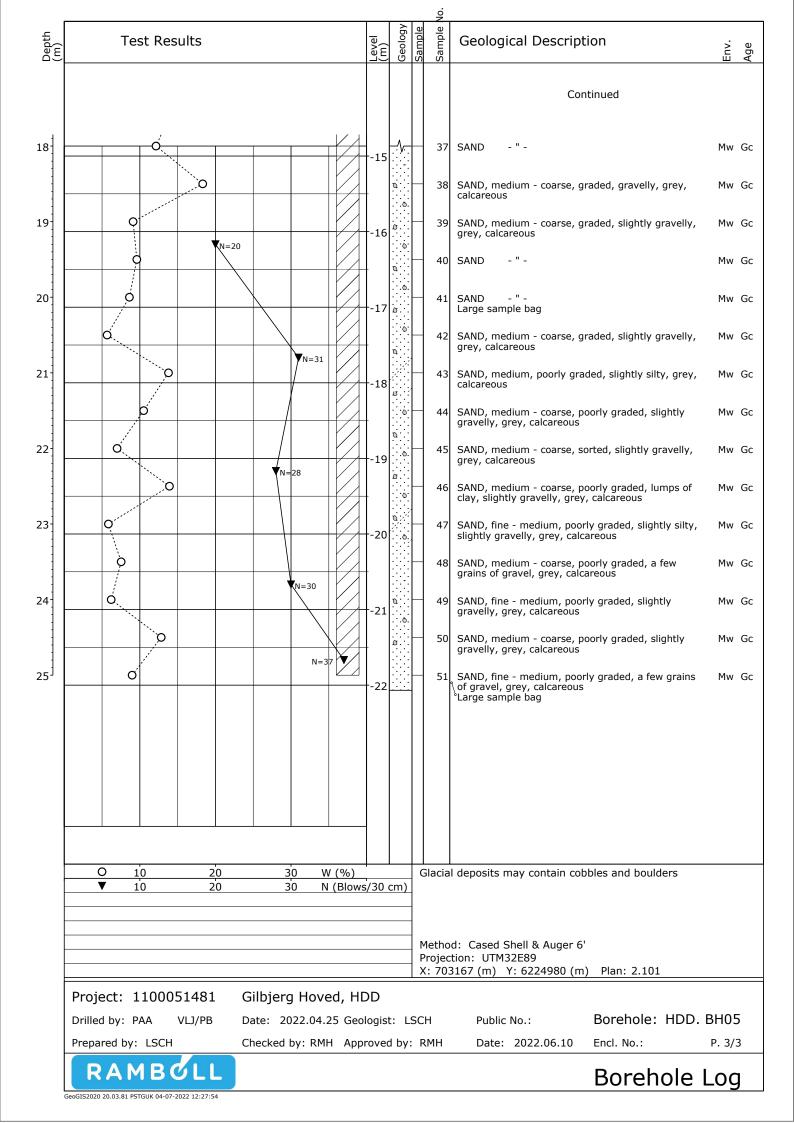












APPENDIX 5.1-5.5 – PARTICLE SIZE DISTRIBUTION



Inspection Section	BH01-S17-8,0
Sample Description	Sand, fine-medium
Location	Gilbjerg Hoved

Siev	Sieving					
Sieve size	Passing					
[mm]	%					
31,5	100,0					
22,4	96,2					
16	89,1					
11,2	82,2					
8	76,3					
4	66,8					
2	60,0					
1	52,8					
0,5	38,3					
0,25	25,0					
0,125	21,4					
0,063	19,4					

Results				
D ₈₅	12,93			
D ₆₀	2,00			
D ₅₀	0,87			
D ₁₅				
D ₁₀				

Coefficient of uniformity					
D ₆₀ /D ₁₀					

CLAY		, SILT ,			SAND Medium			GRAVEL	STON
100	Fine	Medium	<u>Coarse</u>	Fine	Medium	Coar <u>se</u>	Fine	Medium Coarse	┯╉┯┯╖
90									
80									+++++
70									+++++
60									+++++
50									
40									
30									
20				9					
10									
0,001		0,01		0,1				10	10

Made By: THAND

Checked By: CVZ

Date: 17. jun 2022

Lab Number	
Job Number	908091-1100051481
Date Sampled	16. jun 2022



Inspection Section	BH01-S28-13,5
Sample Description	Sand, fine - medium
Location	Gilbjerg Hoved

Siev	ving
Sieve size	Passing
[mm]	%
31,5	100,0
22,4	90,7
16	76,9
11,2	68,0
8	60,3
4	49,1
2	41,5
1	33,9
0,5	22,9
0,25	12,1
0,125	7,9
0,063	5,7

Results			
D ₈₅	19,49		
D ₆₀	7,83		
D ₅₀	4,22		
D ₁₅	0,30		
D ₁₀	0,18		

Coefficient of uniformity				
D ₆₀ /D ₁₀	44,12			

CLAY	Fine	SILT Medium	Coarse	Fine	SAND Medium	Coarse	Fine	GRAVEL Medium	Coarse	STON
90									¢	++++
80										
70										
60										
50										
40										
30										
20										
10										+++
0,001		0,01		0,1 r				10		10

Made By: MALT / THAND

Checked By: CVZ

Date: 17. jun 2022

Date: 14-06 / 16-06-2022

Lab Number	
Job Number	908091-1100051481
Date Sampled	14. jun 2022



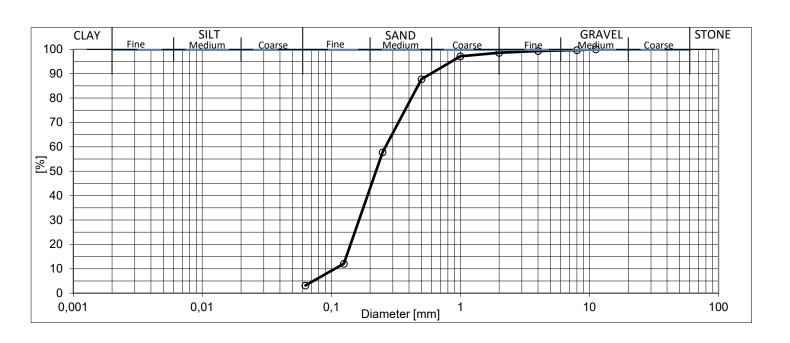
Inspection Section	BH01-S41-20
Sample Description	Sand, medium
Location	Gilbjerg Hoved

Siev	ving
Sieve size	Passing
[mm]	%
11,2	100,0
8	99,7
4	99,3
2	98,6
1	97,1
0,5	87,8
0,25	57,7
0,125	12,1
0,063	3,2

Results				
D ₈₅	D ₈₅ 0,47			
D ₆₀	0,26			
D ₅₀ 0,22				
D ₁₅ 0,13				
D ₁₀	0,11			

Coefficient of uniformity				
D ₆₀ /D ₁₀	2,48			

Lab Number	
Job Number	908091-1100051481
Date Sampled	20. jun 2022



Made By: THAND

Date: 20. jun 2022



Inspection Section	BH01-S51-25
Sample Description	Sand, medium
Location	Gilbjerg Hoved

Siev	ving
Sieve size	Passing
[mm]	%
63	100,0
31,5	98,1
22,4	97,1
16	95,7
11,2	94,6
4	92,9
2	90,6
1	86,4
0,5	67,4
0,25	18,0
0,125	1,8
0,063	0,5

Results				
D ₈₅ 0,95				
D ₆₀	0,45			
D ₅₀	0,39			
D ₁₅	0,22			
D ₁₀	0,18			

Coefficient of uniformity					
D ₆₀ /D ₁₀	2,54				

CLAY	E	SILT		F ¹ · · · ·	SAND Coarse	GRAVEL	STONE
100	Fine	Medium	Coar <u>se</u>	<u>Fine</u>	MediumCoarse	Fine Medium Coar	se
90							
80							
70							
60							
≥ ₅₀							
40							
30							
20							+++++
10							
0							
0,001		0,01	-	0,1	Diameter [mm]	10	100

Made By: THAND

Checked By: CVZ

Date: 20. jun 2022

Date: 20. jun 2022

Lab Number Job Number 908091-1100051481 Date Sampled 20. jun 2022



Inspection Section	BH02-S11-5
Sample Description	Sand, fine - medium
Location	Gilbjerg Hoved

Sieving				
Sieve size	Passing			
[mm]	%			
22,4	100,0			
16	76,7			
11,2	69,1			
8	62,7			
4	55,6			
2	49,6			
1	44,8			
0,5	39,5			
0,25	34,9			
0,125	31,7			
0,063	29,6			
0,049	27,7			
0,0353	26,5			
0,0252	24,5			
0,0182	21,3			
0,0135	17,6			
0,0096	13,4			
0,0069	12,3			
0,0049	12,3			
0,0035	11,5			
0,0014	11,2			

Results				
D ₈₅ 18,03				
D ₆₀	6,16			
D ₅₀	2,09			
D ₁₅	0,012			
D ₁₀				

Coefficient of uniformity			
D ₆₀ /D ₁₀			

CLAY SILT		SAND Fine Medium Coarse			GRAVEL		STONE			
100		Fine	Medium	<u>Coarse</u>	Fine	Medium	<u>Coarse</u>	Fine Med	um <u> </u>	
90	L									
										++++
80	L									++++
										++++
70										++++
										++++
60										++++
∑ ₅₀										++++
40										++++
30										++++
				200						++++
20										++++
-										++++1
10	_ —									
-										
0										
0	001		0,01		0,1 _г		- 1	10		100
0,	Diameter [mm]									

Made By: THME

Checked By: CVZ

Date: 17. jun 2022

Lab Number	
Job Number	908091-1100051481
Date Sampled	17. jun 2022



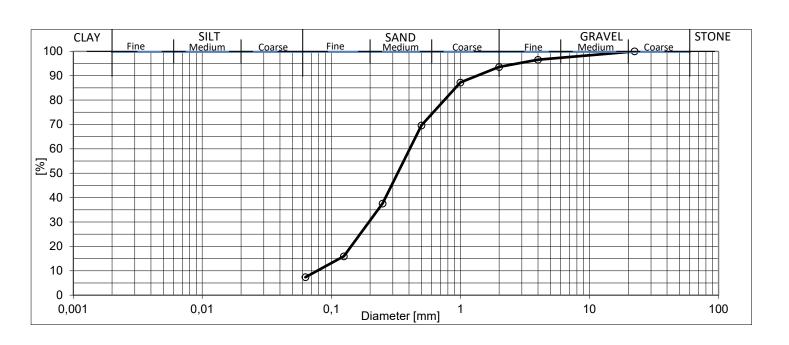
Inspection Section	BH02-S19-9	
Sample Description	Sand, medium -coarse	
Location	Gilbjerg Hoved	

Sieving				
Sieve size	Passing			
[mm]	%			
22,4	100,0			
4	96,5			
2	93,6			
1	87,2			
0,5	69,6			
0,25	37,6			
0,125	15,9			
0,063	7,4			

Results			
D ₈₅	0,92		
D ₆₀	0,41		
D ₅₀	0,33		
D ₁₅	0,12		
D ₁₀	0,08		

Coef	ficient of uniformity
D ₆₀ /D ₁₀	5,23

Lab Number	
Job Number	908091-1100051481
Date Sampled	16. jun 2022



Made By: THME

Checked By: CVZ

Date: 17. jun 2022

PER AARSLEFF A/S Laboratorium

TEST METHODS: DS/EN 933-1, DS/EN 933-9, DS/EN 1744-1, prVI 99-11



Inspection Section			BH02-S29-14		
Sample Description			Gravel		
Location			Gilbjerg Hoved		
Siev	ving		Re	sults	
Sieve size	Passing		D ₈₅	24	
[mm]	%		D ₆₀	14	
31,5	100,0		D ₅₀	8	
22,4	80,0		D ₁₅	0,	
16	62,6		D ₁₀		
11,2	54,9				
8	48,3		Coef	ficier	
4	44,4		D ₆₀ /D ₁₀		
2	40,7				
1	37,4				
0,5	34,8				
0,25	32,6				
0,125	30,8				
0,063	29,4				
0,0481	27,5				
0,0341	25,4				
0,0241	21,4				
0,017	17,6				
0,0123	16,4				
0,0088	15,3				
0,0063	14,2				
0,0045	13,7				
0,0032	13,0				
0,0013	12,6				

Re		
D ₈₅	24,39	
D ₆₀	14,19	
D ₅₀	8,74	
D ₁₅	0,008	
D ₁₀		

Coefficient of uniformity			
D ₆₀ /D ₁₀			

100 -	CLAY	Fine	SILT Medium	Coarse	Fine	SAND Medium	Coarse	Fine	GRAVEL Medium	Cearse STONE
100 -										
90 -										
80 -									1	
70 -										
60 -										
∑ ₅₀ -										
40 -										
30 -										
20 -										
10 -	G									
0 -										
0,0	001		0,01		0,1 C)iameter [mm]	1		10	100

Made By: THME

Checked By: CVZ

Date: 17. jun 2022

Lab Number	
Job Number	908091-1100051481
Date Sampled	17. jun 2022



Inspection Sec	Inspection Section			BH02-S43-21			
Sample Descri	Gravel, sandy						
Location		Gilbje	Gilbjerg Hoved				
			_				
Siev	ring		Re	sults			
Sieve size	Passing		D ₈₅	14,25			
[mm]	%		D ₆₀	8,72			
31,5	100,0		D ₅₀	6,58			
22,4	94,8		D ₁₅	0,02			
16	89,4		D ₁₀	0,003			
11,2	75,8						
8	8 54,5		Coef	ficient of			
4	38,4		D ₆₀ /D ₁₀				
2	32,0	1 '					
1	29,5						
0,5	27,4						
0,25	25,7						
0,125	25,2]					
0,063	25,0]					
0,0503	24,2]					
0,0366	23,4]					
0,0259	19,6]					

14,6 13,0

12,3

11,5

10,9

9,9

9,7

0,0175

0,0124 0,0088

0,0063

0,0044

0,0032

0.0013

Results					
14,25					
8,72					
6,58					
0,02					
0,003					
	14,25 8,72 6,58 0,02				

Coefficient of uniformity	
D ₆₀ /D ₁₀	

	CLAY		SILT Medium			SAND Medium		1	GRAVEL	STONE
100		Fine	Medium	<u>Coarse</u>	Fine	Medium	<u>Coarse</u>	Fine	MediumCoars	se
90										
80										
70										
60										
∑ ₅₀									<i>P</i>	
40										
30										
20				1 A A A						
10	—									
0										
0,0	001		0,01		0,1 [Diameter [mm]] 1		10	100

Made By: <u>THM</u>E

Checked By: CVZ

Date: 17. jun 2022

Lab Number	
Job Number	908091-1100051481
Date Sampled	16. jun 2022



Inspection Sec	tion	BH02	-S48-23,5		
Sample Descri	Sand, medium - coarse				
Location		Gilbje	rg Hoved		
Siev	ing	1	Re	sults	
Sieve size	Passing		D ₈₅	35,37	
[mm]	%		D ₆₀	26,88	
40	100,0		D ₅₀	23,22	
31,5	70,8		D ₁₅	0,028	
22,4	47,6		D ₁₀	0,017	
16	33,6				•
11,2	29,8		Coef	ficient of u	niformity
8	28,7		D ₆₀ /D ₁₀		
4	28,0				
2	27,4				
1	26,4	1			
0,5	24,3	4			

22,1

21,2

20,7

19,5

16,4

12,5

10,8

9,5

8,6

8,2 7,5

7,0

0,25

0,125

0,063

0,0503

0,0366

0,0259

0,0175

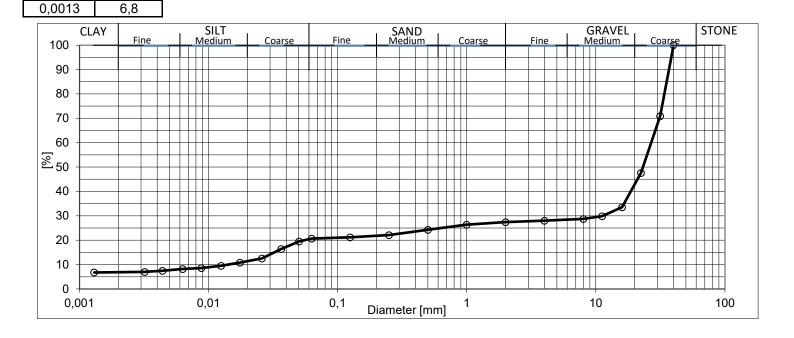
0,0125

0,0088

0,0063

0,0044 0,0032

Lab Number	
Job Number	908091-1100051481
Date Sampled	16. jun 2022



Made By: THAND

Checked By: CVZ

Date: 17. jun 2022



Inspection Section	BH03-S5-2
Sample Description	Sand, fine - medium
Location	Gilbjerg Hoved

Sieving				
Sieve size	Passing			
[mm]	%			
22,4	100,0			
16	97,9			
11,2	91,7			
8	88,3			
4	82,3			
2	77,3			
1	71,7			
0,5	59,5			
0,25	35,3			
0,125	20,4			
0,063	16,3			

Results			
D ₈₅	5,49		
D ₆₀	0,51		
D ₅₀ 0,38			
D ₁₅			
D ₁₀			

Coef	ficient of uniformity
D ₆₀ /D ₁₀	

	CLAY		SILT			SAND Medium			GRAVEL	STONE
100		Fine	Medium	<u> </u>	Fine	Medium	Coar <u>se</u>	Fine	Medium Coars	e
90										
80										
70										
60										
∑ ₅₀										
40										
30						/				
20										
10										
0										
0,0	001		0,01		0,1 [Diameter [mm	n] 1		10	100

Made By: THAND

Checked By: CVZ

Date: 16. jun 2022

Lab Number	
Job Number	908091-1100051481
Date Sampled	15. jun 2022



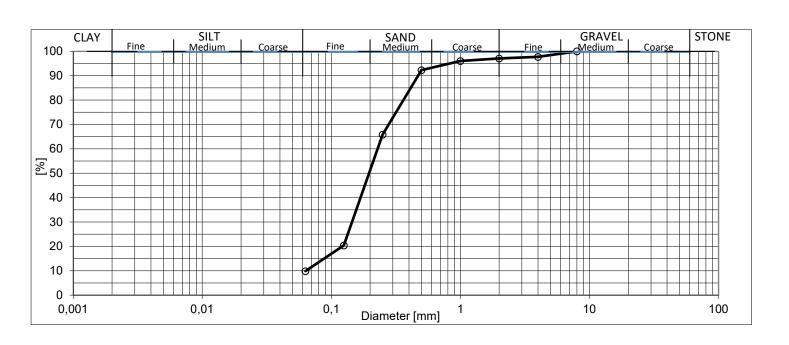
Inspection Section	BH03-S15-7
Sample Description	Sand, fine - medium
Location	Gilbjerg Hoved

Sieving				
Sieve size	Passing			
[mm]	%			
8	100,0			
4	97,7			
2	97,1			
1	96,0			
0,5	92,2			
0,25	65,8			
0,125	20,4			
0,063	9,9			

$\begin{array}{c c} D_{85} & 0,41 \\ \hline D_{60} & 0,23 \\ \hline D_{50} & 0,20 \\ \hline D_{15} & 0,09 \\ \hline D_{10} & 0,06 \\ \end{array}$	Results			
D ₅₀ 0,20 D ₁₅ 0,09	D ₈₅	0,41		
D ₁₅ 0,09	D ₆₀	0,23		
_	D ₅₀	0,20		
D ₁₀ 0,06	D ₁₅	0,09		
	D ₁₀	0,06		

Coefficient of uniformity		
D ₆₀ /D ₁₀	3,60	

Lab Number	
Job Number	908091-1100051481
Date Sampled	15. jun 2022



Made By: THAND

Checked By: CVZ

Date: 15. jun 2022



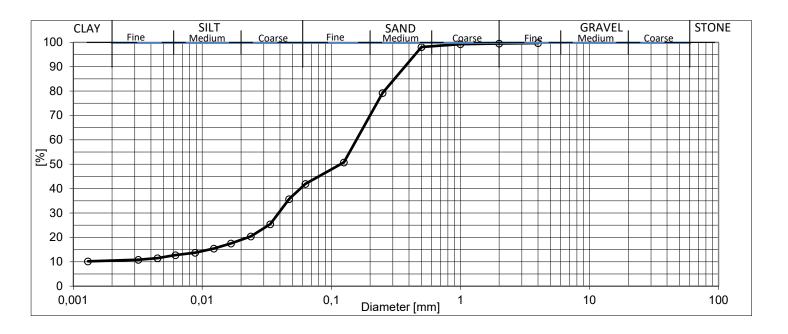
Inspection Section	BH03-S21-10m
Sample Description	Sand, Fine medium
Location	Gilbjerg Hoved

Sieving				
Sieve size	Passing			
[mm]	%			
4	99,7			
2	99,5			
1	99,2			
0,5	98,0			
0,25	79,2			
0,125	50,7			
0,063	41,9			
0,0471	35,7			
0,0336	25,4			
0,0238	20,4			
0,0167	17,5			
0,0123	15,4			
0,0088	13,7			
0,0062	12,7			
0,0045	11,5			
0,0032	10,8			
0,0013	10,2			

Results						
D ₈₅ 0,31						
D ₆₀	0,16					
D ₅₀	0,12					
D ₁₅	0,012					
D ₁₀						

Coefficient of uniformity						
D ₆₀ /D ₁₀						

Lab Number	
Job Number	908091-1100051481
Date Sampled	15. jun 2022



Made By: THAND

Checked By: CVZ

Date: 15. jun 2022



Inspection Section	BH03-S30-15
Sample Description	Sand, medium
Location	Gilbjerg Hoved

Sieving						
Sieve size	Passing					
[mm]	%					
63	100,0					
31,5	100,0					
22,4	75,0					
16	69,5					
11,2	65,8					
8	62,2					
4	56,9					
2	52,4					
1	47,8					
0,5	40,2					
0,25	25,2					
0,125	10,8					
0,063	6,5					

Results						
D ₈₅ 25,67						
D ₆₀	5,98					
D ₅₀	1,40					
D ₁₅	0,15					
D ₁₀	0,11					

Coefficient of uniformity						
D ₆₀ /D ₁₀	54,63					

CLAY SILT			SAND			, GRAVEL ,			STONE	
100	Fine	Medium	<u> </u>	Fine	Medium	<u>Coarse</u>	Fine	Medium	Coarse	P ITTI
90										
80										
70										
60										
<u>50</u>										
40										
30										
20										
10										
0 + 0,001		0,01		 0,1 г	Diameter [mm	<u> </u> 1		10		100

Made By: THAND

Checked By: CVZ

Date: / 15-06-2022

Date: 16. jun 2022

 Lab Number
 908091-1100051481

 Job Number
 908091-1100051481

 Date Sampled
 16. jun 2022



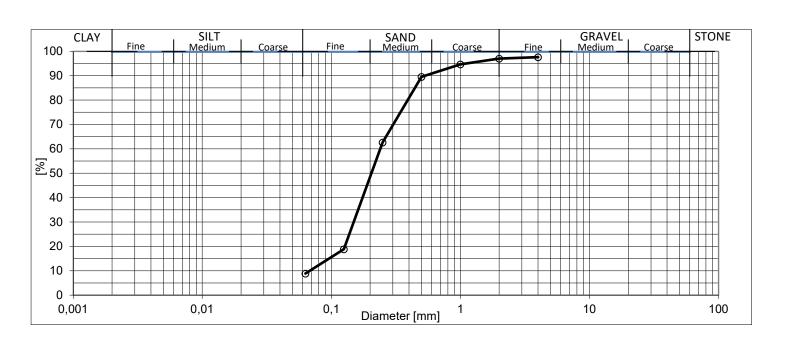
Inspection Section	BH03-S41-20
Sample Description	Sand, fine - medium
Location	Gilbjerg Hoved

Sieving		
Sieve size	Passing	
[mm]	%	
4	97,6	
2	97,0	
1	94,7	
0,5	89,5	
0,25	62,6	
0,125	18,8	
0,063	8,9	

Results		
0,45		
0,24		
0,20		
0,10		
0,07		
	0,45 0,24 0,20 0,10	

Coefficient of uniformity	
D ₆₀ /D ₁₀	3,53

Lab Number	
Job Number	908091-1100051481
Date Sampled	17. jun 2022



Made By: THAND

Checked By: CVZ

Date: 17. jun 2022

Date: 17. jun 2022



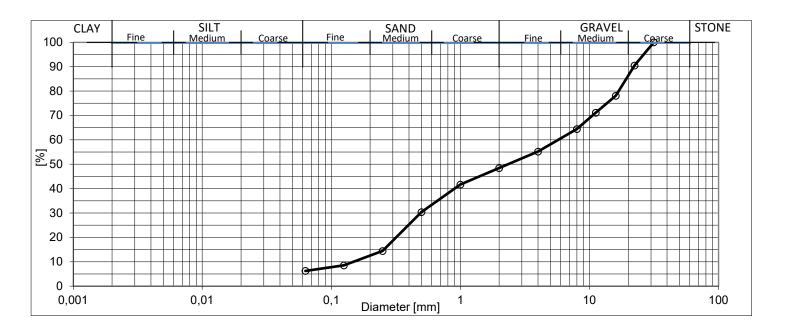
Inspection Section	BH03-S51-25
Sample Description	Sand, medium - coarse
Location	Gilbjerg Hoved

Sieving	
Sieve size	Passing
[mm]	%
31,5	100,0
22,4	90,5
16	78,1
11,2	71,1
8	64,4
4	55,2
2	48,4
1	41,7
0,5	30,4
0,25	14,4
0,125	8,5
0,063	6,3

Results		
D ₈₅	19,30	
D ₆₀	5,74	
D ₅₀	2,35	
D ₁₅	0,26	
D ₁₀	0,15	

Coefficient of uniformity	
D ₆₀ /D ₁₀	38,59

Lab Number	
Job Number	908091-1100051481
Date Sampled	14. jun 2022



Made By: MALT / THAND

Checked By: CVZ

Date: 14-06 / 16-06-2022

Date: 17. jun 2022



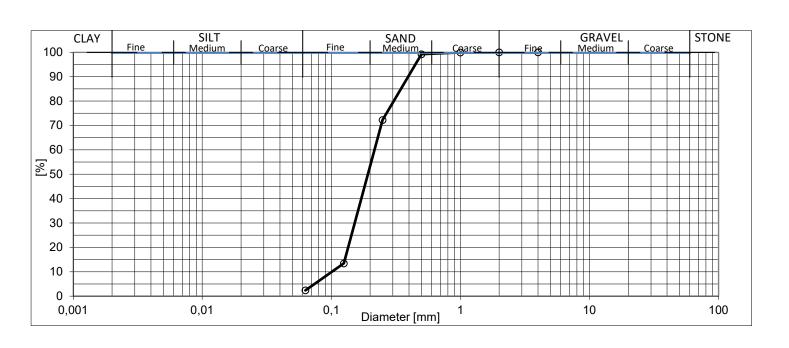
Inspection Section	BH03-S63-31,5
Sample Description	Sand, Fine medium
Location	Gilbjerg Hoved

Sieving		
Sieve size	Passing	
[mm]	%	
4	100,0	
2	100,0	
1	99,9	
0,5	99,2	
0,25	72,2	
0,125	13,5	
0,063	2,4	

Results	
D ₈₅	0,35
D ₆₀	0,22
D ₅₀	0,19
D ₁₅	0,13
D ₁₀	0,10

Coefficient of uniformity	
D ₆₀ /D ₁₀	2,15

Lab Number	
Job Number	908091-1100051481
Date Sampled	15. jun 2022



Made By: THAND

Checked By: CVZ

Date: 15. jun 2022

Date: 16. jun 2022



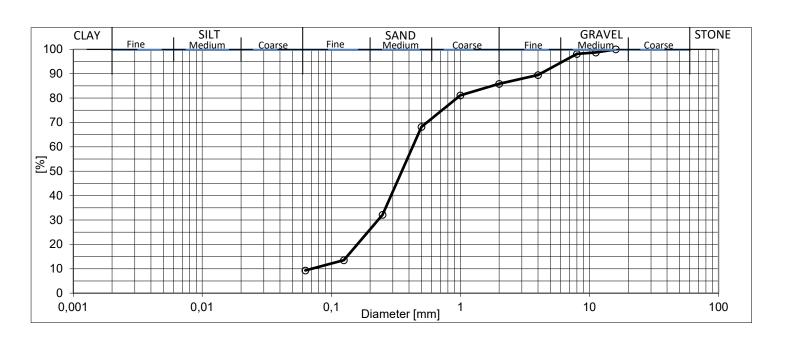
Inspection Section	BH04-S5-2
Sample Description	Sand, fine - medium
Location	Gilbjerg Hoved

Sieving	
Sieve size	Passing
[mm]	%
16	100,0
11,2	98,7
8	98,1
4	89,5
2	85,8
1	81,1
0,5	68,2
0,25	32,1
0,125	13,5
0,063	9,3

Results	
D ₈₅	1,77
D ₆₀	0,43
D ₅₀	0,35
D ₁₅	0,13
D ₁₀	0,07

Coefficient of uniformity	
D ₆₀ /D ₁₀	6,10

Lab Number	
Job Number	908091-1100051481
Date Sampled	15. jun 2022



Made By: THAND

Checked By: CVZ

Date: 15. jun 2022

Date: 17. jun 2022



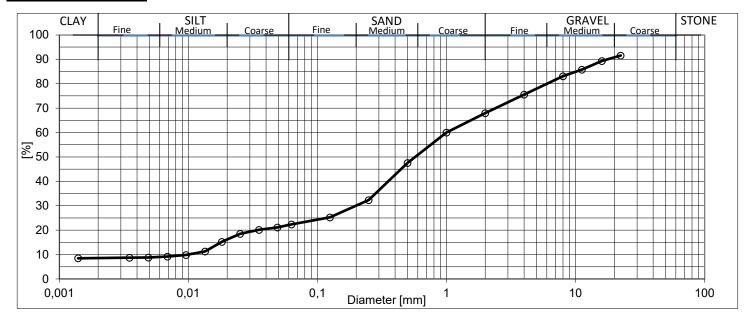
Inspection Section B	H04-S18-8,5
Sample Description Sample Samp	and, medium
Location G	ilbjerg Hoved

Sieving	
Sieve size	Passing
[mm]	%
22,4	91,6
16	89,3
11,2	85,8
8	83,1
4	75,5
2	68,0
1	60,0
0,5	47,6
0,25	32,3
0,125	25,3
0,063	22,3
0,049	21,1
0,0353	20,1
0,0252	18,5
0,0182	15,2
0,0135	11,3
0,0096	9,8
0,0069	9,2
0,0049	8,8
0,0035	8,7
0,0014	8,5

Results		
D ₈₅	10,17	
D ₆₀	1,00	
D ₅₀	0,57	
D ₁₅	0,018	
D ₁₀	0,010	

Coefficient of uniformity	
D ₆₀ /D ₁₀	99,96

Lab Number	
Job Number	908091-1100051481
Date Sampled	15. jun 2022



Made By: THAND

Checked By: CVZ

Date: 15. jun 2022

Date: 22. jun 2022



	Inspection Sec	tion	BH04	-S29-14	
	Sample Descri	Sand,	medium - o	coarse	
	Location		Gilbje	rg Hoved	
I	<u>.</u>		1		14
	Siev	ving		Re	sults
	Sieve size	Passing		D ₈₅	23
	[mm]	%		D ₆₀	12
	31,5	100,0]	D ₅₀	9,
	22,4	83,2		D ₁₅	0,0
	16	69,7		D ₁₀	
	11,2	55,5			
	8	45,7		Coef	ficien
	4	39,3		D ₆₀ /D ₁₀	
	2	36,6			
	1	34,3			
	0,5	31,8			
	0,25	29,4			
	0,125	27,8			
	0,063	26,9			
	0,049	25,8			
	0,0353	23,8			
	0,0252	21,4			
	0,0182	18,5]		
	0,0135	15,6]		
	0,0096	13,8]		
	0,0069	12,8]		

12,3 12,0

11,8

0,0049

0,0035 0.0015

Re	sults	
D ₈₅	23,24	
D ₆₀	12,54	
D ₅₀	9,28	
D ₁₅	0,013	
D ₁₀		

Coef	ficient of uniformity
D ₆₀ /D ₁₀	

	CLAY	Fine	I		SILT ledium		·		Fin		S	AN[ediu	D	1	0			5		1	e	RAVEL	1	C		STONE
100 -							oar <u>se</u>	2				ealu	<u></u>	╋┯		oar <u>se</u>		_Fine		+			<u>–</u> '	Coars	e	
90 -															\square											
80 -															\square					+			P			
70 -																						þ				
_ 60 -																										
≥ ₅₀																						p				
40 -																	-	_		1						
30 -										0	-0	-	-													
20 -						ð			-						\square				-		+					
10	G	- 0	•	•																						
0 -																										
0,0	001			0	,01				0,1	C	Diame	eter	[m	m]		1						10				100

Made By: <u>THAN</u>D

Checked By: CVZ

Date: 21. jun 2022

Date: 15. jun 2022

Lab Number Job Number 908091-1100051481 Date Sampled 15. jun 2022



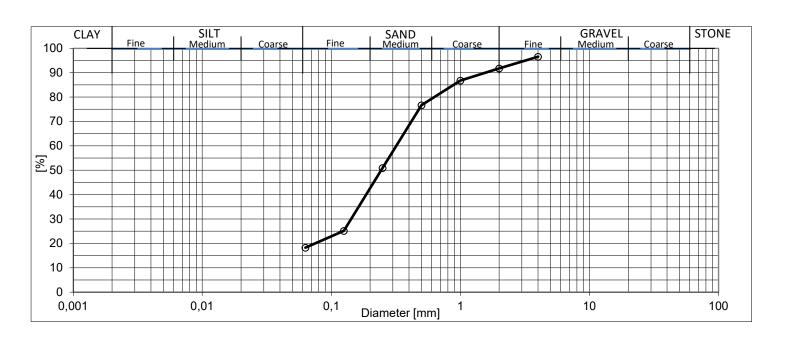
Inspection Section	BH04-S90-44,5
Sample Description	Sand, Fine medium
Location	Gilbjerg Hoved

Sieving								
Sieve size	Passing							
[mm]	%							
4	96,5							
2	91,7							
1	86,7							
0,5	76,7							
0,25	50,9							
0,125	25,1							
0,063	18,2							

Results							
D ₈₅	0,89						
D ₆₀	0,32						
D ₅₀	0,24						
D ₁₅							
D ₁₀							

Coefficient of uniformity							
D ₆₀ /D ₁₀							

Lab Number	
Job Number	908091-1100051481
Date Sampled	15. jun 2022



Made By: THAND

Date: 15. jun 2022

Date: 16. jun 2022



O			-S53-26								Lab Nu		
Sample Descri	ption		Fine mediu	ım							Job Nu		
Location		Gilbje	rg Hoved								Date Sa	amp	lec
Siev	ving		Re	sults									
Sieve size	Passing		D ₈₅	5,49									
[mm]	%		D ₆₀	0,46									
63	100,0		D ₅₀	0,32									
31,5	89,1		D ₁₅	0,018									
22,4	89,1		D ₁₀										
16	89,1	_											
11,2	89,1			ficient of u	uniformity	у							
8	88,1		D ₆₀ /D ₁₀										
4	82,4												
2	76,5												
1	71,2												
0,5 0,25	62,4 43,6												
0,125	30,0												
0,063	25,9												
0,0514	23,5												
0,0377	18,8												
0,0265	16,7												
0,0188	15,5												
0,0138	14,8												
0,0097 0,0068	13,7 13,5												
0,0008	13,0												
0,0031	12,8												
0,0014	12,7												
CLA	Y	<u> </u>	SILT				SAND ⁄ledium						
100	Fine		Medium	<u>Coarse</u>	Fine	r	viedium		TI	Coar <u>se</u>		_Fin	<u>.</u>
90													
80													/
70													
									\checkmark				
60													
≥ ₅₀									+				
40						P			#				
30					<u> </u>						_		
		+++				_	++	+	+			\vdash	
20											_		
10 9					+++++								_
10						1							
0 0,001			0,01		0,1								

Lab Number	
Job Number	908091-1100051481
Date Sampled	15. jun 2022

Made By: <u>THAN</u>D

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Checked By: CVZ
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10

GRAVEL Medium

STONE

100

Coar<u>se</u>

Date: 15. jun 2022

Date: 22. jun 2022



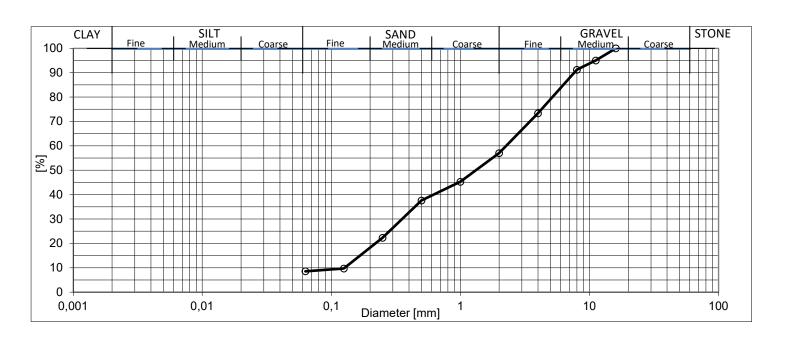
Inspection Section BH04-S64-31,5		
Sample Description	Sand, medium - coarse	
Location	Gilbjerg Hoved	

Sieving				
Olev	ing			
Sieve size	Passing			
[mm]	%			
16	100,0			
11,2	95,0			
8	91,2			
4	73,4			
2	57,0			
1	45,2			
0,5	37,6			
0,25	22,3			
0,125	9,7			
0,063	8,6			

Results			
D ₈₅	D ₈₅ 6,29		
D ₆₀	2,27		
D ₅₀	1,32		
D ₁₅	0,17		
D ₁₀	0,13		

Coefficient of uniformity		
D ₆₀ /D ₁₀	17,87	

Lab Number	
Job Number	908091-1100051481
Date Sampled	15. jun 2022



Made By: THAND

Checked By: CVZ

Date: 15. jun 2022

Date: 16. jun 2022



				-S73-36	
	Sample Description			el, sandy	
	Location		Gilbje	rg Hoved	
1	<u>.</u>		1	_	14
	Siev	ving		Re	sults
	Sieve size	Passing		D ₈₅	- 29
	[mm]	%		D ₆₀	20
	63	100,0]	D ₅₀	17
	31,5	88,7		D ₁₅	0,
	22,4	68,4		D ₁₀	
	16	42,3			
	11,2	33,5		Coef	ficier
	8	30,6		D ₆₀ /D ₁₀	
	4	28,4			
	2	27,2			
	1	26,6			
	0,5	26,1			
	0,25	24,4			
	0,125	21,8			
	0,063	21,4			
	0,0541	20,8			
	0,0387	19,5			
	0,0274	17,2			
	0,0193	16,2			
	0,014	15,4			
	0,0103	13,8			
	0,007	13,2			
	0,0049	12,9			

12,5

12,1

0,0036

0,0014

Results				
D ₈₅				
D ₆₀	20,10			
D ₅₀	17,67			
D ₁₅	0,013			
D ₁₀				

Coef	icient of uniformity
D ₆₀ /D ₁₀	

100	CLAY	Fine	SILT Medium	Coar <u>se</u>	Fine	SAND Medium	Coarse	Fine	GRAVEL Medium Coa	STONE
90									f f	
80										
70										
60										
∑ ₅₀										
40										
30										
20					ə — •					
10	- G									
0										
-	001		0,01		0,1 [Diameter [mm] 1		10	100

Made By: <u>THAN</u>D

Checked By: CVZ

Date: 16. jun 2022

Date: 22. jun 2022

Lab Number	
Job Number	908091-1100051481
Date Sampled	16. jun 2022



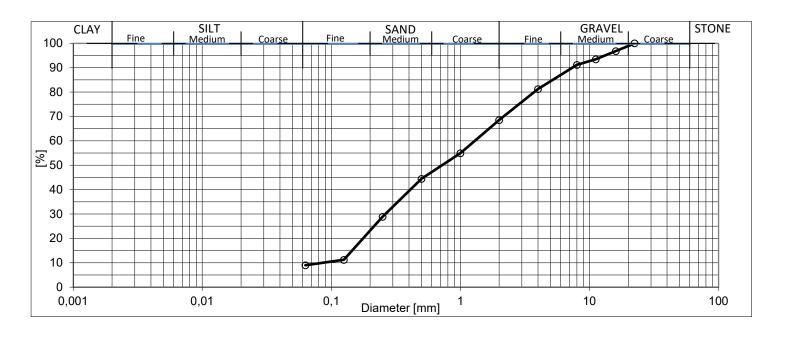
Inspection Section	BH04-S80-39,5
Sample Description	Sand, medium - coarse
Location	Gilbjerg Hoved

Sieving				
Sieve size	Passing			
[mm]	%			
22,4	100,0			
16	96,8			
11,2	93,5			
8	91,2			
4	81,2			
2	68,5			
1	54,9			
0,5	44,4			
0,25	28,9			
0,125	11,2			
0,063	9,0			

Results				
D ₈₅	D ₈₅ 5,20			
D ₆₀	1,30			
D ₅₀	0,72			
D ₁₅	0,14			
D ₁₀	0,09			

Coefficient of uniformity					
D ₆₀ /D ₁₀	15,14				

Lab Number	
Job Number	908091-1100051481
Date Sampled	15. jun 2022



Made By: THAND

Checked By: CVZ

Date: 15. jun 2022

Date: 17. jun 2022



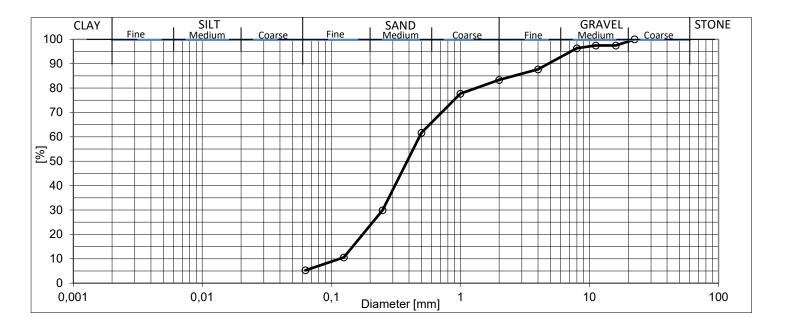
Inspection Section	BH04-S90-44,5
Sample Description	Sand, Fine medium
Location	Gilbjerg Hoved

Sieving					
Sieve size	Passing				
[mm]	%				
22,4	100,0				
16	97,4				
11,2	97,4				
8	96,3				
4	87,7				
2	83,3				
1	77,7				
0,5	61,7				
0,25	29,9				
0,125	10,5				
0,063	5,3				

Results				
D ₈₅ 2,61				
D ₆₀	0,48			
D ₅₀	0,39			
D ₁₅	0,15			
D ₁₀ 0,12				

Coefficient of uniformity					
D ₆₀ /D ₁₀	4,13				

Lab Number	
Job Number	908091-1100051481
Date Sampled	15. jun 2022



Made By: THAND

Date: 15. jun 2022

Date: 16. jun 2022

PER AARSLEFF A/S Laboratorium

TEST METHODS: DS/EN 933-1, DS/EN 933-9, DS/EN 1744-1, prVI 99-11



Inspection Sec	tion	BH04	BH04-S95-47			
Sample Descri	Sample Description			Gravel		
Location		Gilbjerg Hoved				
		1				
Siev	ving			sults		
Sieve size	Passing		D ₈₅	21		
[mm]	%		D ₆₀	11		
31,5	100,0]	D ₅₀	8,		
22,4	86,0]	D ₁₅	0,		
16	71,2	1	D ₁₀			
11,2	57,4	1				
8	46,2		Coef	ficien		
4	40,5	1	D ₆₀ /D ₁₀			
2	37,9	1				
1	36,2	1				
0,5	33,0	1				
0,25	27,5					
0,125	25,8					
0,063	25,3					
0,052	24,3					
0,0383	22,2					
0,0252	17,8					
0,0192	14,8					
0,014	13,5					
0,0098	12,8					
0,0074	12,5	1				
0,0051	12,3	1				
0,0034	12,0	1				
0,0014	11,5					

Re	sults					
D ₈₅ 21,88						
D ₆₀						
D ₅₀	8,96					
D ₁₅	0,02					
D ₁₀						

Coefficient of uniformity				
D ₆₀ /D ₁₀				

	CLAY	Fine	SILT Medium	Coarse	Fine	SAND Medium	Coarse	Fine	GRAVEL MediumC	STONE
100 -										
90 -										
80 -										
70 -										
60										
∑ ₅₀ .										
40 -										
30 -										
20 -				2 PP						
10	0		0000							
0										
0,0	001		0,01		0,1 C	iameter [mm] 1		10	100

Made By: THAND

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Checked By: CVZ
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Date: 15. jun 2022

Date: 22. jun 2022

Lab Number	
Job Number	908091-1100051481
Date Sampled	15. jun 2022



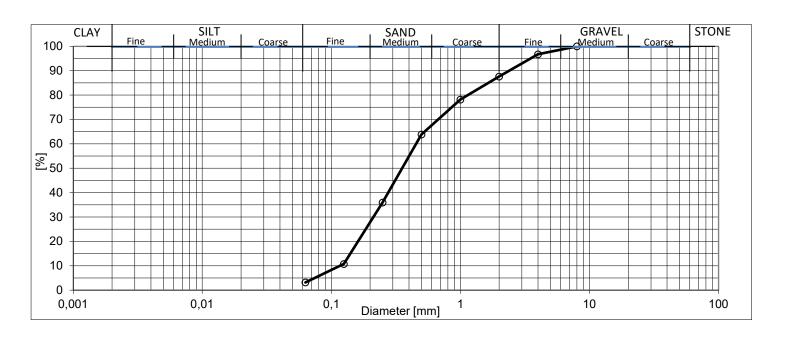
Inspection Section	BH05-S11-5
Sample Description	Sand, medium - coarse
Location	Gilbjerg Hoved

Sieving		
Sieve size	Passing	
[mm]	%	
8	100,0	
4	96,7	
2	87,6	
1	78,1	
0,5	63,8	
0,25	35,9	
0,125	10,8	
0,063	3,2	

Results	
D ₈₅	1,65
D ₆₀	0,45
D ₅₀	0,35
D ₁₅	0,14
D ₁₀	0,12

Coefficient of uniformity	
D ₆₀ /D ₁₀	3,90

Lab Number	
Job Number	908091-1100051481
Date Sampled	17. jun 2022



Made By: THAND

Checked By: CVZ

Date: 17. jun 2022

Date: 17. jun 2022



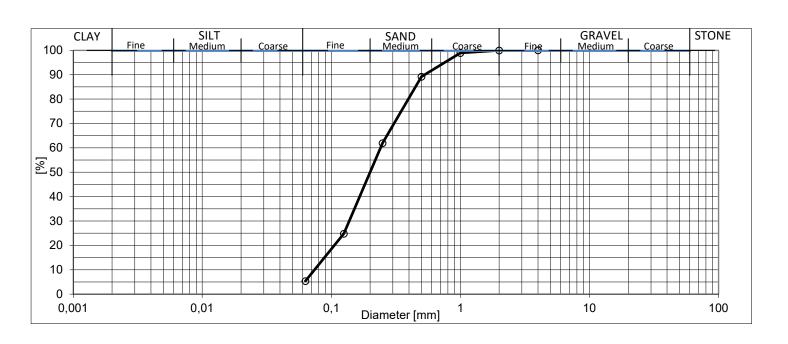
Inspection Section	BH05-S21-10
Sample Description	Sand, medium
Location	Gilbjerg Hoved

<u>.</u>		
Sieving		
Sieve size	Passing	
[mm]	%	
4	100,0	
2	99,9	
1	98,9	
0,5	89,2	
0,25	61,9	
0,125	24,8	
0,063	5,4	

$\begin{array}{c c} D_{85} & 0,45 \\ \hline D_{60} & 0,24 \\ \hline D_{50} & 0,20 \\ \hline D_{15} & 0,09 \\ \hline D_{10} & 0,07 \\ \end{array}$	Results	
D ₅₀ 0,20 D ₁₅ 0,09	D ₈₅	0,45
D ₁₅ 0,09	D ₆₀	0,24
	D ₅₀	0,20
D ₁₀ 0,07	D ₁₅	0,09
	D ₁₀	0,07

Coefficient of uniformity	
D ₆₀ /D ₁₀	3,25

Lab Number	
Job Number	908091-1100051481
Date Sampled	17. jun 2022



Made By: THAND

Checked By: CVZ

Date: 17. jun 2022

Date: 17. jun 2022



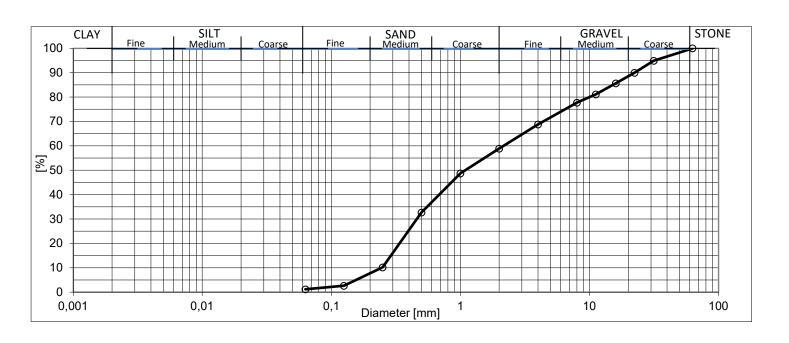
Inspection Section	BH05-S31-15
Sample Description	Sand, coarse
Location	Gilbjerg Hoved

Sieving		
Sieve size	Passing	
[mm]	%	
63	100,0	
31,5	94,9	
22,4	90,0	
16	85,6	
11,2	81,1	
8	77,7	
4	68,8	
2	58,9	
1	48,7	
0,5	32,7	
0,25	10,2	
0,125	2,6	
0,063 1,2		

Results		
D ₈₅	15,24	
D ₆₀	2,16	
D ₅₀	1,09	
D ₁₅	0,29	
D ₁₀	0,25	

Coefficient of uniformity		
D ₆₀ /D ₁₀	8,80	

Lab Number	
Job Number	908091-1100051481
Date Sampled	20. jun 2022



Made By: THAND

Checked By: CVZ

Date: 20. jun 2022

Date: 20. jun 2022

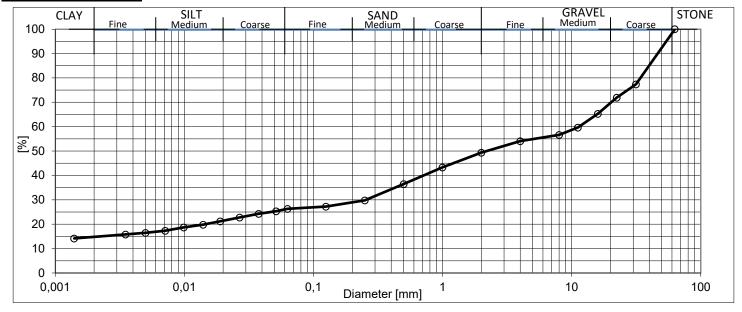


Inspection Sec	tion	BH05	-S41-20	
Sample Descri	ption	Sand,	medium - o	coarse
Location		Gilbje	rg Hoved	
0.1	•	1		
Siev	ring			sults
Sieve size	Passing		D ₈₅	39
[mm]	%		D ₆₀	11
63	100,0		D ₅₀	2,
31,5	77,4		D ₁₅	0,
22,4	71,9		D ₁₀	
16	65,3			
11,2	59,7		Coef	ficien
8	56,6		D ₆₀ /D ₁₀	
4	54,1			
2	49,4			
1	43,3			
0,5	36,5			
0,25	29,8			
0,125	27,2			
0,063	26,3			
0,0514	25,3			
0,0377	24,3			
0,0268	22,8			
0,019	21,2			
0,014	19,8			
0,0099	18,7			
0,0071	17,3			
0,005	16,5			
0,0035	15,8			
0,0014	14,2			
		_		

Results			
Re	suits		
D ₈₅ 39,81			
D ₆₀	11,44		
D ₅₀	2,19		
D ₁₅	0,03		
D ₁₀			

Coeffi	cient of uniformity
D ₆₀ /D ₁₀	

Lab Number	
Job Number	908091-1100051481
Date Sampled	17. jun 2022



Made By: <u>THM</u>E

Checked By: CVZ

Date: 17. jun 2022

Date: 21. jun 2022



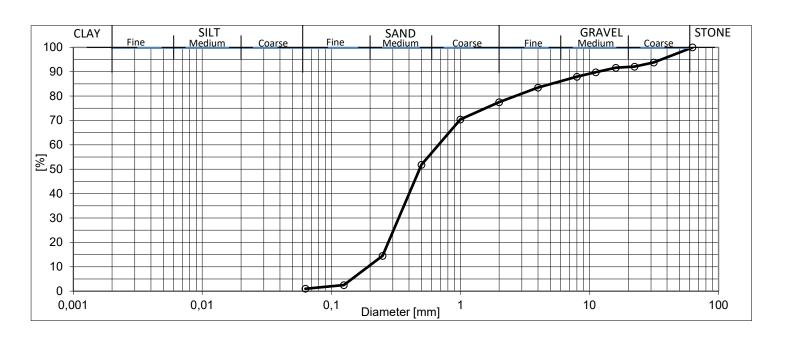
Inspection Section	BH05-S51-25	
Sample Description	Sand, fine-medium	
Location	Gilbjerg Hoved	

Sieving		
Sieve size	Passing	
[mm]	%	
63	100,0	
31,5	93,8	
22,4	92,1	
16	91,6	
11,2	89,7	
8	87,9	
4	83,5	
2	77,5	
1	70,4	
0,5	51,8	
0,25	14,5	
0,125	2,5	
0,063	1,0	

Results		
D ₈₅	5,08	
D ₆₀	0,68	
D ₅₀	0,48	
D ₁₅	0,25	
D ₁₀	0,19	

Coefficient of uniformity		
D ₆₀ /D ₁₀	3,52	

Lab Number	
Job Number	908091-1100051481
Date Sampled	20. jun 2022



Made By: THAND

Checked By: CVZ

Date: 20. jun 2022

Date: 20. jun 2022

APPENDIX 6.1-6.5 – FIELD LOGS

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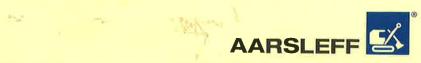
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	20				Sterr - Br	us. 194	20					59		Information po
	40						40					1º4 Ka		
	60		38				60					24		
	80						80							
	900		1.03				1300							
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	80					N.	80					1		Entre Maril
	00		91		Stor Post		00					20		
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1			112		Ta		2/ 00							
	20		13		20		Contracted Streements					Tes.	_	England Constant
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	⁶⁰						60							
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	²⁰						20							
	40_	ł	46	-	- Sund 1		40							امتا المثليين
$\{\mathbf{t}_i\}$	60						⁶⁰ —							A the second second second
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Sag:	93-2 1991ANA	8 No.44	DGU-	nr:		Kote:	Init.:	H.	PE		Dato:	31	51	22
Boring:	102		Lok.:	à	lelete	Bundpejl:	Vandsp	ejl:			Side:	5	а	5
Foringsrør:	×	Ja] Nej	Borin	gsdim.:	Filterdim.:	Slidsest	r.;			Sands	str.:		
							1		_				_	
Pejlerør over terræn		Prøve	Prøver					Vingefo	r			PT		Notater Dybde af: forgravning/
	Dybde m.	FIDVE	nr.:	Lag- grænse	Jordartsbo	eskrivelse	Dybde m	vinge	intakt kg	omrørt kg		əntal slag pr. 7,5 cm	Fore rør	udtagne miljøprøver/ fræsning (fra/til)/ omrigning til DTH
$\frac{1}{2} \left[v \right] \frac{1}{2}$	20				Sten - 9"	D.F.	20					6 2		1 Against Mart
3413	40						40					9 14		
201	60	-	50				60					17		
2110	80						80							
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and a second sec	20				Star post	1	20							
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ag: 13L	12 - 21	31	DGU-	nr:		Kote:	Init.: 🙀	7-8	B.	a -	Dato:	191	51	22
oring: 😗	103		Lok.:	11.	dere	Bundpejl:	Vandsp	ejl:			Side:	1	а	
oringsrør:	×	Ja] Nej		gsdim.:	Filterdim.:	Slidsest	r.:	- ć		Sands	str.:		
Pejlerør			Prøver	_				Vingefo				PT		Notater Dybde af: forgravning
over terræn	Dybde m.	Prøve	Prøve-	Lag- grænse	Jordartsb	eskrivelse	Dybde	vinge	intakt	omrørt	dybde	antal slag	Fore rør	udtagne miljøprøver/ fræsning (fra/til)/ omrigning til DTH
	20				Alpeld jord		 20		kg	kg	m	pr. 7,5 cm		
	40						40							
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	80						80		******					
	00		3				00							
	20		Р.				20							
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	20						20					33		In the same
	40						40					33		
	60		6			* *	60					- 3		
	80						80							
	500		- 20				300							
	20				Said gra	as gut - sten	20							
	40					1.19	40							
	60		8				60				_	U.		fulled son
	80						80					1.4	_	
	4 00		9				900					26		
	20						20							
	40				4		40							
	60		10				60							
	80		vip				80							
	00	~	1	1.	cham and	Ordela	500							lukket son
	20	P	H	5,0	Stor pose	e Redvie	20					48		in an and
	40				-		40					75		
	60		12				60					° (\$.		
	80						80							
	<u>/00</u>		12				00							



Sag:131197.28 DGU-nr:				nri		Kote: 1915/						22							
Boring:	112	2.0.1	Lok.:	â	uda"-	Bundpejl:	Vandsp	~			Side:	7	7 a 6						
Foringsrør: 🔄 Ja 🗌 Nej Boringsdim.: 🔗				gsdim.: 80	Filterdim.:	Slidsestr.: Sandstr.:													
						n.	A												
Pejlerør			Prøver					Vingefo				iPT		Notater Dybde af: forgravning/					
over terræn	Dybde m.	Prøve	Prøve-	Lag- grænse	Jordartsb	eskrivelse	Dybde m.	vinge	intakt kg	omrørt kg	dybde m	antal slag	Fore rør	udtagne miljøprøver/ fræsning (fra/til)/ omrigning til DTH					
	20				Sand	the gul	20												
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	60	÷.	19				60					5.0	-	Lukkel South					
	80				Da		80					44							
	00		1.8				00					9.4							
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	40	-			Do	de e	40				88	ş							
	60		18		00		60				- 17		1						
	80						80												
	00		12				900												
	20						20												
	40				20		40							7.17.1					
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	00	0	EI.		Stor Post	Prova	100				1,95	6× - 7							
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	60		22				60_												
	80						80												
	/ 00		53				100				140			Lubiket Ser					
	20						20					46		INA RAM					
	40						40_		-		11.44	9 10							
	60		20				60				2444								
	80						80				· . ·								
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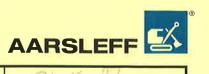
Sag: 232193-28 DGU-nr:				Kote:	Init.:	5-	КĢ		Dato: 25 / 5 / 22								
oring: <i>B</i>	Hoz		Lok.:	61	Nelge	Bundpejl:	Vandspe	ejl:			Side: 3 a 6						
Foringsrør: 🗋 Ja 🗌 Nej Boringsdim.; 🔗				Filterdim.:	Slidsest	nà	1		Sandstr.:								
Pejlerør			Prøver					Vingeforsøg			SI	Notater					
over terræn	Dybde	Prøve	1 1				Dybde	vinge	intakt omrørt			antal slag		Dybde af: forgravni			
	m.		nr.:	grænse	Jordartsb	eskrivelse	m.		kg	kg	m	pr. 7,5 cm	Fore rør	udtagne miljøprøve fræsning (fra/til)/ omrigning til DTH			
	20				Sand, ter, Jul,	fim	20										
	40						40				12,45			Lukket So			
	60		26				60					46		IND RAN			
	80						80					79					
	1300		27		11		(300				123	11.13		Tar			
	20_				1.1		20										
	40		28				40										
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	80_			13,8	NI KI		80				12						
	1400		29		ibl. Stan		1900				14,0	1-		White San			
	20_			14.3			20					8 10		I TALLANDA			
	40		.30		St. Steret		40				14/18	12.18	12	Nor			
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	20						20										
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	80			15,9	Ter Strike, Ski	silter, gröhnm	80				10-	11					
	<u>/6</u> 00		35		7. Ston		/600				15,95	4		-201			
	20_						20										
	40_		34				40_										
	⁶⁰ —						60										
	80						80_				15			Lubker St			
	// 00		35				00				17.0	46	-	and RAM			
	20				8		20					79					
	40_		36				40				13.45	3.4		Tor			
	⁶⁰ _						60										
	⁸⁰ _		39				80_										
	00		57				16 00					l					



Sag: 032193-291 DGU-nr:				Kote: TR Init.: 55 - KG						Dato: 30 / 5 / 22						
oring:	Ho3		Lok.:	Gil	lehaja	Bundpejl:	Vandspe	ejl;			Side: 4 a					
Foringsrør: 🛛 Ja 🗌 Nej Boringsdim.: 🌿 🗥			CT 11	Filterdim.:	Slidsest	r,:		Sandstr.:								
Pejlerør Prøver						Vingeforsøg			SPT Notater							
over terræn				Dybde	T T T		omrørt		antal slag	Fore	Dybde af: forgravning/ udtagne miljøprøver/					
	m.		nr.:	grænse	Jordartsb				kg	kg	m	pr. 7,5 cm	rør	fræsning (fra/til)/ omrigning til DTH		
	20				Sand, ter, go	liston	20									
	40	4	200				40				18,50) alken at Some		
	60		38.				60					55		ExpRo		
	80	8					80					56				
	00		34				1900				18,75	10 - JL 12	_			
	20			Ft 30			20									
	40			1.00	SANd, Gray VI		40							an Dala		
	60		40				60							Stor Pose PLENE ZOM		
	80		P40				80									
	00	P	41				000				2010			LUMKet Sas		
	20	-					20					9 6	-	US ISE MU		
1.1.1	40	÷		20,4	A. 10. 1		40				10%	54				
	60		42		SUAGE, GRUSET.		60				adi c					
	80			208			80_						L 1	_		
	00		43		MCreyGrusset, IK	Sten	2100									
	20		1.5	21,20			20									
	40				2. Stery SV. Silti		40				hive			Lehket Co.		
	60	Ŧ	44				60				21.97	3		ind Prim		
	80						80					44		V5.149 mot		
	200		45				200				24.95	5 5				
	20						20									
	40				4		40									
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	2 00		49				2500				230			Lutito So		
	20		1				20					2 2		Us 121 mot		
	40				÷		40				234	3345		VS. 12,1 mot		
	40 <u>–</u> 60		48				60				20.15					
	80 80						80									
1	00		1.x				30									



Sag:232193-28 DGU-nr:				Kote: TR	Init.: S	S,	kG		Dato: 31 / 3 / 22									
oring: <u>B</u>	403		Lok.:	Gil	lleleje Bundpejl; Va		Vandspe	Vandspejl:					Side: 5 a					
Foringsrør: 🛛 Ja 🗌 Nej Boringsc			Borin	gsdim.: 8''	Filterdim.	Slidsest	r.3	×		Sands	itr.:							
Pejlerør			Prøver					Vingefo	orsøg		s	РТ		Notater				
over terræn	Dybue		Jordartsb	eskrivelse	Dybde	vīnge	intakt	omrørt		antal slag	Fore rør	Dybde af: forgravning, udtagne miljøprøver/ fræsning (fra/til)/						
	m. 20				Sand, St. gruse	th BRG, VF			kg	kg	m	pr. 7,5 cm		omrigning til DTH				
	40				\$VISIPER		40							1				
	60	-	50				60				245	1		LUNKet Son.				
	80		P50				80		All and the second second			23		Ind Ram.				
	2500	0	51				2500	-			2498	234	_	V5. 13.8 rut				
	20	Ľ.	51				20				1			Stor Pose Prave 25,01				
	40						40				1			111 90 6401				
	60	-	-52			ъ.	60											
	80						80				1							
	2600		-53				2600				26,0			Lukket San				
	20		9.5	110			20					42		NA RAM US- 12,40 mil				
	40			<u>16,20</u>	MiHON GRUSSA	-	40				Dr In	452		W35 12,70 MV				
	60		59		More Substat		60				244	<u>+</u>	-					
	80			26,8		23	80							1.5				
	200		- 55	-	% Grus	- Sten	2200							acon				
	20			00-			20							* (* · · · V				
	40			(1,5	SAND, STAR, U	FGRA	40				09.6			Ludgot Sa				
	60	-	56		Served and a	a gro	60				27,5	44		ind Bar				
	80						80					45						
	200		57				2800				23,93	55		V.S. 13,800				
	20						20											
	40				14		40											
	60		68				60											
	80						80											
	2900		-51				2900				290			Luhket Son				
	20		Se.				20					34		ind Ra-				
	40		1		÷		40				295	45		V5.141 and				
	60	1	60		ri e		60				242			A de l'Al Color				
	80						80											
	3000		61				3000											



Sag:232	93-2	8)	DGU-	nr:		Kote: TR	Init.:S	5,1	r6		Dato:	3/1	51	22			
Boring:	H03		Lok.:	Gil	leleje	Bundpejl:	Vandspe	ejl:			Side: 💪 a 🏑						
Foringsrør:	X	Ja] Nej	Borin	gsdim.: 別	Filterdim.:	Slidsest	r.:	×		Sands	tr.:					
							-										
Pejlerør over terræn	and the second	Prøve	Prøver	Lag-				Vingefo	r			РТ		Notater Dybde af: forgravning/			
	Dybde m.	PIDAG	nr,:	grænse	Jordartsb	eskrivelse	Dybde m.	vinge	intakt kg	omrørt kg		antal slag pr. 7,5 cm	Fore rør	udtagne miljøprøver/ fræsning (fra/til)/ omrigning til DTH			
	20				Sand, gre, VF.		20					pre ryb ch					
	40						40										
	60		62				60				500	52		Likket Soul			
	80						80					28		1 and Fran			
	3100		.63				3100				30,95	89		V5.138			
	20						20										
	40				11		40										
	60		64				60										
	80						80										
	<u>3200</u>		65				3200				32,0	0	-	Lettert South			
	20_	2					20					88		11st RAD			
	40		66				40_				82.45	78		VS. 15 Eren			
	⁶⁰ —				1	1	60										
	⁸⁰		24			L	80										
	200	aj de la	67				00							-			
	²⁰	91					20										
	40 <u>–</u> 60	-	68	22.24			60				33.5	6.00		Lohner Sano			
	80 80	9.		<u>33</u> 7	AL GRANTE AND	E Starvet	80					68		We Dat			
	<u>3400</u>		69		ibl. Olganish Mari	1. J. Sv. grus	3400				39,75	9 10		VS. 146 mor			
	20		01				20										
	40				14		40										
	60	-	70				60										
	80						80										
	5500		91				300				350			Lubbert Sov			
	20	6					20					64		ind Ro			
	40	3			i V		40				35,4	54		V5.8, 20			
	60						60										
	80						80										
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Lagfølge Borejournal



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Boring:	13403	Lok: Gilleleje	Bundpejl.;	Vandspejl		Side: / a /								
Foringsr	ør: 🌈 Ja 🔤 I	Nej Boringsdim.: 3 ¹¹	Filterdim.: 258	Slidsestr.	:			Sandstr.: 3						
1	Prøver				r						_			
Dybde m.	Prøve Prøve- Lag -	Jordartsbe	skrivelse	Dybde			ilters	tersætning						
- 10.	nr.; grænse			m.	- T		1							
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					19		1							
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				2.95	\$		1			X				
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				515 MMM		1			2	5)				
				Carl Carl			-	-	2	14				

Sag: 🥑	3	193	781	DGU-	nr:	4 ×	Kote:	Init.; <	55-	K	7	Dato:	41	51	22
Boring:	1	Hay		Lok.:	61	letrie	Bundpejl: <u>30,000</u>	Vandspe	ejl:			Side:	-l	a (2
Forings	srør:	×	Ja 🗌] Nej	Boring	gsdim.:	Filterdim.: 0, 25	Slidsest	r.:	×		Sands	str.: 7	121	3HOETYLD
Pejler	rør	18.3		Prøver					Vingefo	orsøg		s	PT		Notater
over ter	rræn	Dybde	Prøve	Prøve-	Lag- grænse	Jordartsbo	eskrivelse	Dybde	vinge	intakt	omrørt		antai slag	Fore rør	Dybde af: forgravning udtagne miljøprøver/ fræsning (fra/til)/
	-	m. 20				Sand, grus, Stan	tor Bron	m. 20		kg	kg	m	pr. 7,5 cm	-	omrigning til DTH
		40		a 1.				40							
		60		174				60				1			
	X.	80						80							
	1	00		3		·		1 00				1,00			Lukhal Son
a.:	1	20			12			20					4 45		AN BRAING
N.	9	40		H		Sv. Stenet, ibi	gra should	40				1,45	23		Tar
0	24	60_						60_	ļ,						
	÷)	80_						80							
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Ĭ.	1	20						20					55		ING RAM
2	ť	⁴⁰		6				40_				200	45		1900
<u>.</u>	1	⁶⁰ 80	-					60				· ·			
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5	л. 16-5	00		.9				900				912	0	-	LUNKET-GAN
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	d	60						60				-2.12			1607
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	1	20			5,2	St. Stendt		20							
		40		12		Second Parks		40				55	5		LUKING Songe
	-	⁶⁰ 80						60					55		Ind RAM
	ķ	00		12				600					58	4	TRIC



Sa	g:7	32	193-	181	DGU-	nr:		Kote:	Init.; 🤇	55.	hG		Dato:	/	1	
	ring		Hall		Lok.:	G	leleie	Bundpejl: 5000	Vandspe				Side:	2	a (2
Fo	rings	rør:	X	Ja] Nej	Borin	gsdim.: 71	Filterdim.: 0,25	Slidsest	r.:	ĸ		Sands	str.: 7	D.P	AGEFAD
F		_												_		
	Pejler	_		De de la	Prøver	r	1			Vingefo	-			РТ		Notater Dybde af: forgravning/
ľ	ver ter	 	Dybde m.	Prøve	Prøve-	Lag- grænse	Jordartsbo	eskrivelse	Dybde m.	vīnge	intakt.	omrørt	dybde	antal slag	Fore rør	udtagne miljøprøver/ fræsning (fra/til)/ omrigning til DTH
	1	***	20				Sand, guts, Stor	et per Vron Jar 2	20		kg	kg	m	pr. 7,5 cm		
		1.41	40					non (J	40							
1		0	60		-14				60							
Ż		-	80			6.8		61 J	80							
12		8	² 00		-15		Sv. Lover, MORC -	Ent	00				20			Liddel Sprik
	-	2	20						20					2		ins torm-
-		3	40						40				240	27		TIDE
1		12	60		-16	2 h			60				4-		4	1. S
r.		Ks.	80			-	Mero Lys/Gri	î	80							· · · · ·
1		6	600		-17				8 00			are to be a fer				
1		-	20			83			20							¥.
Z		18	40_		-18		St. Stonet		40_				8,5			Lukket-Son
13			⁶⁰ —		1.0	20			⁶⁰ —			-		5 %		ind ram.
1		T.	⁸⁰ _		-	Dit	Stenut		80_				2.00	89		150.00
		4	00		-14		STONES.		2 00				0,75	× 11		der
2		1	²⁰						20_							1.1
		K	⁴⁰	12	20	8	t in the second s		40							
K		\$	80			1			60 80							
1		1	1000		20				00 d				10,0			Luxites Sonte
1		1	20		-76-1				20					24		INd Ram
		10	40						40				1241	9 mg 11 /0		Tpr
		1 1 1 m	60		-22				60				al est			
		i	80						80							
		23	100		13				100							
	4		20						20							
		1	40				-		40				115			LakRet Song
	t.		60	-	-24		A		60				12	B q		LAND ISAM
Visionation	ĺ.		80						80					16		
SY PA	3-		00		25				00				11,95	19		Tor

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	Sag:2	1.32/	93-7	18	DGU-	nr:		Kote:	Init.:	551	40		Dato:	91	51	22
	Boring	1: T	SHOU		Lok.:	Fi	Heleja	Bundpejl: 50,00	Vandspe	ejl:			Side:	3	ag	¥.
	Foring	srør:	×.	Ja 🗌] Nej	Borin	gsdim.: S ⁴	Filterdim.:0,25	Slidsest	ra	ž		Sands	tr.:		
													r	_	_	
	Pejle				Prøver	-				Vingefo			<u> </u>	PT		Notater Dybde af: forgravning/
	over te		Dybde m.	Prøve	Prøve- nr.:	Lag- grænse	Jordartsb	eskrivelse	Dybde m.	vīnge	intakt kg	omrørt kg		antal slag pr. 7,5 cm	Fore rør	udtagne miljøprøver/ fræsning (fra/til)/ omrigning til DTH
	1	11	20				Sans, grus, stou SV. Teret	ut, there it's Brow								
	1	11	40				SV. Level	01	40							
	1	1	60	-	26				60							
-	-	1	80						80							
	1	11	1300		27				1300				13,0	2		Laddat Sona
	1	11	20						20					0, -	_	and Ban.
	-	1	40		28				40				1345	318		Tør
	-	11	⁶⁰ —			13,7			60							
	1	11	80				St. Stonet		80							
	4	-	00		29	an			00							
	÷	-	20			NAPP.	-		20							
	2		40		30		Machunde.		40				14,5	G		Lukket Sow
	1	10	⁶⁰ 80						80					200		INA RAM.
		100	500		-				1500				14(3)	24		Tør
	X 3 2	1	20	~	31				20				11		-	A-ROR Mis. A. ROR DEF
	4	1	40	A					40							AFSter
	£.		60		32	P			60							
	J.	× - ×	80_	1					80_							
	4	2	6 00		33				1600				16,0	-		Lohart source
			20						20					6 11/1		ine har.
1		× .	40_		34		7.		40		·		1675	24 24		tor -
	× ·	14	60						60							
2	è .	2	80_					J.	80_							
	*	1	00		35				00							
	1	1	20_						20							
	~	11	40		36				40_				19,5	7		Ludget Soul
*	1	20	60_						60_					417		and Ram
issenbleig Tryk		5	80_		2.72				80_					2325	6	Teso
A/S	-		00		<8				///00						_	1900

Sag	.97	32	193-2	81	DGU-	nr:		Kote:	Init.: S	5-1	10		Dato:/	10 1	51	22
	ing:	RI	104			-	klest	Bundpejl: 50,000	Vandspe				Side:	2.4	a C	
	ngsr			12		-	gsdim.; <u>(</u> 1)	Filterdim.:0, 2, 5	Slidsest		ě.			-	1	
ron	ngsi	igi.			j nej	Bonn	gsuin., D		Sildaeac	.,			Sunds		121	GE FAD
Pe	ejlerø	ør			Prøver					Vingefo	orsøg		SI	PT		Notater
ove	er terr	æn	Dybde m.	Prøve	Prøve-	Lag- grænse	Jordartsb	eskrivelse	Dybde m.	vīnge	intakt kg	omrørt kg		antal slag pr. 7,5 cm	Fore rør	Dybde af: forgravning udtagne miljøprøver, fræsning (fra/til)/ omrigning til DTH
1		11.3	20				Sand, SV. lever, ; NS Drun, ter.	Jus, Stonert	20							
1		5	40				175 Brun, tor.		40							
11			60		38				60							
Y.		$X = X^2$	80						80							
5 × 5			1900		39				1900	CONTRACTOR OF			19,0			Lukkel So
1.0		2	20						20_					186		ind Phin 2 Cr
11			40						40				19:34	8234 34		MARGIE 90
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1.1		E.	80						80_							
s.		1.	2000		41				00							
2		12	20						20							
4		N.	40		1.0				40_				205			Lokkat Ser
3		2	60		42				60	ļ	ļ			22 3		ins Rin GC
1		15m	80						80_				0.0	43		musin 13 c
		E.	21 00		-43	1.1			00				20,7	11 10		Ter
1 sty		42.5 6-	20			213	-		20_		ļ					
120-10		\sim	40		The second		Stevet		40							
11		19	60_		. 44		°		60_							
K.K.		2	80_						80_	+						
1		1	22 00		.45				22_00				22,0	12		Louket Son
1 T		1	20_	-					20_					16 14 16 21 283		Ind Ray
		$\frac{1}{2}$	40_	-	46		- 14 -		40_	+	+		225	283		Τør
1		1.1	60	-	7.6				60_		+					
+		1	80	-					80_				-			
1		2.5	800		47				2300				-			
1		8.8	20						20-		+		-			L.
2		120	40_	-	48				40_		+		23,5			Lunhet Son
		1	60	-					60_		+		-	2 12		the Ram
5		57	80_						80_				070	213	L	Test
1		N.C	2400		49				200				0,15	2	L	1.00



ĺ	Sag	2	32	2193	-26	DGU-	nr:		Kote: TQ	Init.: 🤇	S.k	:G		Dato:	11 1	5 1	22
	Bori	ng:	ß	A04		Lok.:	Gill	eleje	Bundpejl: 60,00	Vandspe	ejl:			Side:	5	a	7
	Fori	ngsrø	ør:	2	Ja	Nej	Borin	gsdim.: 🖇 🛙	Filterdim.: 0 12.5	Slidsest	r.a	1		Sands	tr.:7)	2BA	GEFILD
Į,	P	ejlerør	- 1			Prøver					Vingefo	orsøg		SI	РТ		Notater
1	ove	r terra	en	Dybde	Prøve	Prøve-	Lag-	Jordartsb	eskrivelse	Dybde	vinge	intakt	omrørt	dybde	antal slag	Fore	Dybde af: forgravning/ udtagne miljøprøver/ fræsning (fra/til)/
				m,		nr.:	grænse	SANG, S.V. La	M. Orcs, Sterra	m.		kg	kg	m	pr. 7,5 cm		omrigning til DTH
	1.1		5.	²⁰				US. Brew. Tor	rut, gros, Steret	²⁰							
	1.1		1	⁴⁰ —		50				60				1			
	-	^	•	80						80							
	11			500		-51				2500				250			Lubblet Son
			ŝ	20		Ş.				20					59		jud Ray
			1.4	40						40				254	1829		MAngla 5 c.
	-		1	60	-	52				60				2.79	~ %		161
	3		4	80				1	<u>1</u>	80_							
	* •		9.5	200		53				2600							
			1	20						20_							
0	•		2	40		54				40		 		263			White Sork
X	÷.,		1	60						60_					4 11		11d RAW DE
+	ċ.		1.13	80_						80_		+		n/a	48		MANGIN 95
J	1		1.478	00		55	170	St. Stevet	-	00				4519	10.1		10r
X			× .	20				0		20		+					
0	÷		-	40		-56				40_							
1	1		2	60						60_							
	2.		1	⁸⁰ _					1	80_	+			28.0			Lukkat Son
	1 L			20		.57				20				-0,0	18 1		AABIDIL
	1		4	20 40						40				282	24		INd RAMGCI MANJIM 18 cm
	2		r.	60		58				60		1	1				
	1		1.	80	1					80							
	1		1.	200	1	.59				2100				alle.			
	1			20		- 1	201			20							2
	12		1 14	40			213	Stonet		40				201			Indu to 2
	6		ŕ	60		-60				60				295	71		Wikket Sono
1 million	1			80						80					1620		
100 Base	1		٢,	3000		61				3.00				24,93	21-21		tel

sag232193-281	DGU-nr:	Kote:	Init.: \$5 k(Dato: 11 / 5 / 11
Boring: 18404	Lok .: Gilleleye	Bundpejl: <u>50,</u> 00	Vandspejl:	Side: <mark>6 a</mark> 9
Foringsrør: 📝 Ja 🗌	Nej Boringsdim.: 6//	Filterdim.: 0, 25	Slidsestr.:	Sandstr.: アルBAGEディン

	Pe	ejlerø	ør			Prøver				Vingefo	orsøg		s	рт		Notater
	ove	er terr	æn	Dybde	Prøve	Prøve-	Lag- grænse	Jordartsbeskrivelse	Dybde	vinge	intakt	omrørt	dybde	antal slag	Fore rør	Dybde af: forgravning, udtagne miljøprøver/ fræsning (fra/til)/
	-		1.4.1	m.		11.00	grænse	Sand, grus, sv, levet, Stenet, 183800	m.		kg	kg	m	pr. 7,5 cm		omrigning til DTH
	1		£	20	5		2.00	Ter	20							
	-		2	40	0	-62	241	Sand, grus, VF., Sten 312	40							Selling 1
	5			60				20008, 4100, VI-10100 5	60							Same Sphind The Jost Mart
	1			80					80_						Ŧ	Lale C
	2		8 (1) 8	00	s - 13	-63			3 00				310	20.		LUMART SAND.
	×.		Į,	20_					20					3		VS. BUMA
	-		5	40		64			40				31.39	14		
	Г. -		ų	60			31.7		60					10		
	() - 1			80				St. Stawt	80							
~	il.			3/00		65			200							
C	1 -			20					20							
×	1		2	40		66			40				775			LUMKet Som
K	18 - 26		-	60		15.0			60				- Serve	22		Mo Ran I a
Ų	a.			80					80					21 70		Aug th - w
20	2		1	^{\$\$} 00	-	67			00 🔇					24		VS. 160 mut
2	-		No.	20					20					- 230	-	A D. Letawol
1	3			40		28			40							
2	100		ý	60					60							
			Ĩ.	80					80							
	1		1	3400		69			100				34,0			LUMMet Som
	4116		* 3	20					20					25		ind Rot Fise
	5			40					40				34.20	21/11		VS. 15,5 Mut
				60		70			60				0.1,4	-1		X 2: 1 Jos Mar
			1	80					80							
	è		2	3 00		-71			00							
	-			20					20							
	÷			40					40		1		25-1-			1 mars - 2
	2.5			60		72			60				SALS.	214		West and Hilly
Vissenb	1		1	80					80					32 36		Manager in the
aleig Tryk Av	52		1.4	× 00		23								30		VS. 21.2 ASIA

Sag: 232193-26	DGU-nr:	Kote: 10	Init.:SSKG	Dato:/6 /3 / 22
Boring: 13409	Lok.: Gileleje	Bundpejl: 50,000	Vandspejl	Side: a 9
Foringsrør: 🔄 Ja] Nej Boringsdim.:	Filterdim.: 0, 25	Slidsestr.:	Sandstr.:711.896E FYLD

P	ejlerø	ør			Prøver	1		1	Vingef	orsøg		s	PT		Notater
ov	er terr	æn	Dybde	Prøve	Prøve-	Lag-	Jordartsbeskrivelse	Dybde	vinge	intakt	omrørt	dybde	antal slag	Fore rør	Dybde af: forgravning/ udtagne miljøprøver/ fræsning (fra/til)/
-	<u>, 1</u>		m.		nr.:	grænse	and the second second	m.		kg	kg	m	pr. 7,5 cm	1,01	omrigning til DTH
÷.		8. = 1	20				Sanz, Grus, St. Stendt VF. 912	20							
1		i den	40					40							
			60		74			60							
100		9	80			36,7	1 of the Kalifa and the	80				1			
5		(A	_	1	~		2. St. Stout + St. gruset		-			370			Luddiat Southe
5		ст. Ж	<u>300</u>	-	.75			\$700				272	2		10 C C C C C C C C C C C C C C C C C C C
1		т. Ж	20-					20_	+				23		ind Dar
1		1	40_		76			40_	+			373	34		VS. 18,3 MUA
12		1	60_		10			60		Contraction (
¥.		i	80_			3/28		80_							
i.			800		99		Stonet	3800							
2		1	20		11			20							
		5-	40	1				40							
N		13	-		-78							385			Lutitet SON
2		·	60_	1				60_					66		ind RAN
1. 5		14	80-					80_				-	78		1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1
- 14		x	00		79			3900				37,95	09		VS Monut
-		Ç.,	20_					20							
1		12	40				1	40_							
14			60		80		11	60							
1		1	80					80							
1.1.2		5	0	1	0			⁴⁰ 00				40,5			Lukter Soj
A			<u>x0 00</u>		-81							1	84		We RAM
		100	20					20_					6 1		
1			40		82			40_				10,5	67		US 19,6 Mot
1		1	60	-	84			60_		+		- and			
Ĩ		12	80			40,8	Man SANDET	80_							
17 .			1/00		83		men syncer	4100							
10		1	20			612		20							
11.		100	-	1		41.30	SANDIGIA, SV. Gribat, VF.	40			1				
g		1	40_		.84		Surgering SV. Groberg Vr.					11.5	6		Lumber Sonle
2		1	60_					60_	+				68 8		See Rin-
h-conhiero 1		r	80-					80-	+				7 10		Section 1
T-LA			200		85			00					10		VS. 12,9-41T

	-													04.4		
	Sag	:23	219	5-18	DGU-			Kote: TR	Init.: S	S.	kb		Dato:	171	51	22
	Bor	ing:	SHOG	1	Lok.:	61	lleseje	Bundpejl: 50,00	Vandspe	ejl:			Side:	8	a 🖌	2
	For	ingsrør	:	Ja 🗌	Nej	Borin	gsdim.:	Filterdim.: 0, 25	Slidsest	r.a	8		Sands	tr.: T	LDA	IGE TYLD
			1	18		-	1		,						-	
1		Pejlerør	0		Prøver	-			-	Vingefo	r			PT		Notater Dybde af: forgravning/
	OV	er terræn	Dybde m.	Prøve	Prøve- nr.:	Lag- grænse	Jordartsb	eskrivelse	Dybde m.	vinge	intakt kg	omrørt		antal slag pr. 7,5 cm	Fore rør	udtagne miljøprøver/ fræsning (fra/til)/ omrigning til DTH
	1		20				Sand, grangr	uset, VF	20							
	k		40						40							
	÷.	1.1.1	60	r .	-86				60							
	1		80						80							
	1		6 00		8)				1300				430	10		Lubblet Source
		1	20		01				20					101		ING TRAM
	5	10 1	40		an				40				43/8	109		VS.17. Brit.
	14	14 Ma	60		.88		-		60							
	-	1	80_				1		80							
	1	1	4 00		-89				<u>H</u> 00							
	1	J	20_				1		20							
	1		40		Rea				40				445			Longot Sonda
	3		60_		.90				60					10 5		Mr. R.A.M.
0	Ĩ.		80_						80					82		
2	-	1	00		-91				00				44.99	38		VS. 19.7 rut
14	1	2	20_	-					20							
Lo			40_		-92				40							
Ö	3	1	60_		- IC				60							
40	1		80_						80				hil.			
7	9	í	00		93				00				460	10,		LUNKET Jong
F	t.	5	20_						20_					98		1140 RAM
1			40_		.94				40				46,45	37		VS 24,10
	2		60		17				60							
	$\frac{1}{4}$	14	80_						80							
	17 18		00	-	-95				00							
	6	1	20-				*		20				53	5		
	1	, L	40_		96				40				ALC: N	103		IND RAM.
	1	5	⁶⁰ _						60_					88		
de, Ewicoun	- 1		80_		97				80_				4790	86		V5 27,00
200	14		00		11				00							

	Sag	21	52	193		DGU-	nr:		Kote: TR	Init.:	PKri	HAY	4SE	Dato:	231	51	22
	Bori	ng:	B	HOY		Lok.:	XII	Icleje	Bundpejl: 50,00	Vandspe	eji:			Side:	9	a (9
	Fori	ngsr	rør:	2-	Ja 🗌			gsdim.: 8	Filterdim.: 0,25	Slidsest	r.a	ê		Sands	tr. S OM	RRI	3 HG FILTER.
	Pe	ejlerø	ør	182		Prøver					Vingefo	orsøg		S	PT		Notater
	ove	r terr	æn	Dybde	Prøve	Prøve-	Lag-	Jordartsb	eskrivelse	Dybde	vīnge	intakt	omrørt	dybde	antal slag	Fore	Dybde af: forgravning/ udtagne miljøprøver/
and		-		m.		nr.:	grænse			m.		kg	kg	m	pr. 7,5 cm	rør	fræsning (fra/til)/ omrigning til DTH
4	22		200	20				SAnd gri igr ibi kolhoro	VS-A SHER	20							BLANCKProt
401	24		2	40		98		181 Ka 4510	0	40							tra -15-19
2.0	E		1.1	60						60							
F	W.S.		4	80						80							
	1			000		99		-11-	4	<u>600</u>				49	2 .	19	·
		u_1	a,	20						20					3450	Ŷ	indrimoving.
1)	1		1.	40		Log				40					810	-	V.S 29,5
Dr	1-10	15	1.1	60	-	[80		1		60							
AA	5	<u>in</u>	5.00	80				1		80							
10	1	4	ST.	5000		lo V				500							
				20				STOP DYBDE	- And We	20							T.
				40				JUG WIDDO	50,00 MUI	40							
				60						60							
				80						80							
				00						00						X	
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Vaseed				80						80							
C/V Mc Early				00						00							



Sag:	17.37	781	DGU-	nr:		Kote:	Init.:	13	. 6	R.	Dato:	251	41	22
Boring	ALC: N	20	Lok.:	·	112.2	Bundpejl:	Vandsp	ejl:	Ser.	2.75	Side:	1	a	
Foringsrø	r: 🚺	Ja] Nej	Borin	gsdim.:	Filterdim.:	Slidsest	r.:			Sands	str.:		
		_			<i>C</i> .									
Pejlerør			Prøver					Vingef	orsøg			PT		Notater
over terrær	Dybde m.	Prøve	Prøve-	Lag- grænse	Jordartsb	eskrivelse	Dybde m.	vinge	intakt	omrørt kg	dybde m	antal slag pr. 7,5 cm	Fore rør	Dybde af: forgravning/ udtagne miljøprøver/ fræsning (fra/til)/ omrigning til DTH
	20_		3		2418 644	TERT	20		10	NE		pi 7,5 ch		
	40						40							
	60	-					60							
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APPENDIX 7.1 – RISK LOG

Energinet-Gildbjerg Hoved HDD

Risk Log

2022-06-30

No.	Description		Risk
			level
1	Risk description: Boulders in soil - large Cause description: Cause #1: Primarily boulders in clay till, gravel and dense gravel in the glacier layer. Cause #15: Several boulders resulted in delays of Geotechnical boreholes. Cause #19: Encountering one or several large boulders during HDD can cause delay in operations. Effect description: Effect #1: Can lead to withdrawal and new HDD pilot hole. Control-4: Minimize drilling distance in clay till and gravel layers. Possible - No deadline	Time	
12	Risk description: Not possible to maintain sufficient pressure Cause description: Cause #12: Relevant for sand deposits. In dry sand drilling fluid can flow into the soil. Drilling is expected in the late glacial and glacial sand layer. Effect description: Effect description: Effect #10: New start up can be required or change of drilling procedure. Control-11: Minimize drilling in dry sand or coarse material. Possible - No deadline Control-12: Design of drilling mud according to conditions - saturated and non-saturated. Possible - No deadline	Time	
14	Risk description: Drilling below and above water table Cause description: Cause #14: When there is a change going from saturated to unsaturated conditions this can cause loss of pressure. Effect description: Effect #12: Can require more pressure and require adaptation of set-up. Control-12: Design of drilling mud according to conditions - saturated and non-saturated. Possible - No deadline	Time	
8	Risk description: Challenging drilling conditions and area constraints due to multiple parallel HDD Cause description: Cause #8: Blow out can lead to a situation with no feasible drilling route. Challenging due to long length of app. 1 km and sand deposits. Cause #16: Up to three parallel HDD routes. Effect description: Effect #7: In worst case new alignment or new contractor is required.	Time	

Effect #7: In worst case new alignment or new contractor is required.

16	Risk description: Boulders in soil - small Cause description: Cause #1: Primarily boulders in clay till, gravel and dense gravel in the glacier layer. Effect description: Effect #14: Withdraw and minor rerouting of HDD	Time	
2	Risk description: Limited geotechnical information between Gilbjerg Hoved HDD and offshore cable survey Cause description: Cause #2: Uncertain geology towards sea at marine exit point. Nearest geotechnical borehole is on 10m water depth. Effect description: Effect #13: Uncertain to contractor how plan the work at sea. Control-6: Control-6: Contractor shall familiarize himself with the cable route survey reports. Possible - No deadline	Time	
5	Risk description: Blowout, damage to road Cause description: Cause #5: HDD crossing of road at Gildbjerg Hoved. Start point is close to surface of the road. Effect description: Effect #4: Settlements of road leading to potential closure of road. Control-7: Safe distance from HDD starting point to road and amount of overburden between HDD and road. Possible - No deadline	Time	
6	Risk description:Blowout, damage to surroundingsCause description:Cause #6: Gildbjerg Hoved is nature 2000 area. Probability dependent of depth of drilling which is expected in the post glacial layer.Effect description:Effect #5: Blow out can results in drilling mud at surface in Natura 2000 area, this can cause a delay require cleaning up and informing authorities.Control-2:Response plan shall handle this to minimize impact on area. Possible - No deadlineControl-8:Increase overburden. Possible - No deadlineControl-9:Manage use of drilling mud additives Possible - No deadline	Time	
4	Risk description: Blowout, easy clean up Cause description: Cause #4: Probability is highest when drilling through sand deposits. Effect description: Effect #3: New drilling is required	Time	

17	Risk description: Large boulder reduces diameter of HDD casing Cause description: Cause #18: Encountering boulders when pulling pilot pipe may cause damage to pipe. Effect description: Effect #15: Damage to pilot pipe and increased friction and risk when pulling cable through pipe. Control-15: Design pilot pipe according to high voltage cable and HDD according to pilot pipe. Possible - No deadline	Time	o
11	Risk description: Risk of friction during drilling Cause description: Cause #11: Probability is in general largest in clay till. Effect description: Effect #9: Can lead to new reaming up several times leading to delays. Pipes can get stocked due to friction. Control-10: Additives to drilling mud. Possible - No deadline	Time	
15	Risk description: Crossing of high voltage cable. Cause description: Cause #17: Depth of high voltage cable is not known. Control-13: Awareness of cable when planning HDD route. Possible - No deadline Control-14: LER investigation and contact to cable owner Possible - No deadline	Time	
10	Risk description: Interference with roots Cause description: Cause #10: There can be roots from vegetation.	Time	0